

N811TA

ENGINE TECHNICAL LOG



ENGINE TECHNICAL LOG

PCE-KB1053



Pratt & Whitney Canada
A United Technologies Company

WWW.PWC.CA

BRISTOW 011043

CONFIDENTIAL – SUBJECT TO PROTECTIVE ORDER

1. Autorité de l'aviation civile / Pays qui approuve le bon de sortie Approving Civil Aviation Authority / Country Transport Canada Transports Canada		2. BON DE SORTIE AUTORISÉE AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. N° de suivie du formulaire – Form Tracking No. 212952-KB1053-EN	
4. Nom et adresse de l'organisme – Organization Name and Address  Pratt & Whitney Canada Une société de United Technologies / A United Technologies Company		Pratt & Whitney Canada Corp. SERVICE CENTRE ST-HUBERT 7007 de la Savane St-Hubert, Quebec Canada J3Y 3X7		5. Bon de travail/contrat/facture – Work Order /Contract/Invoice 212952-KB1053-EN	
6. Article Item 0001	7. Description TURBOSHAFT ENGINE ASSEMBLY	8. Numéro de pièce Part No 3045379-01	9. Qtée Qty 1	10. N° de série/de lot Serial/Batch No. PCE-KB1053	11. Situation / Travail Status / Work OVERHAULED
12. Remarques - Remarks OVERHAULED IN A/W PT6C-67C OVERHAUL MANUAL 3045333 REV: 14 AND APPROVED DATA REFER TO LOGBOOK AND ITS ATTACHMENT(S) FOR FURTHER DETAILS CURRENT SERVICE LIFE IS: TTSN: 4556.8 TTSO: 0.0 TCSN: N/A TCSO: N/A " Work has been carried-out in accordance with : " EU regulations EASA under approval No. EASA. 145.7098					
13 a. Le présent bon de sorts certifie que les articles indiqués ci-dessus ont été construits conformément à : Certifies that the items identified above were manufactured in conformity to : ☐ Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité. Approved design data and are in condition for safe operation. ☐ Des données de conception non approuvées indiquées à la case 12. Non approved design data specified in block 12.			14a. ☒ RAC 571.10 (certification après maintenance) – CAR 571.10 Maintenance Release. ☒ Autres réglementation précisée à la case 12 – Other regulations specified in block 12. Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, à été effectué conformément au Règlement de l'aviation canadien. Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13 c. Numéro de l'organisme agréé Approved Organization Number		14 b. Signature	
13d. Nom - Name		13°. Date (jj/mmm/aaaa – dd/mmm/yyyy)		14d. Nom - Name Michel Caron PWC AMO 20-00 (AI 4)	
				14c. . Numéro de l'organisme agréé Approved Organization Number AMO 20-00	
				14e. Date (jj/mmm/aaaa – dd/mmm/yyyy) SEP 23 2019	

* Responsabilité du monteur

Le présent bon de sortie ne constitue pas une autorisation de montage.

Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié.

Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler.

* Installer Responsibilities

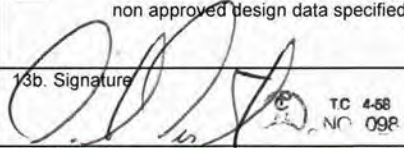
This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

Statements in block 13a and a 14a do not constitute installation certification. In all cases the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

;

* Responsabilité du monteur Le présent bon de sortie ne constitue pas une autorisation de montage. Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié. Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler.	* Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in block 13a and a 14a do not constitute installation certification. In all cases the technical record for the aircraft must contain an Installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.
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1. Autorité de l'aviation civile/Pays qui approuve le bon de sortie Approving Civil Aviation Authority/Country		2. BON DE SORTIE AUTORISÉE - AUTHORIZED RELEASE CERTIFICATE		3. Numéro de suivi du formulaire - Form Tracking No.	
Transport Canada		FORM ONE		SEE BLOCK 5	
4. Nom et adresse de l'organisme - Organization Name and Address		Pratt & Whitney Canada Cie ./ Pratt & Whitney Canada Corp. 1000 Boul. Marie-Victorin Longueuil, Québec, Canada J4G 1A1		5. Bon de travail/Contrat/Facture – Work Order/Contract/Invoice	
 Pratt & Whitney Canada Une société de United Technologies/A United Technologies Company				4000789718	
6. Article - Item	7. Description	8. Numéro de pièce - Part Number	9. Qtée. – Qty.	10. Numéro de série/de lot - Serial/Batch No.	11. Situation/Travail - Status/Work
1	PT6C-67C TURBOSHAFT ENGINE	3045379-01 BS 1019	1	PCE-KB1053 Includes PS-KB1053	NEW
12. Remarques - Remarks					
CERTIFIES THAT THE ITEM IDENTIFIED ABOVE WAS MANUFACTURED IN CONFORMITY TO APPROVED DESIGN DATA AS IDENTIFIED IN THE CANADIAN TYPE CERTIFICATE NUMBER E-32, TO ITS UNITED STATES TYPE DESIGN (TYPE CERTIFICATE NUMBER E00068EN, REV 02, DATED AUGUST 10, 2005), TO EASA APPROVED TYPE CERTIFICATE NUMBER IM.E.022, TO ITS ANAC BRAZILIAN TYPE CERTIFICATE NUMBER 2006T07 AND IS IN CONDITION FOR SAFE OPERATION. THIS ENGINE HAS BEEN SUBJECTED BY THE MANUFACTURER TO A FINAL OPERATION CHECK AND IS IN A PROPER STATE OF AIRWORTHINESS.					
13a. Le présent bon certifie que les articles indiqués ci-dessus ont été construits conformément à : Certifies that the items identified above were manufactured in conformity to:			14a. ☐ RAC 571.10 (certification après maintenance) - CAR 571.10 Maintenance Release. ☐ Autre réglementation précisée à la case 12. - Other regulations specified in block 12. Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au Règlement de l'aviation canadien. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
☒ des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité. approved design data and are in condition for safe operation.					
☐ des données de conception non approuvées indiquées à la case 12. non approved design data specified in block 12.					
13b. Signature		13c. Numéro de l'organisme agréé Approved Organization Number	14b. Signature		14c. Numéro de l'organisme agréé Approved Organization Number
 TC 4-58 NO 098		4-58	S/O – N/A		S/O – N/A
13d. Nom - Name		13e. Date (dd/mmm/yyyy)	14d. Nom - Name		14e. Date (dd/mmm/yyyy)
D. DESAUTELS		05 DEC 2011	S/O – N/A		S/O – N/A

P&WC 5720 (2011-05) QUALITY SYSTEMS & PROCESS DEVELOPMENT (1530) – QMSP 10-02 *Le monteur doit contre-vérifier l'admissibilité avec les données approuvées - * Installer must cross-check eligibility with approved data -

RESPONSABILITÉS DU MONTEUR - INSTALLER RESPONSIBILITIES

1. Le présent bon de sortie ne constitue pas une autorisation de montage. - 1. This certificate does not constitute authority to install.
2. Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié. - 2. Installers working in accordance with the national regulations of a country other than specified in block 1 must ensure that their regulations recognize certifications from country specified.
3. Les déclarations des cases 13a et 14a ne constituent pas une certification du montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler. - 3. Statements in block 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may fly.

CONFIDENTIAL – SUBJECT TO PROTECTIVE ORDER

BRISTOW 011046

P&WC 11501 -3 (2019-04)



**Pratt & Whitney Canada Cie. /
Pratt & Whitney Canada Corp.**
1000 Marie Victorin
Longueuil, Québec

P&WC 11501 -3 (2019-04)

Modèle P&WC P&WC Model: <u>PT6C-67C</u>			Livret technique - Logbook:				
- Ce moteur est muni de l'équipement standard figurant dans la liste illustrée des pièces de P&WC, sauf exception mentionnée sur le présent document. - This unit is complete with standard equipment as listed in the P&WC illustrated Parts List except as noted herein.			POWER SECTION		GAS GENERATOR		
Type		Couleur Color		Qté Qty			
CANADIAN		YELLOW		1			
POWER SECTION			GAS GENERATOR				
TSN	TSO		TSN	TSO			
4556.8	0.0		4556.8	0.0			

Conteneur - Container			
No.Série-Serial No.		Couleur-Color	
Métal Metal: ☐			
Bois Wood: ☐			
Carton Carboard: ☒			
		Berceau Cradle	NEW
		Palette Skid	NEW
		Couvercle Cover	NEW
		Manchon Sleeve	NEW

Bon de commande Sales order No.: <u>212952</u>	Spécifications du client Customer Spec.: <u>G-PT6 ALL</u>	Rev. <u>2.1</u>	Client Customer: <u>Era Helicopters LLC</u>
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[illegible]

NA = Sans objet
= Not Applicable

NR = Non reçu
Not Received

CONFIDENTIAL SUBJECT TO PROTECTIVE ORDER

BRISTOW 011047

EXPORT CONTROL CLASSIFICATION. THIS DOCUMENT DOES NOT CONTAIN TECHNICAL DATA.

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PT6C-67C S/N:PCE-KB1053 OVERHAUL TEST RECORD

2019 SEP 17 TEST CELL : 3204

TESTED AS PER OH MANUAL REV (304) APPLICABLE SB :

FINAL VANE FLOW AREAS FIRST STAGE : 21513 2S7 6.71

SECOND STAGE : 21513 2S2 22.74

=====

PERFORMANCE DATA PERF.ACCEPTANCE MAX CONTINUOUS

=====

SPEC ACTUAL SPEC ACTUAL

=====

SHAFT SPEED 21000. 21000. 21000.

S.L.S. STD.DAY POWER 1300. 1300. 1000.

I.T.T. (T5A TRIMMED) DEG R 1648. 1641.

T5D (DERIVED) DEG R 1778. 1747.

GAS GEN. SPEED RPM 35800 35550.

SFC @ 18400 BTU/LB LB/SHP.HR 0.577 0.563

FUEL TYPE : CPW 204

TEST LHV : 18504. BTU/LB

S.G. : 0.811 @ 74. DEG F

OIL TYPE : PWA 521 TYPE II

OIL CONSUMPTION : 0.0 LB/HR

OIL PRESSURE AT 32000 RPM : 102.2 PSI

@ OIL TEMPERATURE OF : 210.78 DEG F

I.T.T. TRIM BIAS : 50.0 DEG C @ 15 DEG C

TORQUE TRIM SLOPE : 1.013 %Q/%Q

TORQUE TRIM DATUM : 2.34 %Q

SPEC ACTUAL

=====

ENGINE DRY WEIGHT

452.1

444.2

THE UNDERSIGNED CERTIFIES THAT THIS IS AN ACCURATE RECORD OF

THE EVENTS DURING THE TEST OF SECTION PCE-KB1053....

DATE SEP 17 2019 TEST CELL OPERATOR:  T. ARNAUD ⁷ ₀₄₂₂

INSPECTOR OR CERTIFIED OPERATOR :

:  D. NICHOLS ⁷ ₀₄₂₂

TEST ACCEPTED

Michel Caron

E.M.T.

SERVICE CENTER

Export Classification: 9E991

Date: SEP 23 2019 Badge # PW46629

**Liste des pièces remplacées**
List of Replaced Parts**Dossier qualité - Quality Record**

P&WC JR3-6934-E (2012-10)

Page 1 De 1
Of 1

Date 2019/09/23

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer
KB1053	PS	PT6C-67C	212952	Era Helicopters LLC

N° de la pièce Part No.	Désignation de la pièce Part Description	Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
EXCHANGE				
3075997-01	DUCT TURBINE EXHAUST, SGL PORT, ASYO	1		X
NEW				
3023059	WASHER-SLOTTED, POWER TURBINE SHAFT	1		
3029885	NUT PLAIN ROUND	1		
3045412-01	BLADE-POWER TURBINE (MACHINING)	14		
3045433-01	BLADE-POWER TURBINE (MACHINING)	17		
3050437-01	RING-RETAINING, VANE RING	1		
3050835-01	SEAL-CARBON, FACE	1		
3050841-01	RUNNER-CARBON SEAL	1		
3055025-01	TUBE-NO.3 & 4 BEARING SCAV (MACH)	1		
3055410-01	HARNESS-WIRING, T5	1		
3070557-01	PACKING-FIBER, CERAMIC .250	1		
3073649-01	WIRING HARNESS-THERMOCOUPLE	1		
3075142CL02	POWER TURBINE STATOR, ASSY OF	1		
3075669-01	SEAL-CARBON CONTROLLED GAP	1		
3077962-01	RING-CLAMPING, TURBINE VANE	1		
3133715-01	INSULATION BLANKET	1		
ST3397-31	RING-RETAINING, 5.588X.250X.072	1		

J 2019-09-23 13:58 54 R3 2019-09-23 13:58:54 PR1 400 PW19002 opt/uniq/queue/tmp/mfd58100411120954B

Fin du document
End-of-document**Export Control Classification: This document contains no technical data.**



Liste des pièces remplacées List of Replaced Parts

Dossier qualité - Quality Record

P&WC JR3-6934-E (2012-10)

 Page 1 De 2
Of

Date 2019/09/23

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer
KB1053	GG	PT6C-67C	212952	Era Helicopters LLC

N° de la pièce Part No.	Désignation de la pièce Part Description	Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
EXCHANGE				
3040931CL04	COMPRESSOR-TURBINE STATOR,ASSY OF	1		
3056915-01	CASE-GAS GENERATOR,ASSY OF	1		
3059905-01	MANIFOLD-FUEL	1		
3076214-01	HEATER-FUEL	1		
3118471-01	COMPRESSOR STATOR-1ST STG, ASSY OF	1		
3118482-01	COMPRESSOR STATOR-ASYO	1		
3118483-01	COMPRESSOR STATOR-ASYO	1		
540-1920-5	MODULATING BLEED VALVE	1		
92455-1	STATOR-ALTERNATING CUR,GENERATING	1		

NEW				
3036777	SEAL-FACE OPTION (IC)	1		
3037278	BEARING OPTION (IC)	1		
3045446-04	PLUG-CHIP DETECTOR,MAGNETIC	1		
3049258-02	SEAL-CARBON,NO.2 BEARING	1		
3050129-01	GEAR-SPUR,OIL PUMP DRIVE	1		
3050161-01	HOUSING-BLOWDOWN VALVE	1		
3050524-01	RING - SEALING, TURBINE EXHAUST DUCT	1		
3050627-04	IGNITER	2		
3052782-01	SHAFT-STUB,COMPRESSOR ROTOR	1		
3058005-01	PLATE-IDENTIFICATION	1		
3059678-01	OIL FILTER ELEMENT OPTION (IC)	1		
3059784-01	SHAFT ASSY-COMPRESSOR ROTOR (IC)	1		
3070351-01	GASKET-DATA COLLECTION UNIT	1		
3070389-01	RING-SEALING,CPRSR TURBINE SHROUD	2		
3070391-01	RING-SEAL,COMPRESSOR TURBINE VANE	2		
3071101-01	SWITCH-TRIPLE FUEL	1		
3072899CL23	SHROUD SEGMENT-COMPRESSOR TURBINE	14		
3075491-01	BLADE-COMPRESSOR TURBINE	24		
3076456-01	SEAL-PLAIN .841 X .310 X .875	3		
3078094-01	COMPRESSOR STATOR ASSEMBLY OF	1		
3079508-01	VALVE ASSY-CHECK	1		
3107550-01	BOLT-EXT RLV BODY,,250-28UNJF,RND	8		

**Liste des pièces remplacées
List of Replaced Parts****Dossier qualité - Quality Record**

P&WC JR3-6934-E (2012-10)

Page 2 De 2
Of 2

Date 2019/09/23

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer
KB1053	GG	PT6C-67C	212952	Era Helicopters LLC

N° de la pièce Part No.	Désignation de la pièce Part Description	Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
3112606-01	WASHER-CUP,1.467 DIA NOM	1		
3113589-01	BEARING-BALL,1.450X3.600X1.000	1		
3115781-01	SPRING-HELICAL, CPRSN,	1		
3119800-01	NOZZLE-OIL,OPTIONAL ACC DR,ASYO	1		
3123718-01	GEARSHAFT-SPUR,PMA DRIVE	1		
3133866	BEARING-BALL,CERAMIC,FLGD	1		
AK67C-95	KIT - ENGINE COMPLETE (O/H ONLY)	1		
AK67C-OVERHAUL	KIT - OVERHAUL	1		
BK-PT6C-67-KIT	KIT ASSY, CONTAINER (PT6C-67)	1		
OVERHAUL				
10845B	COOLER FUEL COOLED OIL	1		X

J 2019-09-23 13:58:19 R3 2019-09-23 13:58:19 PR1 400 PW19002 opt/uniq/queue/tmp/mfd58100411120954B

Fin du document
End-of-document**Export Control Classification: This document contains no technical data.**

P&WC 11501 -3 (2016-10)



Pratt & Whitney Canada
Une société de United Technologies / A United Technologies Company

**Pratt & Whitney Canada Cie. /
Pratt & Whitney Canada Corp.**
1000 Marie-Victorin
Longueuil, Québec

Modèle P&WC P&WC Model: <u>PT6C-67C</u>		Livret technique - Logbook:					
- Ce moteur est muni de l'équipement standard figurant dans la liste illustrée des pièces de P&WC, sauf exception mentionnée sur le présent document. - This unit is complete with standard equipment as listed in the P&WC Illustrated Parts List except as noted herein:		POWER SECTION			GAS GENERATOR SECTION		
		Type	Couleur Color	Qté Qty	Type	Couleur Color	Qté Qty
		<u>CANADIAN</u>	<u>YELLOW</u>	<u>1</u>	<u>CANADIAN</u>	<u>YELLOW</u>	<u>1</u>

Conteneur - Container						
Métal Metal: ☐	No.Série-Serial No. 	Couleur-Color 	Berceau Cradle Palette Skid	NEW NEW	Couvercle Cover Manchon Sleeve	NEW NEW
Bois Wood: ☐						
Carton Carboard: ☒						

Bon de commande Sales order No.: <u>197638</u>	Spécifications du client Customer Spec.: <u>G-PT6 ALL</u>	Client Customer: <u>Era Helicopters LLC</u>
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[illegible]

Remarques / Remarks

* : TSN / TSO to be ascertain by customer.

Vérifié par: (nom et timbre) - Checked In By: Name & Stamp	Date	Vérification finale: (nom et timbre) - Final Inspection: (Name & Stamp)	Date
PASCAL FRELAT(1103)	5-Jul-2017	ALAIN LEFEBVRE(MECH5)	5-Jul-2017

NA = Sans objet
= Not Applicable

NR = Non reçu
Not Received

SL = Non-Export Ship Less

Trial Temp SUB

ECT TO PRO

OBJECTIVE

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TOW 011052

EXPORT CONTROL CLASSIFICATION. THIS DOCUMENT DOES NOT CONTAIN TECHNICAL DATA.

BRISTOW 011052

P&WC 11501 -3 (2016-10)



Pratt & Whitney Canada
Une société de United Technologies / A United Technologies Company

**Pratt & Whitney Canada Cie. /
Pratt & Whitney Canada Corp.**
1000 Marie Victorin
Longueuil, Québec

Modèle P&WC P&WC Model: PT6C-67C			Livret technique - Logbook:					
			POWER SECTION			GAS GENERATOR SECTION		
			Type	Couleur Color	Qté Qty	Type	Couleur Color	Qté Qty
- Ce moteur est muni de l'équipement standard figurant dans la liste illustrée des pièces de P&WC, sauf exception mentionnée sur le présent document. - This unit is complete with standard equipment as listed in the P&WC Illustrated Parts List except as noted herein:			CANADIAN	YELLOW	1	CANADIAN	YELLOW	1

Conteneur - Container					
Métal Metal: ☐	Bois Wood: ☐	Carton Carboard: ☒	No.Série-Serial No. 	Couleur-Color 	Berceau Cradle Palette Skid NEW
			Couvercle Cover Manchon Sleeve NEW		

Bon de commande Sales order No.: 197638	Spécifications du client Customer Spec.: G-PT6 ALL	Client Customer: Era Helicopters LLC
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[illegible]

Remarques / Remarks

* : TSN / TSO to be ascertain by customer.

Vérifié par: (nom et timbre) - Checked In By: Name & Stamp	Date	Vérification finale: (nom et timbre) - Final Inspection: (Name & Stamp)	Date
PASCAL FRELAT(1103)	5-Jul-2017	ALAIN LEFEBVRE(MECH5)	5-Jul-2017

NA = Sans objet
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Not Received

SL Non-Export Ship Less

AL—SUBJ

CTTSO = Temp de
Tine Si

OBJECTIVE OF

BRISTOW 011053

EXPORT CONTROL CLASSIFICATION, THIS DOCUMENT DOES NOT CONTAIN TECHNICAL DATA.

**Liste des pièces remplacées**
List of Replaced Parts**Dossier qualité - Quality Record**

P&WC JR3-6934-E (2012-10)

Page 1 De 1
Of 1

Date 2017/07/05

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer		
KB1053	PS	PT6C-67C	197638	Era Helicopters LLC		
N° de la pièce Part No.		Designation de la pièce Part Description		Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
EXCHANGE						
3075588-01		HOUSING-POWER TURBINE SHAFT,ASSY OF		1		
NEW						
3023059		WASHER-SLTD,PWR TURB SHAFT		1		
3029885		NUT PLAIN ROUND		1		
3050437-01		RING-RETAINING,VANE RING		1		
3050835-01		SEAL-CARBON,FACE		1		
3050841-01		RUNNER-CARBON SEAL		1		
3055715-01		NOZZLE-OIL,ASSY OF		1		
3070557-01		PACKING-FIBER,CERAMIC .250		1		
5669-01		SEAL-CARBON CONTROLLED GAP		1		
AK67C-10		KIT - No.5 BRG SUPPORT HSG (SUB)		1		
AK67C-20		KIT - INTERSTAGE VANE (SUB)		1		
AK67C-25		KIT - PACKAGING		1		
AK67C-5		KIT - POWER SECTION (MAIN)		1		
AK67C-85		KIT - NO.5 BRG. SUPPORT HSG. (MAIN)		1		
AKBAL67C-2		KIT - 2ND STAGE TURBINE DISC (SUB)		1		
AKBAL67C-3		KIT - 3RD STAGE TURBINE DISC (SUB)		1		
ST3397-31		RING-RETAINING,5.588X.250X.072		1		
OVERHAUL						
3045991-01		TUBE-OIL,SCAV.FRONT #3,4,5 BRG ,ASYO		1		
3075142CL02		POWER TURBINE STATOR, ASSY OF		1		

J 2017-07-05 10:25:52 R3 2017-07-05 10:25:52 PR1 400 BZ33164 opt/uniq/queue/tmp/mfd58100411120954B

Fin du document
End-of-document**Export Control Classification: This document contains no technical data.**

PT6C-67C

S/N:PCE-KB1053

OVERHAUL TEST RECORD

2017 JUL 02 TEST CELL : 0112

TESTED AS PER OH MANUAL REV (12) APPLICABLE SB :

FINAL VANE FLOW AREAS

FIRST STAGE : 00000 2S7 6.70

SECOND STAGE : 00000 2S2 22.73

PERFORMANCE DATA

PERF. ACCEPTANCE

MAX CONTINUOUS

REP SPEC

ACTUAL

REP SPEC

ACTUAL

SHAFT SPEED

21000. 21000.

21000.

S.L.S. STD.DAY POWER

1300. 1300.

1000.

I.T.T. (T5A TRIMMED)

DEG R

1648. 1644.

T5D (DERIVED)

DEG R

1802. 1749.

GAS GEN. SPEED

RPM

36037 35700.

SFC @ 18400 BTU/LB LB/SHP.HR

0.588 0.567

FUEL TYPE : CPW 204

TEST LHV : 18579.

BTU/LB

S.G. : 0.801 @ 80.

DEG F

OIL TYPE : PWA 521

TYPE II

OIL CONSUMPTION : 0.0

LB/HR

OIL PRESSURE AT 32000 RPM : 104.3

PSI

@ OIL TEMPERATURE OF : 215.0

DEG F

I.T.T. TRIM BIAS : 55.0

DEG C @ 15 DEG C

TORQUE TRIM SLOPE : 1.017

%Q/%Q

TORQUE TRIM DATUM : -8.31

%Q

SPEC

ACTUAL

=====

=====

ENGINE DRY WEIGHT

452.1

444.2

THE UNDERSIGNED CERTIFIES THAT THIS IS AN ACCURATE RECORD OF
 THE EVENTS DURING THE TEST OF SECTION PCE-KB1053....
 DATE 2-07-2017 TEST CELL OPERATOR :

INSPECTOR OR CERTIFIED OPERATOR :

TEST ACCEPTED**05 JUL 2017**

Export Classification:

9E991

Date: 05 JUL 2017

Badge #

33104

Eric Chabot

E.M.T.

SERVICE CENTER PL5

REFER TO "OVERHAUL TEST Record sheet" DATED 23 SEP. 2019

**Liste des pièces remplacées**
List of Replaced Parts**Dossier qualité - Quality Record**

P&WC JR3-6934-E (2012-10)

Page 1 De 1
Of 1

Date 2017/07/05

N° de série Serial No.	Module	Modèle Model	Bulletin de vente Sales Order No.	Client Customer
KB1053	GG	PT6C-67C	197638	Era Helicopters LLC

N° de la pièce Part No.	Désignation de la pièce Part Description	Qté Qty	Non Fact. Not Chrg.	Sub. S. Flag
EXCHANGE				
3056915-01	CASE-GAS GENERATOR, ASSY OF	1		
NEW				
3011071	ADAPTER-DRAIN VALVE	1		
3050524-01	RING - SEALING, TURBINE EXHAUST DUCT	1		
3052860-01	SPACER-OIL SLINGER	1		
3058005-01	PLATE-IDENTIFICATION	1		
3058666-01	TUBE - FUEL PRESSURE ACCUMULATOR	1		
3059678-01	OIL FILTER ELEMENT OPTION (IC)	1		
3070351-01	GASKET-DATA COLLECTION UNIT	1		
0389-01	RING-SEALING, CPRSR TURBINE SHROUD	1		
3070391-01	RING-SEAL, COMPRESSOR TURBINE VANE	1		
3071616CL08	RUNNER-CARBON SEAL, NO.2 BEARING	1		
3072899CL23	SHROUD SEGMENT-COMPRESSOR TURBINE	14		
3079066-01	TIE ROD-CPRSR ROTOR, .375-24J X8.190	8		
3112606-01	WASHER-CUP, 1.467 DIA NOM	1		
AK67C-30	KIT - GAS GENERATOR (SUB)	1		
AK67C-35	KIT - INLET CASE	1		
AK67C-40	KIT - COMPRESSOR (SUB)	1		
AK67C-45	KIT - COMPRESSOR (MAIN)	1		
AK67C-50	KIT - CT DISC (SUB)	1		
AK67C-65	KIT - HOT SECTION (MAIN)	1		
AK67C-70	KIT - FUEL NOZZLE (SUB)	1		
AK67C-75	KIT - ENGINE COMPLETE (C-FLANGE)	1		
AK67C-90	KIT - CT DISC (MAIN)	1		
AKBAL67C-1	KIT - HOT SECTION (SUB)	1		
BK-PT6C-67-KIT	KIT ASSY, CONTAINER (PT6C-67)	1		

J 2017-07-05 10:25:07 R3 2017-07-05 10:25:07 PR1 400 BZ33164 opt/uniq/queue/tmp/mfd58100411120954B

Fin du document
End-of-document**Export Control Classification: This document contains no technical data.**

PT6C-67C S/N:PCE-KB1053 FINAL ACCEPTANCE TEST RECORD

2011 DEC 05 TEST CELL : 0112 BUILD SPEC.: 1019

ENGINE TESTED AND ACCEPTED IN ACCORDANCE WITH E&TI : 668

FINAL VANE FLOW AREAS	FIRST STAGE	: 21513	2s7	6.71
	SECOND STAGE	: 21513	2S2	22.74

PERFORMANCE DATA

PERF.ACCEPTANCE MAX CONTINUOUS

SPEC	ACTUAL	SPEC	ACTUAL
------	--------	------	--------

SHAFT SPEED

21000. 21000. 21000.

S.L.S. STD DAY POWER

1300. 1300. 1000.

I.T.T. (T5A TRIMMED)

DEG R 1648. 1641.

T5D (DERIVED)

DEG R 1778. 1724.

GAS GEN. SPEED

RPM 35800 35500.

SFC @ 18400 BTU/LB LB/SHP.HR

0.577 0.561

FUEL TYPE : CPW 204

TEST LHV : 18573. BTU/LB

S.G. : 0.807 @ 63. DEG F

OIL TYPE : PWA 521 TYPE II

OIL CONSUMPTION : 0.0 LB/HR

OIL PRESSURE AT 32000 RPM : 106.8 PSI

@ OIL TEMPERATURE OF : 197.74 DEG F

I.T.T. TRIM BIAS : 39.0 DEG C @ 15 DEG C

TORQUE TRIM SLOPE : 1.010 %Q/%Q

TORQUE TRIM DATUM : -8.55 %Q

SPEC

ACTUAL

=====

=====

ENGINE DRY WEIGHT

446.1

444.2

PRODUCTION SIGNATURE :

INSPECTION SIGNATURE :

GOVERNMENT INSPECTOR :

THE UNDERSIGNED CERTIFIES THAT THIS RECORD ACCURATELY SETS
 FORTH THE EVENTS DURING THE TEST MADE ON THE ENGINE THEREIN IDENTIFIED.

DATE 05 DEC 2011 FOREMAN, ASSY. & TEST INSP :

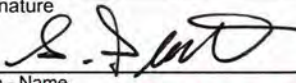
D. DESAUTELS

REFER TO NEW CARD DATED: July 02 2017

Eric Chabot

E.A.T.

SERVICE CENTER

1. Autorité de l'aviation civile / Pays qui approuve le bon de sortie Approving Civil Aviation Authority / Country Transports Canada Transport Canada		2. BON DE SORTIE AUTORISÉE AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. N° de suivi du formulaire - Form Tracking No. 8000330491/26114870	
4. Nom et adresse de l'organisme - Organization Name & Address  Pratt & Whitney Canada Une société de United Technologies / A United Technologies Company		Pratt & Whitney Canada Corp. SERVICE CENTRE ST-HUBERT 7007 de la Savane St-Hubert, Quebec, Canada J3Y 3X7		5. Bon de travail/contrat/facture - Work Order/Contract/Invoice 6402607 -0020	
6. Article Item	7. Description	8. Numéro de pièce Part No.	9. Qtée Qty	10. N° de série/de lot Serial/Batch No.	11. Situation / Travail Status / Work
0001	MODULATING BLEED VALVE	540-1920-5	0001	906	REPAIRED
12. Remarques - Remarks Component(s) Repaired in accordance with: CMM.540-1920 REV.02 Refer to Component Condition Report Attached for Parts replaced and additional information. "Work has been carried-out in accordance with:" EU regulations EASA under approval No. EASA.145.7098					
5,219.03 TTSN N/A TTSO N/A 1,852.46 Customer P.O.: Refer to Packing Slip Dernière Installation - Last Installation KB1511					
13a. Le présent bon de sortie certifie que les articles indiqués ci-dessus ont été construits conformément à : Certifies that the items identified above were manufactured in conformity to : ☐ Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité. Approved design data and are in condition for safe operation. ☐ Des données de conception non approuvées indiquées à la case 12. Non approved design data specified in block 12.			14a. ☒ RAC 571.10 (Certification après maintenance) - CAR 571.10 Maintenance Release. ☒ Autre réglementation précisée à la case 12 - Other regulation specified in block 12. Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au Règlement de l'aviation canadien. Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Numéro de l'organisme agréé Approved Organization Number		14b. Signature 	
13d. Nom - Name		13e. Date (JJ/MMM/AAAA - DD/MMM/YYYY)		14c. Numéro de l'organisme agréé Approved Organization No. AMO 20-00	
				14d. Nom - Name Serge Pelletier PWC AMO 20-00 	
				14e. Date (JJ/MMM/AAAA - DD/MMM/YYYY) 14/APR/2022	

* Responsabilités du monteur

Le présent bon de sortie ne constitue pas une autorisation de montage.

Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié.

Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler.

- Installer Responsibilities

This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

Statements in block 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

1 国家 Country China		2 国民用航空总局 CAAC ☐ 符合性 Conformity ☒ 适航性 Airworthiness 批准放行证书/适航批准标签 AUTHORIZED RELEASE CERTIFICATE/AIRWORTHINESS APPROVAL TAG			3 证书编号 Certificate Ref. No. 8000330491/26114870	
4 单位 Organization  Pratt & Whitney Canada A United Technologies Company		Pratt & Whitney Canada Corp. SERVICE CENTRE ST-HUBERT 7007 de la Savane St-Hubert, Quebec, Canada J3Y 3X7			5 工作单/合同单/货单 Work Order/Contract/Invoice 6402607-0020	
6 序号 Item	7 内容 Description	8 件号 Part No.	9 适用性 Eligibility	10 数量 Qty	11 系列号/批号 Serial/Batch No.	12 产品状态 Status/Work
0001	MODULATING BLEED VALVE	540-1920-5	PT6 SERIES	0001	906	REPAIRED
13 备注 Remarks Component(s) Repaired in accordance with: CMM.540-1920 REV.02 Refer to Component Condition Report Attached for Parts replaced and additional information.						
Customer P.O.: Refer to Packing Slip Last Installation: KB1511						
TTSN N/A TTSO N/A TCSN N/A TCSO N/A						
14 新产品 New Parts 兹声明上述产品除第 13 项的其它规定以外, 已按照上述国家适航条例进行制造/检查, 并且该产品(出口产品)符合经批准的型号设计资料和进口国提出的专用要求。 Certifies that the Part(s) identified above except as otherwise specified in block 13 was(were) manufactured/inspected in accordance with the airworthiness regulations of the stated country and/or in the case of parts to be exported with the approved design data and with the notified special requirements of the importing country.			15 使用过的产品 Used Parts 兹声明上述产品除第 13 项的其它规定以外, 已按照上述国家适航条例和进口国通知的特殊要求进行了工作, 该产品处于安全可用状态可以批准放行使用。 Certifies that the work specified above except as specified in block 13 was carried out in accordance with the airworthiness regulations of the stated country and the notified special requirements of the importing country and in respect to that work, the part(s) is (are) in condition for safe operation and considered ready for release to service. (over)			
16 批准人签名 Signature 		18 批准日期 Date 14/APR/2022		19 中国民航总局授权 Issued by or on behalf of the CAAC F01100154		
17 批准人姓名(打印的) Name(Printed)		Serge Pelletier PWC AMO 20-00 				

AAC-038 (12/94)

*参阅产品目录详细查找适用性

Cross-check eligibility for more details with parts catalogue

批准放行证书/适航批准标签

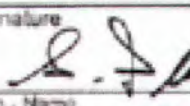
AUTHORIZED RELEASE CERTIFICATE/AIRWORTHINESS APPROVAL TAG

使用者/安装者职责

USER/INSTALLER RESPONSIBILITIES

- (1) 必须明确：本文件并不批准零件/组件/部件可以装到有关产品上。
- (2) 当使用者/安装者使用的是所在国适航当局的条例，而不是本表第 1 项中所指国家适航当局的条例时，使用者/安装者必须保证所在国的适航当局能接受所指国家适航当局批准出口的零件/组件/部件。
- (3) 表中第 14 项、第 15 项的陈述，并不说明本表是安装批准。在所有情况下，航空器使用前，航空器使用者/安装者应把按本国适航条例颁发的安装批准放入维修记录中。

- (1) It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.
- (2) Where the user/installer works in accordance with the national regulations of an Airworthiness Authority different than the Airworthiness Authority of the country specified in block 1 it is essential that the user/installer ensure that his/her Airworthiness Authority accepts parts/components/assemblies from the Airworthiness Authority of the country specified in block 1.
- (3) Statements 14 and 15 do not constitute installation certification. In all cases the aircraft maintenance record must contain an installation certification issued in accordance with the national regulation by the user/installer before the aircraft may be flown.

1. Autorité de l'aviation civile / Pays qui approuve le bon de sortie Approving Civil Aviation Authority / Country		2. BON DE SORTIE AUTORISÉE AUTHORIZED RELEASE CERTIFICATE FORM ONE	
Transports Canada Transport Canada			
4. Nom et adresse de l'organisme - Organization Name & Address		Pratt & Whitney Canada Corp. SERVICE CENTRE ST-HUBERT 7007 de la Savane St-Hubert, Québec, Canada J3Y 3X7	
 Pratt & Whitney Canada Une société de United Technologies / A United Technologies Company			
6. Article Item	7. Description	8. Numéro de pièce Part No	
0001	MODULATING BLEED VALVE	540-1920-5	
12. Remarques - Remarks			
Component(s) Repaired in accordance with: CMM 540-1920 REV.02 Refer to Component Condition Report Attached for Parts replaced and additional information.			
*Work I EU regu			
TTSN: 5,219.03 TTSO: 1,852.46			
TTSN N/A		TTSO N/A	
13a. Le présent bon de sortie certifie que les articles indiqués ci-dessus ont été construits conformément à : Certifies that the items identified above were manufactured in conformity to :		14a. ☒ RAC 571.10 ☒ Autre région	
☐ Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité. Approved design data and are in condition for safe operation.		Le présent bon de sortie certifie la case 12. a été effectuée conformément. Certifies that, unless otherwise been performed in compliance	
☐ Des données de conception non approuvées indiquées à la case 12. Non approved design data specified in block 12			
13b. Signature		14b. Signature	
			
13c. Numéro de l'organisme agréé Approved Organization Number		14c. Nom - Name	
			
13d. Nom - Name		14d. Nom - Name	

* Responsabilités du monteur

* Installer Work points/bolts

Le présent bon de sortie ne constitue pas une autorisation de montage

This certificate does not constitute

Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié.

installers working in accordance with regulations recognize certifications

Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler

Statements in block 13a or 14a do not constitute an installation certification issued in

FORM ONE (2009-12) - P&WC JRC_9063_E (2512-10)

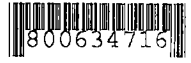
Thank you.

Monroe Michaelis

**GO BEYOND**Pratt & Whitney Component Solutions, Inc
4905 Stanha Drive
Muskegon, MI 49441
USAPhone: 231-798-8464 FAX: 231-798-0150
Parts Distribution Center 800-872-1792

Page 1 of 2

No.



Date 04.25.2022

Packing List

PWCS JR3-0109-E (2016-02)

Packing Information

Ship To

0000048058
Bristow Helicopters LLC
Acadiana Regional Airport
4605 Industrial Dr.
NEW IBERIA LA 70560-9124
USA

Sold To

0000094174
Bristow US LLC
Post-Petition
Accounts Payable
4605 Industrial Drive
New Iberia LA 70560-9124

FEDERAL EXPRESS - STD

Purchase Order No.



Sales Order No.



Sales Rep DANIELLE PRATT

Work Order

Incoterms

PWCS-Muskegon

Customer P.O # 4500339773

All returns, excluding cores, require a Return Material Authorization number. Contact your Customer Service Rep at 231-799-6650 or email spares@pwc.ca for RMA number before shipping

Packing Details

Item	Material No	Description	Item category	Country Of Origin	Quantity
0010		MODULATING BL			
Batch 0003096670 S/N: 906		Cd: CUS_SERV		Tag: PWC	Class:
ESN: KB1511		Ref: 6402607			

Information

Ship via: FEDEX_STD
Acct: 0705-0109-0

PO:4500339773

ESN:KB1511

REPAIR MANAGEMENT

J 2022-04-25 11:43:50 R3 2022-04-25 11:43:50 PR1 400 P932821

This document contains no technical data

- End-of-document

**GO BEYOND**Pratt & Whitney Component Solutions, Inc
4905 Starha Drive
Muskegon, MI 49441
USAPhone: 231-798-8464 FAX 231-798-0150
Parts Distribution Center 800-872-1792

Page 2 of 2

No.



Date 04.25.2022

Packing List

PWCS JR3-0109-E (2016-02)

For International Trade Compliance purposes only

Destination Control Statement(s)

These items are controlled by the U.S. government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

The following export authorization(s) apply: see below

Export Compliance information

US jurisdiction

P/N	EAR (Applicable Authorizations)	ITAR (Applicable Authorizations)
540-1920-5	ECCN 9A991.c. (NLR)	Not subject to regulation

Disclaimer

All items included in this shipment but not listed and classified above in the Export Compliance Information section do not require an export license or permit for delivery to the "SHIP TO" address stated on this document and are being exported under the following authorization : No License Required (NLR).

P&WC and its Affiliates disclose all information on an "as is" basis and make no representation or warranty, express or implied, including any warranties as to the information quality, accuracy, adequacy and/or sufficiency and/or freedom from any defect of any kind and/or the continuation in effect of any governmental regulation, law, policy authorization or interpretation underlying its jurisdiction and classification including but not limited to the applicability of the information on any further export, re-export, or retransfer of any item listed on this document. In no event shall P&WC and its Affiliates be liable for direct, indirect, special, incidental or consequential damages in connection with the provision of this information notwithstanding the terms of any related contracts whether or not damages result from negligence on the part of P&WC and its Affiliates.

Service des accessoires - Accessories Services

**Pratt & Whitney Canada**

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Cie./
Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Quebec, Canada
J4G 1A1
450-677-9411

Page 1 De/Of 2

No. 6402607 -0020

Date 2022/04/14

P&WC JR3_0044_E (2012-10)

Relevé d'état de composants - Component Summary Condition Report

En état de livraison - As Received Condition

Numéro de certification pour suivi d'imprimé: 8000330491/26114870
Form Tracking Number of Certification:

Client: P&W Component Solutions Inc
Customer:

N° de bon de commande du Client: 4504258710
Customer PO Number:

N° de la pièce: 540-1920-5
Part Number:

N° de série: 906
Serial Number:

TSN: TSO:

N° de bon de commande: 6402607 -0020
P&WC Sales Order No.:

Employé des ventes: ALAN HAYES
Sales Employee:

Date de creation du bon de commande client: 2022/02/14
Customer PO Creation Date:

Description de la pièce: MODULATING BLEED VALVE
Part Description:

Modèle de moteur: PT6 SERIES
Engine Model:

A.T.A: HWL75-10-33

Raison de démontage du Client: Repair
Customer Stated Reason for Removal:

Texte détaillé - Long Text:
FAULTY INSPECT AND REPAIR

Rapport des résultats - Finding Report:
Unit was tested and recalibrated. 2 packings changed.

Essayé en état de réception - Tested as Received: None

Liste des pièces remplacées - List of Parts Replaced

Nouvelles pièces - New Parts

N° de la pièce - Part Number	Description de la pièce - Part Description	Qté Qty	Raison du remplacement - Reason for Replacement
M83248/1-901	PACKING PREFORMED	1	Standard Replacement
M83248/1-902	PACKING PREFORM	1	Standard Replacement

Numéro matériel sortant 540-1920-5
Outgoing Material Number

Numéro de P&WC matériel sortant 3056442-05
Outgoing P&WC Material Number

Service des accessoires - Accessories Services



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Cie./
Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Quebec, Canada
J4G 1A1
450-677-9411

Page 2 De/Of 2
No. 6402607 -0020
Date 2022/04/14

P&WC JR3_0044_E (2012-10)

Retour des pièces inutilisable au client - Return Unserviceable Parts to Customer

Retour des pièces inutilisable au client: Yes
Return Unserviceable Parts to Customer:

Date de la disposition des pièces inutilisable par P&WC:
Date of Unserviceable Part Disposition by P&WC:

Approbation - Approval:

J 2022-04-14 09:00:04 R3 2022/04/14 09:00:04 PR1 400 BZ32744 /opt/uniq/queue/tmp/mfd58100529143256B

Fin - End-of-document

Historique d'aubes à durée de vie limitée Life Limited Blades History Record

Numéro du dessin - Drawing Number ST3582-02

P&WC JR3-6905-E (2012-10)



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

Page 1

N° de série du moteur Engine Serial No.	Modèle Model	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	Émis le Issue Date AAAA-MM-JJ / YYYY-MM-DD
KB1053	PT6C-67C	4556.8	 SC 166	2019-08-26

Bulletin de vente Sales Order	Service	Référence Reference	Nom du matériel Material Name
212952	Overhaul	MAINT. MANUAL 3045332 REV. 22	BLADE-POWER TURBINE (MACHINING)

Données sur les aubes - Blades Data	Timbre du vérificateur Inspection Stamp
	SC 166

N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles	N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles
3045433-01	HWFK6239	4556.8		3045433-01	HWFK6250	4556.8	
3045433-01	HWFL5977	4556.8		3045433-01	HWFL5980	4556.8	
3045433-01	HWFL6004	4556.8		3045433-01	HWFL6043	4556.8	
3045433-01	HWFL6102	4556.8		3045433-01	HWFL6116	4556.8	
3045433-01	HWFL6134	4556.8		3045433-01	HWFL6145	4556.8	
3045433-01	HWFL6914	4556.8		3045433-01	HWFM1846	4556.8	
3045433-01	HWFM1925	4556.8		3045433-01	HWFM1940	4556.8	
3045433-01	HWFM1970	4556.8		3045433-01	HWFM2021	4556.8	
3045433-01	HWFM2068	4556.8		3045433-01	HWFM2087	4556.8	
3045433-01	HWFM2090	4556.8		3045433-01	HWFM4557	4556.8	
3045433-01	HWFM4580	4556.8		3045433-01	HWFM4591	4556.8	
3045433-01	HWFM4614	4556.8		3045433-01	HWFM8586	4556.8	
3045433-01	HWFM8598	4556.8		3045433-01	HWFM8617	4556.8	
3045433-01	HWFN0449	4556.8		3045433-01	HWTR8921	0.0	
3045433-01	HWT6249	0.0		3045433-01	HWTW4796	0.0	
3045433-01	HWTX1492	0.0		3045433-01	HWTY6797	0.0	
3045433-01	HWTY6925	0.0		3045433-01	HWWA0885	0.0	
3045433-01	HWWA0887	0.0		3045433-01	HWWA0920	0.0	
3045433-01	HWWA0999	0.0		3045433-01	HWWA1016	0.0	
3045433-01	HWWA1284	0.0		3045433-01	HWWA1423	0.0	
3045433-01	HWWA8388	0.0		3045433-01	HWWA8919	0.0	
3045433-01	HWWF3387	0.0		3045433-01	HWWF5417	0.0	

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Historique d'aubes à durée de vie limitée Life Limited Blades History Record

Numéro du dessin - Drawing Number ST3582-02

P&WC JR3-6905-E (2012-10)



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7007 de la Savane
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N° de série du moteur Engine Serial No. KB1053	Modèle Model PT6C-67C	Temps depuis neuf Time Since New 4556.8	Cycles depuis neuf Cycles Since New SC 166	Émis le Issue Date AAAA-MM-JJ / YYYY-MM-DD 2019-08-26			
Bulletin de vente Sales Order 212952	Service Overhaul	Référence Reference MAINT. MANUAL 3045332 REV. 22	Nom du matériel Material Name BLADE-POWER TURBINE (MACHINING)				
Données sur les aubes - Blades Data				Timbre du vérificateur Inspection Stamp SC 166			
N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles	N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles
3045412-01	HWFN9426	4556.8		3045412-01	HWFN9487	4556.8	
3045412-01	HWFN9536	4556.8		3045412-01	HWFN9542	4556.8	
3045412-01	HWFN9574	4556.8		3045412-01	HWFN9698	4556.8	
3045412-01	HWFN9701	4556.8		3045412-01	HWFN9809	4556.8	
3045412-01	HWFN9812	4556.8		3045412-01	HWFN9818	4556.8	
3045412-01	HWFN9820	4556.8		3045412-01	HWFN9826	4556.8	
3045412-01	HWFN9836	4556.8		3045412-01	HWFN9874	4556.8	
3045412-01	HWFN9882	4556.8		3045412-01	HWFP0105	4556.8	
3045412-01	HWFP0169	4556.8		3045412-01	HWFP0173	4556.8	
3045412-01	HWFP0179	4556.8		3045412-01	HWFP0183	4556.8	
3045412-01	HWFP0184	4556.8		3045412-01	HWFP0189	4556.8	
3045412-01	HWFP0205	4556.8		3045412-01	HWFP0235	4556.8	
3045412-01	HWFP0236	4556.8		3045412-01	HWFP0241	4556.8	
3045412-01	HWFP0252	4556.8		3045412-01	HWFP0267	4556.8	
3045412-01	HWFP0274	4556.8		3045412-01	HWFP0337	4556.8	
3045412-01	YWAA5477	0.0		3045412-01	YWAA5613	0.0	
3045412-01	YWAA5722	0.0		3045412-01	YWAA5727	0.0	
3045412-01	YWAA5752	0.0		3045412-01	YWAA5810	0.0	
3045412-01	YWAA5986	0.0		3045412-01	YWAA6042	0.0	
3045412-01	YWAA6107	0.0		3045412-01	YWAA6180	0.0	
3045412-01	YWAA6584	0.0		3045412-01	YWAA6586	0.0	
3045412-01	YWAA6587	0.0		3045412-01	YWAA6599	0.0	

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Historique d'aubes à durée de vie limitée Life Limited Blades History Record

Numéro du dessin - Drawing Number ST3582-02

P&WC JR3-6905-E (2012-10)



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N° de série du moteur Engine Serial No. KB1053	Modèle Model PT6C-67C	Temps depuis neuf Time Since New 4556.8	Cycles depuis neuf Cycles Since New SC 166	Émis le Issue Date AAAA-MM-JJ / YYYY-MM-DD 2019-08-26			
Bulletin de vente Sales Order 212952	Service Overhaul	Référence Reference MAINT. MANUAL 3045332 REV. 22	Nom du matériel Material Name BLADE-COMPRESSOR TURBINE				
Données sur les aubes - Blades Data				Timbre du vérificateur Inspection Stamp SC 166			
N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles	N° de matériel Material No.	N° de série Serial No.	Temps Time	Cycles
3075491-01	HWFK1508	4556.8		3075491-01	HWFK1532	4556.8	
3075491-01	HWFK1565	4556.8		3075491-01	HWFK1570	4556.8	
3075491-01	HWFK1572	4556.8		3075491-01	HWFK1583	4556.8	
3075491-01	HWFK1593	4556.8		3075491-01	HWFK2815	4556.8	
3075491-01	HWFK2827	4556.8		3075491-01	HWFK2836	4556.8	
3075491-01	HWFK3409	4556.8		3075491-01	HWFK3896	4556.8	
3075491-01	HWFK3909	4556.8		3075491-01	HWFK3928	4556.8	
3075491-01	HWFK4444	4556.8		3075491-01	HWFK4469	4556.8	
3075491-01	HWFK4471	4556.8		3075491-01	HWFK4552	4556.8	
3075491-01	HWFK4594	4556.8		3075491-01	HWWX1798	0.0	
3075491-01	HWWX1821	0.0		3075491-01	HWWXN9266	0.0	
3075491-01	HWXP0388	0.0		3075491-01	HWXP1872	0.0	
3075491-01	HWXP1890	0.0		3075491-01	HWXP7371	0.0	
3075491-01	HWXP7397	0.0		3075491-01	HWXP8825	0.0	
3075491-01	HWXR4727	0.0		3075491-01	HWXR4774	0.0	
3075491-01	HWXR4972	0.0		3075491-01	HWXR5001	0.0	
3075491-01	HWXR8212	0.0		3075491-01	HWXR8217	0.0	
3075491-01	HWXR8238	0.0		3075491-01	HWXR8376	0.0	
3075491-01	HWXR8386	0.0		3075491-01	HWXR8775	0.0	
3075491-01	HWXR8779	0.0		3075491-01	HWXR8793	0.0	
3075491-01	HWXT0593	0.0		3075491-01	HWXT0598	0.0	
3075491-01	HWXT0602	0.0					

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Historique d'aubes à durée de vie limitée Life Limited Blades History Record



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Numéro du dessin ST3582-02 - Drawing Number ST3582-02

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P&WC JR3-6833-E (1998-10)

QST 100 1620165 TQ 0005MF - GST R104287008

Numéro de série du moteur Engine Serial Number	Modèle Model	Temps de fonctionnement Time Since New	Cycles de fonctionnement Cycles Since New	Émis le (A-M-J) Issue Date (Y-M-D)
PCE-KB1053	PT6C-67C	0	0	12/05/2011

Données sur les aubes - Blades Data

Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles	Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles
3045412-01	HWFN9426		3045412-01	HWFN9434	
3045412-01	HWFN9444		3045412-01	HWFN9487	
3045412-01	HWFN9536		3045412-01	HWFN9542	
3045412-01	HWFN9573		3045412-01	HWFN9574	
3045412-01	HWFN9698		3045412-01	HWFN9700	
3045412-01	HWFN9701		3045412-01	HWFN9707	
3045412-01	HWFN9737		3045412-01	HWFN9741	
3045412-01	HWFN9809		3045412-01	HWFN9812	
3045412-01	HWFN9816		3045412-01	HWFN9818	
3045412-01	HWFN9820		3045412-01	HWFN9826	
3045412-01	HWFN9836		3045412-01	HWFN9853	
3045412-01	HWFN9874		3045412-01	HWFN9880	
3045412-01	HWFN9882		3045412-01	HWFP0050	
3045412-01	HWFP0075		3045412-01	HWFP0105	
3045412-01	HWFP0169		3045412-01	HWFP0173	
3045412-01	HWFP0179		3045412-01	HWFP0183	
3045412-01	HWFP0184		3045412-01	HWFP0189	
3045412-01	HWFP0195		3045412-01	HWFP0205	
3045412-01	HWFP0235		3045412-01	HWFP0236	
3045412-01	HWFP0241		3045412-01	HWFP0252	
3045412-01	HWFP0253		3045412-01	HWFP0267	
3045412-01	HWFP0274		3045412-01	HWFP0337	

REFER TO NEW CARD DATED 26 AUG 2019

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Historique d'aubes à durée de vie limitée Life Limited Blades History Record



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Numéro du dessin ST3582-02 - Drawing Number ST3582-02

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P&WC JR3-6833-E (1998-10)

QST 100 1620165 TQ 0005MF - GST R104287008

Numéro de série du moteur Engine Serial Number	Modèle Model	Temps de fonctionnement Time Since New	Cycles de fonctionnement Cycles Since New	Émis le (A-M-J) Issue Date (Y-M-D)
PCE-KB1053	PT6C-67C	0	0	12/05/2011

Données sur les aubes - Blades Data

Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles	Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles
3045433-01	HWFK5768		3045433-01	HWFK6239	
3045433-01	HWFK6250		3045433-01	HWFL5967	
3045433-01	HWFL5977		3045433-01	HWFL5980	
3045433-01	HWFL6000		3045433-01	HWFL6004	
3045433-01	HWFL6043		3045433-01	HWFL6045	
3045433-01	HWFL6102		3045433-01	HWFL6107	
3045433-01	HWFL6116		3045433-01	HWFL6134	
3045433-01	HWFL6135		3045433-01	HWFL6145	
3045433-01	HWFL6158		3045433-01	HWFL6914	
3045433-01	HWFM1846		3045433-01	HWFM1867	
3045433-01	HWFM1868		3045433-01	HWFM1877	
3045433-01	HWFM1925		3045433-01	HWFM1940	
3045433-01	HWFM1970		3045433-01	HWFM1983	
3045433-01	HWFM2021		3045433-01	HWFM2068	
3045433-01	HWFM2087		3045433-01	HWFM2090	
3045433-01	HWFM4541		3045433-01	HWFM4557	
3045433-01	HWFM4565		3045433-01	HWFM4566	
3045433-01	HWFM4569		3045433-01	HWFM4580	
3045433-01	HWFM4591		3045433-01	HWFM4614	
3045433-01	HWFM8564		3045433-01	HWFM8586	
3045433-01	HWFM8598		3045433-01	HWFM8605	
3045433-01	HWFM8617		3045433-01	HWFM0449	

REFER TO NEW CARD DATED 18 JUL 2019

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Historique d'aubes à durée de vie limitée Life Limited Blades History Record



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Numéro du dessin ST3582-02 - Drawing Number ST3582-02

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P&WC JR3-6833-E (1998-10)

QST 100 1620165 TQ 0005MF - GST R104287008

Numéro de série du moteur Engine Serial Number	Modèle Model	Temps de fonctionnement Time Since New	Cycles de fonctionnement Cycles Since New	Émis le (A-M-J) Issue Date (Y-M-D)
PCE-KB1053	PT6C-67C	0	0	12/05/2011

Données sur les aubes - Blades Data

Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles	Numéro de matériel Material Number	Numéro de série Serial Number	Temps/Cycles Time/Cycles
3075491-01	HWFK1272		3075491-01	HWFK1508	
3075491-01	HWFK1532		3075491-01	HWFK1553	
3075491-01	HWFK1557		3075491-01	HWFK1559	
3075491-01	HWFK1565		3075491-01	HWFK1670	
3075491-01	HWFK1571		3075491-01	HWFK1572	
3075491-01	HWFK1576		3075491-01	HWFK1577	
3075491-01	HWFK1583		3075491-01	HWFK1590	
3075491-01	HWFK1592		3075491-01	HWFK1593	
3075491-01	HWFK1611		3075491-01	HWFK1623	
3075491-01	HWFK2815		3075491-01	HWFK2822	
3075491-01	HWFK2827		3075491-01	HWFK2836	
3075491-01	HWFK3386		3075491-01	HWFK3409	
3075491-01	HWFK3896		3075491-01	HWFK3908	
3075491-01	HWFK3909		3075491-01	HWFK3923	
3075491-01	HWFK3926		3075491-01	HWFK3928	
3075491-01	HWFK4434		3075491-01	HWFK4444	
3075491-01	HWFK4457		3075491-01	HWFK4469	
3075491-01	HWFK4470		3075491-01	HWFK4471	
3075491-01	HWFK4488		3075491-01	HWFK4494	
3075491-01	HWFK4552		3075491-01	HWFK4594	
3075491-01	HWFK4596		3075491-01	HWFM2412	
3075491-01	HWFM2417				

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Liste des composants moteur à numéros de série Engine Serialized Component Summary



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P&WC JR3-6830-E (2007-10)

Modèle Model		N° de série Serial No.		Caract. de montage Build Spec NO.		
PT6C-67C		PCE-KB1053		BS1019		
N° du matériel Material Number	Désignation du matériel Material Name	N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.
3038627	ROTOR ACS. GENERATOR	021015173				
3039001 ENG-8038	ROTOR-COMPRESSOR	TXA1C5139	KAXCK	034		
3039313	OIL PRESSURE SWITCH	KL11101332				
3040931CL04	COMPRESSOR-TURBINE STATOR, ASSY OF	PDAH2A7H01				
3040933 ENG-8039	ROTOR-COMPRESSOR	EAAC000M829	EPMPA	114		
3040944 ENG-8040	ROTOR-COMPRESSOR	EAAC000M670	EPMPL	138		
3040952 ENG-8041	ROTOR-COMPRESSOR	TXA1C5242	KAXCK	097		
3043905-01	COUPLING-COMPRESSOR, REAR, HUB	PKAAA399827				
3043937-05	EXCITER-IGNITION	0AFL4110889				
3043941-03	TORQUE PROBE AND SENSOR	CH3336				
		CH3338				
3045407-01 ENG-8042	DISC-TURBINE, POWER	A003386W	EPMTN	69		
3045412-01	BLADE-POWER TURBINE (MACHINING)	HWFN9426				
		HWFN9434				
		HWFN9444				
		HWFN9487				
		HWFN9536				
		HWFN9542				
		HWFN9573				
		HWFN9574				
		HWFN9698				
		HWFN9700				
		HWFN9701				
		HWFN9707				
		HWFN9737				
		HWFN9741				
		HWFN9809				
		HWFN9812				
		HWFN9816				
		HWFN9818				
		HWFN9820				
		HWFN9826				
		HWFN9836				
		HWFN9853				
		HWFN9874				
		HWFN9880				
		HWFN9882				
		HWFP0050				

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Liste des composants moteur à numéros de série Engine Serialized Component Summary

P&WC JR3-6830-E (2007-10)

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Modèle Model	PT6C-67C	N° de série Serial No.	PCE-KB1053	Caract. de montage Build Spec NO.	BS1019	
N° du matériel Material Number	Désignation du matériel Material Name	N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.
3045433-01	BLADE-POWER TURBINE (MACHINING)	HWFP0075 HWFP0105 HWFP0169 HWFP0173 HWFP0179 HWFP0183 HWFP0184 HWFP0189 HWFP0195 HWFP0205 HWFP0235 HWFP0236 HWFP0241 HWFP0252 HWFP0253 HWFP0267 HWFP0274 HWFP0337 HWFK5768 HWFK6239 HWFK6250 HWFL5967 HWFL5977 HWFL5980 HWFL6000 HWFL6004 HWFL6043 HWFL6045 HWFL6102 HWFL6107 HWFL6116 HWFL6134 HWFL6135 HWFL6145 HWFL6158 HWFL6914 HWFM1846 HWFM1867				

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Liste des composants moteur à numéros de série Engine Serialized Component Summary

P&WC JR3-6830-E (2007-10)

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Modèle Model		N° de série Serial No.		Caract. de montage Build Spec NO.		BS1019	
N° du matériel Material Number	Désignation du matériel Material Name	N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.	
		HWFM1868 HWFM1877 HWFM1925 HWFM1940 HWFM1970 HWFM1983 HWFM2021 HWFM2068 HWFM2087 HWFM2090 HWFM4541 HWFM4557 HWFM4565 HWFM4566 HWFM4569 HWFM4580 HWFM4591 HWFM4614 HWFM8564 HWFM8586 HWFM8598 HWFM8605 HWFM8617 HWFN0449					
3048676-07 FCU-479	FUEL MANAGEMENT MODULE	17831656	-P CLW PFWCSB41021 H 594.1 4/58 084007 Act. 594.1 NS210 d.D.C				
3048823-01	LINER-COMB CHMBR,INNER,ASSY OF	A0032R51					
3049261-04	WIRING-HARNESS,T1 SENSOR	EM168094					
3050165-01	OIL PRESSURE SWITCH	AM1659					
3050198-03	SWITCH-LOW OIL PRESSURE MAIN	HE1556					
3050543-01	BEARING-ROLLER, 1.5742 X 2.67, FLANGE	BB0123198					
3050562-03	ACCUMULATOR-ECOLOGY SYSTEM	17760341					
3050721-03	SPEED SENSOR AND PROBES	CH2487					
3050790-01	LINER-COMBUSTION CHMBR,OUTER,ASYO	A0032X8R					
3050840-01	BEARING-BALL,2.1654X3.7402X.9515,FLG	FAA1117094					
3050874-01	GEARSHAFT - STARTER GENERATOR DRIVE	PKAAA400350					
3050875-01	GEARSHAFT-SPUR,ACCESSORY DR,OPT	PKAAA396497					
3050876-01	GEARSHAFT-SPUR,FMU DRIVE	PKAAA405449					
3052782-01	SHAFT-STUB,COMPRESSOR ROTOR	RWA67B783					

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Liste des composants moteur à numéros de série Engine Serialized Component Summary

P&WC JR3-6830-E (2007-10)

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Modèle Model		N° de série Serial No.		Caract. de montage Build Spec NO.		
PT6C-67C		PCE-KB1053		BS1019		
N° du matériel Material Number	Désignation du matériel Material Name	N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.
3074009-01 3074267-01 3074430-01 3074431-01 3075491-01	HOUSING-SUPPORT,NO.5 BEARING,ASSY OF RUNNER-SEAL # 3 BEARING SHAFT-POWER TURBINE,ASSY OF SHAFT-POWER TURBINE BLADE-COMPRESSOR TURBINE	DE1BRD1934 DE1BRD1936 DE1BRD2033 DE1BRD2034 removed on 3/28/2013; 524Jd NYAB00007280 PPAA001A200 RWA53D182 RWA44D677 HWFK1272 HWFK1508 HWFK1532 HWFK1553 HWFK1557 HWFK1559 HWFK1565 HWFK1570 HWFK1571 HWFK1572 HWFK1576 HWFK1577 HWFK1583 HWFK1590 HWFK1592 HWFK1593 HWFK1611 HWFK1623 HWFK2815 HWFK2822 HWFK2827 HWFK2836 HWFK3386 HWFK3409 HWFK3896 HWFK3908 HWFK3909 HWFK3923 HWFK3926 HWFK3928			Actt: 607.0 L/S# 084011	

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Liste des composants moteur à numéros de série Engine Serialized Component Summary

P&WC JR3-6830-E (2007-10)

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Modèle Model		PT6C-67C	N° de série Serial No.	PCE-KB1053		Caract. de montage Build Spec NO.		BS1019
N° du matériel Material Number		Désignation du matériel Material Name		N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.
3053496-01 ENG-8043		DISC-TURBINE, COMPRESSOR		YUAA003A567	EPESI	55		
3054380-01 SFT-1773		SHAFT-STUB,COMPRESSOR ROTOR		PKAAA403078	EPMED	218		
3054717-01		STATOR-ALTERNATING CUR,GENERATING		1386PA	ZAEAG	093		
3054962CL02		VANE RING-POWER TURBINE		PDAH2E4H01				
3055309-01 ENG-8044		IMPELLER-CENTRIFUGAL		EAAC000M810				
3055410-01		HARNESS-WIRING,T5		EM167314				
3055418-02		ELECTRICAL WIRING HARNESS		EF01118	ZADRS	033		
3056052-01		BEARING-ROLLER, 1.5747 X 2.6770 X .58		FAA1112907				
3056442-05 BLV-351		VALVE-BLEED, ELECTRONIC		593641638				
3056915-01		CASE-GAS GENERATOR,ASSY OF		RWA52D019				
3058015-01 ENG-8045		DISC-TURBINE, POWER		YUAA009A365				
3059071-07 ENG-8037		CONTROL-ENGINE ELECTRONIC		11100035				
3059179-02 ENG-8046		DATA COLLECTION UNIT		DP11-1696	YMRD. on 9-28-10 45 290527 524JD ACTT-3122.1			
3059386-01		SHAFT-OUTPUT		RWA45D821				
3070513-01		TUBE-REFERENCE		RWA46D453				
3071101-01		SWITCH-TRIPLE FUEL		HE1220				
3072900-01		HOUSING-POWER TURBINE STATOR,ASYO		CTAA008A541				
3073649-01		WIRING HARNESS-THERMOCOUPLE		EMA167026				
3073908-01		BEARING-RLR,FLG,,9451X1.665X.4699		AEB0116653				
				AEB0116654				
				AEB0116655				
				AEB0116656				
				AEB0116657				
				AEB0116658				
				AEB0116659				
				AEB0116664				
				AEB0116665				
				AEB0116676				
3073974-01		FUEL NOZZLE ADAPTER ASSY, SIMPLEX		DE1BRF2005				
				DE1BRF2007				
				DE1BRF2008				
				DE1BRF2012				
				DE1BRF2033				
				DE1BRF2034				
				DE1BRF2036				
3073976-01		FUEL NOZZLE ADAPTER ASSY, DUPLEX		DE1BRD1918				
				DE1BRD1929				
				DE1BRDT933				

YMD on 9-28-10 45 290527 524JD ACT-3122.1

remrd on 3/28/2013 45# 084011 524JD Act-407.0

Cont'd



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450-677-9411

Liste des composants moteur à numéros de série Engine Serialized Component Summary

P&WC JR3-6830-E (2007-10)

Page 6

Modèle Model		PT6C-67C	N° de série Serial No.	PCE-KB1053	Caract. de montage Build Spec NO.		BS1019
N° du matériel Material Number	Désignation du matériel Material Name		N° de série Serial No.	Code de trait. thermique Heat Code	N° de série du matériel forgé Forging Serial No.	N° de lot pour trait. thermique Heat Treat Batch No.	N° de matériel du fournisseur Vendor Material No.
			HWFK4434				
			HWFK4444				
			HWFK4457				
			HWFK4469				
			HWFK4470				
			HWFK4471				
			HWFK4488				
			HWFK4494				
			HWFK4552				
			HWFK4594				
			HWFK4596				
			HWFM2412				
			HWFM2417				
3075588-01	HOUSING-POWER TURBINE SHAFT,ASSY OF		LPA000010512				
3076019-01	DUCT-TURBINE EXHAUST SGL PORT, ASYO		RWA53D494				
3076043CL01	VANE RING-POWER TURBINE		PDAH23WX01				
3076214-01	HEATER-FUEL		06738585				
3107845-01	BEARING-RLLR CLNDRCL FLANGED,OPTION		FCN340339				
3113589-01	BEARING-BALL,1.450X3.600X1.000		FAA1117448				
3118263-01	OIL COOLER		WA42978				

OCO-273

clw TRK-FCOC detailed insp tt @ 581.3 on 3/26/2013 Actt 574.1 NS

→ CW TSK-FCOC detailed insp tt @ 581.3 on 3/26/2013 Act 574.1 NS 240

L/S# 084007

Approuvé par
Approved By

bp28930

Daniel Desautels

Date

12/05/2011

J 2011-12-05 23:52:31 R3

/opt/umc/eng/pt6c67c/pt6c67c_12/PSP352348

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BRISTOW 011077

Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name ROTOR-COMPRESSOR				Code de traitement thermique Heat Code KAXCK		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul		
Numéro du matériel Material Number 3039001			N° de série du matériel Material Serial No. TXA1C5139		N° de série du mat'l. forgé Forging Mat'l. Serial No. 034		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 3556		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data					Données sur le matériel - Material Data					Timbre du vérificateur Inspection Stamp 		
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference		
					Temps Time	Cycles	Temps Time	Cycles				
4556.8		KB1053	PT6C-67C									

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011078

Numéro du dessin ST3582-01 - Drawing Number ST3582-01



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ENG-8038

Désignation du matériel Material Name		Code de traitement thermique Heat Code		Émis le (A-M-J) Issue Date (Y-M-D)	
ROTOR-COMPRESSOR		KAXCK		12/05/2011	
N° du matériel Material No.	N° de série du matériel Material Serial No.	N° de série du mat'l. forgé Forging Mat'l. Serial No.	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	
3039001	TXA1C5139	034	0	0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Données sur le moteur / module - Engine / Module Data	Données sur le matériel - Material Data
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[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - Slip into the engine/module logbook where this part is installed

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BRISTOW 011079

Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name ROTOR-COMPRESSOR				Code de traitement thermique Heat Code EPMPA		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3040933		N° de série du matériel Material Serial No. EAAC000M829		N° de série du mat'l. forgé Forging Mat'l. Serial No. 114		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 3556		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data				Données sur le matériel - Material Data				Timbre du vérificateur Inspection Stamp 			
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011080

Numéro du dessin ST3582-01 - Drawing Number ST3582-01

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Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Québec
Canada J4G 1A1

ENG-8039

Désignation du matériel Material Name		Code de traitement thermique Heat Code		Émis le (A-M-J) Issue Date (Y-M-D)	
ROTOR-COMPRESSOR		EPMPA		12/05/2011	
N° du matériel Material No.	N° de série du matériel Material Serial No.	N° de série du mat'l. forgé Forging Mat'l. Serial No.	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	
3040933	EAAC000M829	114	0	0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Données sur le moteur / module - Engine / Module Data

Données sur le matériel - Material Data

[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed

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BRISTOW 011081

Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

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Désignation de la pièce Part Name ROTOR-COMPRESSOR				Code de traitement thermique Heat Code EPMPL		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3040944		N° de série du matériel Material Serial No. EAAC000M670		N° de série du mat'l. forgé Forging Mat'l. Serial No. 138		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 3556		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data				Données sur le matériel - Material Data				Timbre du vérificateur Inspection Stamp SC 166			
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011082

Numéro du dessin ST3582-01 - Drawing Number ST3582-01



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ENG-8040

P&WC JR3-6834-E [6834] (2009-10)

Désignation du matériel Material Name		Code de traitement thermique Heat Code		Émis le (A-M-J) Issue Date (Y-M-D)	
ROTOR-COMPRESSOR		EPMPL		12/05/2011	
N° du matériel Material No.	N° de série du matériel Material Serial No.	N° de série du mat'l. forgé Forging Mat'l. Serial No.	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	
3040944	EAAC000M670	138	0	0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed

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Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name ROTOR-COMPRESSOR				Code de traitement thermique Heat Code KAXCK		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul		
Numéro du matériel Material Number 3040952			N° de série du matériel Material Serial No. TXA1C5242		N° de série du mat'l. forgé Forging Mat'l. Serial No. 097		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 3556		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data					Données sur le matériel - Material Data					Timbre du vérificateur Inspection Stamp SC 166		
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference		
					Temps Time	Cycles	Temps Time	Cycles				
4556.8		KB1053	PT6C-67C									

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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Numéro du dessin ST3582-01 - Drawing Number ST3582-01



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ENG-804

Désignation du matériel Material Name		Code de traitement thermique Heat Code		Émis le (A-M-J) Issue Date (Y-M-D)	
ROTOR-COMPRESSOR		KAXCK		12/05/2011	
N° du matériel Material No.	N° de série du matériel Material Serial No.	N° de série du mat'l. forgé Forging Mat'l. Serial No.	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	
3040952	TXA1C5242	097	0	0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Données sur le moteur / module - Engine / Module Data

Données sur le matériel - Material Data

[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed

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BRISTOW 011085

Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name DISC-TURBINE, POWER				Code de traitement thermique Heat Code EPMTN		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3045407-01		N° de série du matériel Material Serial No. A003386W		N° de série du mat'l. forgé Forging Mat'l. Serial No. 69		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 4026		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data				Données sur le matériel - Material Data				Timbre du vérificateur Inspection Stamp SC 166			
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011086

Numéro du dessin ST3582-01 - Drawing Number ST3582-01



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ENG-8042

Désignation du matériel Material Name DISC-TURBINE, POWER		Code de traitement thermique Heat Code EPMTN		Émis le (A-M-J) Issue Date (Y-M-D) 12/05/2011	
N° du matériel Material No. 3045407-01	N° de série du matériel Material Serial No. A003386W	N° de série du mat'l. forgé Forging Mat'l. Serial No. 69	Temps depuis neuf Time Since New 0	Cycles depuis neuf Cycles Since New 0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Données sur le moteur / module - Engine / Module Data

[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed

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BRISTOW 011087

Historique des pièces à durée de vie limitée Life Limited Parts History Record



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P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name DISC-TURBINE, COMPRESSOR				Code de traitement thermique Heat Code EPESI		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul		
Numéro du matériel Material Number 3053496-01			N° de série du matériel Material Serial No. YUAA003A567		N° de série du mat'l. forgé Forging Mat'l. Serial No. 55		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 2932		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data					Données sur le matériel - Material Data					Timbre du vérificateur Inspection Stamp 		
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference		
					Temps Time	Cycles	Temps Time	Cycles				
4556.8		KB1053	PT6C-67C									

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011088

Numéro du dessin ST3582-01 - Drawing Number ST3582-01

Désignation du matériel Material Name DISC-TURBINE, COMPRESSOR		Code de traitement thermique Heat Code EPESI		Émis le (A-M-J) Issue Date (Y-M-D) 12/05/2011	
N° du matériel Material No. 3053496-01	N° de série du matériel Material Serial No. YUAA003A567	N° de série du mat'l. forge Forging Mat'l. Serial No. 55	Temps depuis neuf Time Since New 0	Cycles depuis neuf Cycles Since New 0	

Données sur le moteur / module - Engine / Module Data

Temps de fonctionnement depuis l'installation du matériel Engine/Module TSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps de fonctionnement depuis l'enlèvement du matériel Eng / Module TSN When Material Removed
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[illegible]

Code de traitement thermique Heat Code		EPESI
N° de série du mat'l. forge Forging Mat'l. Serial No.	55	Temp Time S

Données sur le matériel - Material Data

Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date	
Temps - Time	Cycles	Temps - Time	Cycles

Émis le (A-M-J) Issue Date (Y-M-D)	
12/05/2011	
s depuis neuf since New	Cycles depuis neuf Cycles Since New
0	0

Material - Material Data

Cumul. jusqu'à présent Total Accumulated To Date	
Temps - Time	Cycles

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

ENG-8043

Pratt & Whitney Canada Cie. /
Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Québec
Canada J4G 1A1



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

26 AOUT 2019

REFER TO NEW CARD DATED 12/1/01

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

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BRISTOW 011089

Historique des pièces à durée de vie limitée Life Limited Parts History Record



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC JR3-6904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name SHAFT-STUB,COMPRESSOR ROTOR				Code de traitement thermique Heat Code EPWYW		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3054380-01		N° de série du matériel Material Serial No. PKAAA834466		N° de série du mat'l. forgé Forging Mat'l. Serial No. 81		Temps depuis neuf Time Since New 0.0		Cycles depuis neuf Cycles Since New 0		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
								Timbre du vérificateur Inspection Stamp SC 166			
Données sur le moteur / module - Engine / Module Data					Données sur le matériel - Material Data						
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

Export Control Classification: This document contains no technical data.

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BRISTOW 011090

Historique des pièces à durée de vie limitée Life Limited Parts History Record



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC JR3-6904-E (2012-10)

Centre de révision
Service Center

Désignation de la pièce Part Name IMPELLER-CENTRIFUGAL				Code de traitement thermique Heat Code ZAEAG		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3055309-01		N° de série du matériel Material Serial No. EAAC000M810		N° de série du mat'l. forgé Forging Mat'l. Serial No. 093		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 3556		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data				Données sur le matériel - Material Data				Timbre du vérificateur Inspection Stamp SC 166			
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

Export Control Classification: This document contains no technical data.

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BRISTOW 011091

BRISTOW 011092

Historique des pièces à durée de vie limitée Life Limited Parts History Record



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC JR3-8904-E (2012-10)

Centre de revision
Service Center

Désignation de la pièce Part Name DISC-TURBINE, POWER				Code de traitement thermique Heat Code ZADRS		Émis le (A-M-J) Issue Date (Y-M-D) 2019-08-26		N° de bulletin de vente Sales Order No. 212952		Service Overhaul	
Numéro du matériel Material Number 3058015-01		N° de série du matériel Material Serial No. YUAA009A365		N° de série du mat'l. forgé Forging Mat'l. Serial No. 033		Temps depuis neuf Time Since New 4556.8		Cycles depuis neuf Cycles Since New 4026		Manuel & Révision / Manual & Revision MAINT. MANUAL 3045332 REV. 22	
Données sur le moteur / module - Engine / Module Data				Données sur le matériel - Material Data				Timbre du vérificateur Inspection Stamp 			
Temps depuis neuf à l'installation du matériel Engine/Module TSN When Material Installed	Cycles depuis neuf à l'installation du matériel Engine/Module CSN When Material Installed	N° de série du moteur / module Engine / Module Serial No.	Modèle Model	Temps depuis neuf à l'enlèvement du matériel Eng / Module TSN When Material Removed	Cumul. de cette installation Accumulated This Installation		Cumul. jusqu'à présent Total Accumulated To Date		Date	Observations (Installation d'entretien, de révision, bon de travail et timbre du vérificateur) Référence Remarks (Maintenance/Overhaul, Facility, Work Order & Inspection Stamp) Reference	
					Temps Time	Cycles	Temps Time	Cycles			
4556.8		KB1053	PT6C-67C								

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed.

Export Control Classification: This document contains no technical data.

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BRISTOW 011093

Numéro du dessin ST3582-01 - Drawing Number ST3582-01



Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Cie. /
Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Québec
Canada J4G 1A1

ENG-8045

Désignation du matériel Material Name		Code de traitement thermique Heat Code		Émis le (A-M-J) Issue Date (Y-M-D)	
DISC-TURBINE, POWER		ZADRS		12/05/2011	
N° du matériel Material No.	N° de série du matériel Material Serial No.	N° de série du mat'l. forge Forging Mat'l. Serial No.	Temps depuis neuf Time Since New	Cycles depuis neuf Cycles Since New	
3058015-01	YUAA009A365	033	0	0	

Nota : Pour connaître les durées de vie accumulée et résiduelle du matériel, consulter le Manuel d'entretien du moteur ou le Bulletin de service approprié, selon le cas.

Note: For determination of accumulated and remaining lives on this material, refer to the engine Maintenance Manual or Service Bulletin, as applicable.

Données sur le moteur / module - Engine / Module Data

Données sur le matériel - Material Data

[illegible]

Insérer le présent historique dans le livre du moteur ou du module où la pièce est installée. - This record must be kept with the engine/module logbook where this part is installed

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BRISTOW 011094

ENG
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THIS PAGE IS PROVIDED FOR INSERTION BETWEEN THE BINDER
AND THE FIRST PAGE OF THE MANUAL. IT WILL PREVENT THE
PRINTED TEXT FROM ADHERING TO THE INSIDE BINDER COVER.



Pratt & Whitney Canada

A United Technologies Company

Index of Engine Documentation

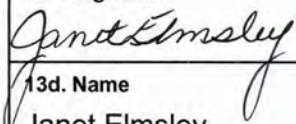
Engine Number: PCE-KB1053

Document Name	Quantity of Documents And when applicable only (Quantity of set) X (Quantity per set)
Final Acceptance Test Record	1
Engine Serialized Parts Summary	1 x 6
Life Limited Mat. History Record	9
Life Limited Blades History Record	3
Engine Airworthiness Directives	1
Engine Build Record Status	1
Engine Yellow Log book	2
Authorized Released Certificate	1

Note: This index reflects the quantity of Shipping Documentation supplied with the engine and must be included with the release package.

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BRISTOW 011096

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 406651
4. Organizations Name and Address  SAFRAN Safran Electronics & Defense Canada 2000 Fisher Drive, Peterborough, Ontario Canada K9J 7B1					5. Work Order/Contract/Invoice ER17736 / 308068
6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/Work
1	Data Collection Unit (DCU V)	P&WC P/N : 3075857-01 SEDC P/N : 62129-01	1	16046257	NEW
12. Remarks "Replacement unit for P/N 3075857-01 S/N 12-393 ESN: KB1280." Unit tested per Acceptance Test Procedure #62059 Rev. A and Down Load Test Procedure #62101 Rev. A. Work performed in accordance with O&I 62129 Rev. B Type Certificate: TCCA E32					
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in block 12.			14a. ☐ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number 154-92	14b. Signature		14c. Approved Organization Number
13d. Name Janet Elmsley		13e. Date (dd/mm/yyyy) 06-Sep-2016	14d. Name		14e. Date (dd/mm/yyyy)
(Previously form 24-0078) Important: See notes					
Installer Responsibilities					
This certificate does not constitute authority to install.					
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.					
Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					



Safran Electronics & Defense Canada Inc.

Failure Analysis Report

2000 Fisher Drive, P.O. Box 4525
Peterborough, Ontario, Canada, K9J 7B1
Tel: 705-743-6903 Fax: 705-745-1394

Customer: Pratt & Whitney Component Sol.

Job No: ER17736

PO Number: 4502241570

Serial No: 12-393

RMA Number: 17736

Customer Part No: 3075857-01

Report Status: Final

Description: DCU V

Reason for Return: RFA # 14ECN00284 - # 2 DCU Fail illuminated on the CAS during shutdown. DCU fail communicate with EEC or GBSlite. DCU replaced and issue resolved.

Defect Found: The unit failed functional test upon return to SEDC. Communication could not be established with the unit, and the test bench reports DCU System Failure and Fail To Read DCU Configuration.

Cause of Defect: Not yet determined. Engineering is still investigating the cause of the failure under SEDC 8D investigation # 14-002.

Action to Repair: The unit SN 12-393 has been retained by SEDC for the purposes of the investigation, and was new unit SN 16046257.

Corrective Action: The corrective action will be dependant on the results of the 8D investigation which upon completion will be communicated to PWC through the bi-weekly meeting of the corrective action board.

Warranty Claim: No

Notes: SEDC part number: 62129-01
CMM # 77-40-01 Rev. B

TSN: 725

CSN: Not reported

Prepared By: _____

01-Sep-2016

Reviewed By (Sales Team): _____

Reviewed By (Quality Assurance): _____



2000 Fisher Drive, P.O. Box 4525
Peterborough, Ontario, Canada, K9J 7B1
Tel: 705-743-6903 Fax: 705-745-1394

9/9/16

Pack Slip: 406651

Certificate of Compliance

Page: 1 of 1

Ship To:

Pratt & Whitney Component Sol.
c/o DHL Solutions
4140 BF Goodrich Blvd.
Memphis TN 38118-6920
USA

Phone:

Fax:

Email:

Sold To:

Pratt & Whitney Component Sol.
4905 Stariha Dr
Muskegon MICHIGAN 49441
USA

Contact: Paula Davis

Phone: 231-798-8464

Fax: 231-798-0150

Email: pwcs.accounts.payable@pwc.ca

Ship Date: 06-Sep-2016

Ship Via: Fed-Ex P1

Incoterm: FOB Origin

Sales Order: 301837

Customer PO: 4502241570

Salesperson: Angela Heath

Line	Part Number / Description	Shipped Qty
00010	62129-01 / Data Collection Unit (DCU V)	1.00 EA

Serial Number: 16046257

Customer Part No: 3075857-01

Lot No:

Unit was replaced with a new unit

Customer Old Part #: 3075857-01 (Old S/N 12-393)

Tested ATP: 62059 Rev A

H.S. Code Number: 8471.70.60.00

Fed Ex Account #: 132898642

E.I.N. Number: 38-2831205

Value of sold unit for Customs purpose only: \$ 6,575.00 US Funds

Product Shipped from Safran Electronics & Defense Canada
Inc.
2000 Fisher Drive
Peterborough, Ontario
K9J 7B1

For and on behalf of Safran Electronics, I certify that the goods listed
hereon have been inspected and tested and unless otherwise stated,
conform to the full requirements of the purchase order/contract

**SEDC
QA 1**

CONFIDENTIAL – SUBJECT TO PROTECTIVE ORDER

Signed

Authorized Inspector

ENGINE AD

Model: PT6C-67C

S/N: PCE-KB1053

AD NUMBER EFF DATE	DESCRIPTION	C/W DATE ENG TIME	METHOD OF COMPLIANCE NON- APPLICABLE STATE REASON	RECURRING ONE TIME	NEXT INSP DUE AT	SIGNATURE CERTIFICATE NUMBER
-----------------------	-------------	----------------------	--	-----------------------	---------------------	---------------------------------

2013-03-14 03/26/2013	Power turbine (PT) baffle	03/07/2013 499.4	AD2013-03-14, N/A by previous compliance of P&WC SB 41056.	N/A	N/A	Era Helicopters LLC U0GA290L

SERVICE BULLETINS FOR PT6C ENGINE

Left Engine S/N: PCE-KB1059			41301					Right Engine S/N: PCE-KB1053			
SB No	Revision No	SB Title	Compliance	Model No	CSPN No	EC No	Applicable ESN	PUB Code	Date	Status	Inspector
41001	0	EXHAUST DUCT ASSEMBLY - MODIFICATION/REPLACEMENT OF	5	PT6C-67C	NA	D2260A, D2280F	UP TO AND INCLUDING ENG S/N KB0022	FDY, FBG, BHA, BOI, IAI, IAT, IAA	7-May-04	LEFT PCW RIGHT PCW	A15 024
41002	0	FUEL MANIFOLD - REPLACEMENT OF	7	PT6C-67C	NA	D4023C	UP TO AND INCLUDING ENG S/N KB0022 EXCLUDING KB003, 007,013,014,017,018	FDY, FBG, BHA, BOI, IAA, IAT, IAI	4-May-04	LEFT PCW RIGHT PCW	A15 024
41003	0	DATA COLLECTION UNIT - REPLACEMENT OF	7	PT6C-67C	NA	D4302B	UP TO AND INCLUDING ENG S/N KB0028 EXCLUDING KB007,017,018	FDY, FBG, BHA, IAA, BOI, IAI, IAT	5-Mar-04	LEFT PCW RIGHT PCW	A15 024
41004	0	COMPRESSOR TURBINE BLADES - REPLACEMENT OF	7	PT6C-67C	NA	D2043E, D2043D	UP TO AND INCLUDING ENG S/N KB0028	FDY, FBG, BOI, IAI, IAA, BHA, IAT	4-Mar-04	LEFT PCW RIGHT PCW	A15 024
41005	0	OIL FEED ADAPTER ASSEMBLY - REPLACEMENT OF	7	PT6C-67C	NA	D1864K	UP TO AND INCLUDING ENG S/N KB0042	FDY, FBG, BOI, BHA, IAI, IAT, IAA	19-Mar-04	LEFT PCW RIGHT PCW	A15 024
41006	0	AIR LIMITATION RESTRICTION LIFTED		PT6C-67C	NA	N/A	S/N KB004, 013, 021, 023, 025	BOI, BHA, IAA, IAI, IAT	02/08/2004	LEFT N/A S/N RIGHT N/A S/N	A15 024
41007	0	POWER TURBINE SHAFT SPACER - MODIFICATION/REPLACEMENT OF	7	PT6C-67C	NA	D1547B	UP TO AND INCLUDING ENG S/N KB0045	FDY, FBG, BOI, BHA, IAA, IAI, IAT	06/04/2004	LEFT PCW RIGHT PCW	A15 024
41008	1	WIRING HARNESS SUPPORT BRACKET AND FUEL HEATER COVER ATTACHING WASHERS - REPLACEMENT OF	8	PT6C-67C	NA	D1864M		FDY, FBG, BOI, BHA, IAA, IAI, IAT	8-Jun-04	LEFT PCW RIGHT PCW	A15 024
41009	1	FUEL HEATER - MODIFICATION/REPLACEMENT OF	5	PT6C-67C	NA	D4282C	UP TO AND INCLUDING ENG S/N KB0045	FDY, FBG, BOI, BHA, IAA, IAI, IAT	8-Jun-04	LEFT PCW RIGHT PCW	A15 024
41010	0	POWER TURBINE OUTPUT SHAFT - INSPECTION/REPLACEMENT OF	5	PT6C-67C	NA	D4720B	UP TO AND INCLUDING ENG S/N KB0045	FDY, FBG, BOI, BHA, IAA, IAI, IAT	15-Jun-04	LEFT PCW RIGHT PCW	A15 024
41011	0	IMPROVED HEAT TRANSFER REDUCTION CONFIGURATION AT NO. 3 BEARING AREA AND EXHAUST DUCT SEALING FACE PROPERTIES - INTRODUCTION OF	5	PT6C-67C	NA	D5559F, D1754A, D1754B, D1754W, D1754W2, D5559A, D5497F, D5497E, D5497A, D5497B, D5559D, D5559E	UP TO AND INCLUDING ENG S/N KB0049	FBG, BHA, IAT, IAI, IAA, IBD, BOI, FDY	10-Sep-04	LEFT PCW RIGHT PCW	A15 024
41012	1	ACCESSORY GEARBOX DIAPHRAGM ASSEMBLY - REPLACEMENT/MODIFICATION OF	5	PT6C-67C	NA	D4501B	UP TO AND INCLUDING ENG S/N KB0049	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	3-Sep-04	LEFT PCW RIGHT PCW	A15 024
41013	0	OIL SYSTEM PREFORMED PACKING - REPLACEMENT OF	5	PT6C-67C	NA	D5610A	UP TO AND INCLUDING ENG S/N KB0049	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	10-Sep-04	LEFT PCW RIGHT PCW	A15 024
41014	0	FUEL LINES FROM FUEL MANAGEMENT MODULE TO FUEL HEATER - REPLACEMENT OF	6	PT6C-67C	NA	D1864L	UP TO AND INCLUDING ENG S/N KB0060	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	5-Nov-04	LEFT PCW RIGHT PCW	A15 024
41015	0	OIL TANK DRAIN ADAPTER AND FIREWALL BRACKET - REPLACEMENT OF	5	PT6C-67C	NA	D1864E	UP TO AND INCLUDING ENG S/N KB0074	FDY, IBD, IAI, IAT, IAA, BHA, BOI, FBG	18-Feb-05	LEFT PCW RIGHT PCW	A15 024
41016	0	INCREASED COMPRESSOR TURBINE TIP CLEARANCE - INTRODUCTION OF		PT6C-67C	NA	D6103A	UP TO AND INCLUDING ENG S/N KB0084 EXCLUDING KB018, 028, 031, 035, 039, 041, 082, 083	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	3-Jan-05	LEFT PCW RIGHT PCW	A15 024
41017	0	COMPRESSOR TURBINE BAFFLE RETAINING BOLT - REPLACEMENT OF	5	PT6C-67C	NA	D3200A	UP TO AND INCLUDING ENG S/N KB0074	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	22-Feb-05	LEFT PCW RIGHT PCW	A15 024
41018	1	BLOWDOWN VALVE HOUSING - INSPECTION/REPLACEMENT OF		PT6C-67C	NA	RFN8207, DCR1898	UP TO AND INCLUDING ENG S/N KB0074 EXCLUDING KB028, 027, 084	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	15-Mar-05	LEFT PCW RIGHT PCW	A15 024
41019	0	OIL SWITCH (LOP) - REPLACEMENT OF	7	PT6C-67C	NA	D6214A	UP TO AND INCLUDING ENG S/N KB0085	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	17-Jun-05	LEFT PCW RIGHT PCW	A15 024
41020	2	ELECTRONIC ENGINE CONTROL - REPROGRAMMING/REPLACEMENT OF	8	PT6C-67C	NA	D6285F, DCR3493	UP TO AND INCLUDING ENG S/N KB0121	FDY, BHA, IBD, IAA, IAT, IAI, BOI, FBG	9-Jan-07	LEFT PCW RIGHT PCW	A15 024
41021	0	FUEL SYSTEM - INSPECTION OF		PT6C-67C	NA	DCR2326	BETWEEN 300-400 F/H ON FMM	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	15-Sep-05	LEFT & RIGHT N/A by F/H	A15 024
41023	0	DATA COLLECTION UNIT - REPLACEMENT OF	7	PT6C-67C	NA	D5781C	UP TO AND INCLUDING ENG S/N KB0123	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	28-Oct-05	LEFT PCW RIGHT PCW	A15 024
41024	0	TURBINE EXHAUST DUCT ASSEMBLY SINGLE PORT - REPLACEMENT	7	PT6C-67C	NA	D9879A	UP TO AND INCLUDING ENG S/N KB0172	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	18-May-06	LEFT PCW RIGHT PCW	A15 024
41025	0	COLD START VALVE HOUSING - REPLACEMENT OF	6	PT6C-67C	NA	D8451C	UP TO AND INCLUDING ENG S/N KB0172	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	31-May-08	LEFT PCW RIGHT PCW	A15 024
41026	0	FUEL MANAGEMENT MODULE - REPLACEMENT	7	PT6C-67C	NA	D4929G	UP TO AND INCLUDING ENG S/N KB0178	FDY, BHA, IBD, IAA, IAT, IAI, BOI, FBG	22-Nov-08	LEFT PCW RIGHT PCW	A15 024

SERVICE BULLETINS FOR PT6C ENGINE

Left Engine S/N: PCE-KB1059			41301					Right Engine S/N: PCE-KB1063			
SB No	Revision No	SB Title	Compliance	Model No	CSPN No	EC No	Applicable ESN	PUB Code	Date	Status	Inspector
41027	0	PT HOUSING SEALING-RING - REPLACEMENT OF	8	PT6C-67C	NA	D6876D	UP TO AND INCLUDING ENG S/N KB0180	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	28-Jul-06	LEFT PCW RIGHT PCW	(A15 024) A15
41028	1	CENTRIFUGAL IMPELLER - REPLACEMENT OF	10	PT6C-67C	NA	D8754B, D8754C, D8754D, D8754E	PCE-KB0189 thru PCE-KB0220 and PCE-KB0225 thru PCE-KB0236	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	5-May-08	LEFT & RIGHT N/A by S/N	(A15 024) A15
41030	0	CHECK VALVE ASSEMBLY - INSPECTION OF		PT6C-67C	1002621	DCR4190	GREATER THAN 300 F/H	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	2-Mar-07	LEFT & RIGHT N/A by F/H	(A15 024) A15
41031	1	PREFORMED PACKING - REPLACEMENT OF	5	PT6C-67C	NA	D8067A, D8067B	ALL PT6C-67C	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	12-Sep-08	LEFT PCW RIGHT PCW	(A15 024) A15
41032	0	WIRING HARNESS T1 SENSOR - REPLACEMENT OF	7	PT6C-67C	NA	D8692B	ALL PT6C-67C	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	28-May-07	LEFT PCW RIGHT PCW	(A15 024) A15
41033	0	SCREEN ASSEMBLY AIR INLET - REPLACEMENT OF	7	PT6C-67C	NA	D5898J	UP TO AND INCLUDING ENG S/N KB0258	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	28-Jun-07	LEFT PCW RIGHT PCW	(A15 024) A15
41034	0	FUEL SWITCH IMPENDING BYPASS AND TEMPERATURE - REPLACEMENT OF	8	PT6C-67C	NA	D2885G	UP TO AND INCLUDING S/N PCE-KB0310	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	14-Nov-07	LEFT PCW RIGHT PCW	(A15 024) A15
41035	4	THERMOCOUPLE WIRING HARNESS - REPLACEMENT OF	3,4	PT6C-67C	NA	DCR6742, D3854F	UP TO AND INCLUDING S/N PCE-KB0263, PCE-KB0265 thru PCE-KB0280 & PCE-KB0282 thru PCE-KB0332, PCE-KB0334 thru PCE-KB0336, PCE-KB0340 thru PCE-KB0365 and PCE-KB0367 thru PCE-KB0369	IAI, IAA, IBD, BHA, BOI, FBG, FDY, IAT	29-Sep-11	LEFT PCW RIGHT PCW	(A15 024) A15
41036	0	TRIPLE FUNCTION FUEL-SWITCH - REPLACEMENT OF	7	PT6C-67C	NA	D2885A	ALL PT6C-67C	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	4-Mar-08	LEFT PCW RIGHT PCW	(A15 024) A15
41037	0	COMPRESSOR INLET CASE ASSEMBLY AND RETAINING PLATE FOR REAR SCAVENGE OIL TUBE - REPLACEMENT/MODIFICATION OF	7	PT6C-67C	NA	D4742B, D4742B/1	UP TO AND INCLUDING S/N PCE-KB0381	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	9-May-08	LEFT PCW RIGHT PCW	(A15 024) A15
41038	0	AIR SEAL COMPRESSOR TURBINE STATOR - REPLACEMENT OF	5	PT6C-67C	NA	D5237A	UP TO AND INCLUDING S/N PCE-KB0381	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	27-Mar-08	LEFT PCW RIGHT PCW	(A15 024) A15
41039	0	IGNITERS - REPLACEMENT OF	7	PT6C-67C	NA	E1842A	UP TO AND INCLUDING S/N PCE-KB0437	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	29-Jul-08	LEFT PCW RIGHT PCW	(A15 024) A15
41040	0	ROTOR AIR SEAL AND TURBINE SPACER - REPLACEMENT OF	7	PT6C-67C	NA	D8883E	UP TO AND INCLUDING S/N PCE-KB0458	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	24-Mar-09	LEFT PCW RIGHT PCW	(A15 024) A15
41041	1	ROTOR AIR SEAL AND TURBINE SPACER - REPLACEMENT OF	10	PT6C-67C	NA	D8883E	UP TO AND INCLUDING S/N PCE-KB0458	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	24-Mar-09	LEFT & RIGHT N/A by S/N	(A15 024) A15
41042	0	CHECK VALVE ASSEMBLY - REPLACEMENT OF	5	PT6C-67C	1004190	E0183B	UP TO AND INCLUDING S/N PCE-KB0508	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	18-Dec-08	LEFT PCW RIGHT PCW	(A15 024) A15
41043	0	CHIP DETECTOR VALVE - REPLACEMENT OF	7	PT6C-67C	NA	D5739D	UP TO AND INCLUDING S/N PCE-KB0558	FDY, IAA, IAT, IAI, IBC, FBG, BOI, BHA	21-Apr-09	LEFT PCW RIGHT PCW	(A15 024) A15
41044	0	IGNITION EXCITER - REPLACEMENT OF	7	PT6C-67C	NA	E2183A	UP TO AND INCLUDING S/N PCE-KB0841	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	23-Jul-09	LEFT PCW RIGHT PCW	(A15 024) A15
41045	1	NO 5 BEARING HOUSING SUPPORT AND PT ROTOR BALANCING ASSEMBLY - REPLACEMENT/MODIFICATION OF	7	PT6C-67C	NA	E0775N, E0775P, E0775T	UP TO AND INCLUDING S/N PCE-KB0841	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	14-Oct-09	LEFT PCW RIGHT PCW	(A15 024) A15
41046	2	PT SPEED AND TORQUE SENSOR LEFT HAND - REPLACEMENT OF	10	PT6C-67C	NA	E4211A	ALL PT6C-67C ENGINES POST SB 41045	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	21-May-10	LEFT PCW RIGHT PCW	(A15 024) A15
41047	2	ELECTRONIC ENGINE CONTROL - REPROGRAMMING/REPLACEMENT OF	7	PT6C-67C	NA	E0609A	UP TO AND INCLUDING S/N PCE-KB0768	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	7-May-10	LEFT PCW RIGHT PCW	(A15 024) A15
41048	0	PT SPEED AND TORQUE SENSOR LEFT HAND - REPLACEMENT OF		PT6C-67C	N/A	E4392A	All PT6C-67C POST SB 41047 NO LATER THAN 1000 FH	FDY, IAA, IAT, IAI, IBD, FBG, BOI, BHA	21-May-10	LEFT PCW RIGHT PCW	(A15 024) A15
41049	1	SCAVENGE PUMP ASSEMBLY - REPLACEMENT OF	7	PT6C-67C	NA	E0628A	UP TO AND INCLUDING S/N PCE-KB0821	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	28-Nov-10	LEFT PCW RIGHT PCW	(A15 024) A15
41050	0	FUEL NOZZLE CONFIGURATION AND ECOLOGY SYSTEM ACCUMULATOR - REPLACEMENT OF	8	PT6C-67C	NA	D3998F, E0855A	UP TO AND INCLUDING S/N PCE-KB0815	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	28-Oct-10	LEFT PCW RIGHT PCW	(A15 024) A15
41051	1	COMPRESSOR TURBINE BLADES - REPLACEMENT OF	7	PT6C-67C	NA	E2882A, E2882F	UP TO AND INCLUDING S/N PCE-KB0815	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	1-Aug-11	LEFT PCW RIGHT PCW	(A15 024) A15
41052	0	OIL TRAY ACCESSORY GEARBOX - REPLACEMENT/MODIFICATION OF	7	PT6C-67C	NA	E0628L, E0628N	UP TO AND INCLUDING S/N PCE-KB0821	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	28-Nov-10	LEFT PCW RIGHT PCW	(A15 024) A15
41053	0	FUEL FILTER INSPECTION		PT6C-67C	NA	NA	KB0904, 0045, 0053, 0054, 0075, 0077, 0088, 0102, 0115, 0126, 0138, 0148, 0149, 0157, 0169, 0175, 0197, 0205, 0231, 0236, 0244, 0326, 0335, 0447, 0451 & 0457	FDY, FBG, BOI, BHA, IAT, IAI, IAA, IBD	16-Dec-10	LEFT & RIGHT N/A by S/N	(A15 024) A15
41054	1	ACCESSORY GEARBOX DIAPHRAGM ASSEMBLY - REPLACEMENT OF	7	PT6C-67C	NA	E3932A, E3932C	UP TO AND INCLUDING S/N PCE-KB0858 AND ENGINES S/N PCE-KB0907 AND PCE-KB0908	FDY, FBG, BOI, BHA, IAT, IAI, IAA, IBD	8-Aug-11	LEFT PCW RIGHT PCW	(A15 024) A15

SERVICE BULLETINS FOR PT6C ENGINE

Left Engine S/N: PCE-KB1059			41301					Right Engine S/N: PCE-KB1053			
SB No	Revision No.	SB Title	Compliance	Model No	CSPN No	EC No	Applicable ESN	PUB Code	Date	Status	Inspector
41055	0	ELECTRONIC COMPRESSOR BLEED VALVE - REPLACEMENT OF	7	PT6C-67C	NA	E0500V, E0500Y	UP TO AND INCLUDING S/N PCE-KB0858	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	15-Mar-11	LEFT & RIGHT N/A by S/N	A15 A15 024
41056	4	POWER TURBINE SHAFT HOUSING ASSEMBLY NO.3 BEARING SEAL RUNNER AND TURBINE SHAFT SPACER TURBINE EXHAUST DUCT - REPLACEMENT OF	4	PT6C-67C	NA	D522DA1, D5220A, D839BA, E0621D, E0623N	UP TO AND INCLUDING S/N PCE-KB0868	FDY, BHA, IAA, IAT, IAI, IBD, BOI, FBG	13-Feb-12	LEFT PCW RIGHT PCW	
41057	1	REPLACEMENT OF THE COMPRESSOR TURBINE SHROUD HOUSING	8	PT6C-67C	NA	D8680A, D8680T	UP TO AND INCLUDING S/N PCE-KB0917	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	11-Apr-12	LEFT PCW RIGHT PCW	A15 A15 024
A41059	1	POWER TURBINE BAFFLE - INSPECTION OF		PT6C-67C	NA	DCR13891	PT6C-67C ENGINES PRE-SB441080 UP TO AND INCLUDING S/N PCE-KB0908 (EXCLUDING KB0562, KB0850 AND KB0856)	FDY, FBG, IAT, IAI, IAA, IBD, BHA, BOI	12-Aug-11	LEFT & RIGHT N/A by S/N	
A41060	2	RETAINING RING POWER TURBINE BAFFLE - INSPECTION OF	3	PT6C-67C	1005884	DCR13892	PT6C-67C Engines Pre-SB41056	IAI, IAA, IBD, BHA, BOI, FBG, FDY, IAT	28-Sep-11	LEFT & RIGHT N/A SB41056 C/W	A15 A15 024
41061	0	FUEL FILTER - INSPECTION OF HOSE SILICONE FIRE SLEEVE VERIFICATION AND REPLACEMENT	8	PT6C-67C	NA	DCR14116	UP TO AND INCLUDING S/N PCE-KB0966	FDY, FBG, BOI, BHA, IBD, IAA, IAI	10-Jun-11	LEFT & RIGHT N/A by S/N	
41062	0		7	PT6C-67C	NA	E5568B	UP TO AND INCLUDING S/N PCE-KB0930		18-Jul-11	LEFT PCW RIGHT PCW	A15 A15 024
41063	0	HOSE NON-METALLIC	7	PT6C-67C	NA	E5568F	PT6C-67C Engines which are before and include Serial No. PCE-KB0954	IAI	15-Jul-11	LEFT PCW RIGHT PCW	
41064	0	TURBOSHAFT ENGINE FUEL HEATER - MODIFICATION / REPLACEMENT OF		PT6C-67C	NA	E4942A	PT6C-67C Engines which are before and include Serial No. PCE-KB1018 excluding S/N PCE-KB0876, KB0903, KB0932, KB0939, KB0953 and KB0971	FDY, IAT, FBG, BOI, BHA, IBD, IAA, IAI	4-Apr-12	LEFT PCW RIGHT PCW	A15 A15 024
41065	2	POWER TURBINE INTERSTAGE STATOR - REPLACEMENT OF	5	PT6C-67C	NA	E5568B	UP TO AND INCLUDING S/N PCE-KB0966	IAT, FDZ, FBH, BOJ, BHA, IAA, IAI	20-Jan-12	LEFT PCW RIGHT PCW	
41066	1	POWER TURBINE SHAFT AND STATOR ASSEMBLIES - REPLACEMENT OF	4	PT6C-67C	NA	E4842G	UP TO AND INCLUDING S/N PCE-KB1037	FDY, FBG, BOI, BHA, IBD, IAA, IAI, IAT	7-Feb-12	LEFT PCW RIGHT PCW	A15 A15 024
41067	0	INTERSTAGE AIR-SEAL HOUSING ASSY AND PT VANE RING - REPLACEMENT OF	7	PT6C-67C	NA	E4982E	UP TO AND INCLUDING S/N PCE-KB1037 EXCLUDING S/N PCE-KB0839	IAI, IAA, BHA, BOI, FBG, FDY, IAT	7-Feb-12	LEFT PCW RIGHT PCW	
41068	0	DATA COLLECTION UNIT - REPLACEMENT OF	7	PT6C-67C	NA	E4546J, E4546V	PT6C-67C Engines which are before and include Serial No. PCE-KB1095	IAT, IAI, IAA, IBD, BHA, BOI, FBG, FDY	2-May-12	LEFT NCW RIGHT NCW	A15 A15 024
41069	0	FUEL MANAGEMENT MODULE AND CHIP DETECTOR VALVE AND PLUG - REPLACEMENT/MODIFICATION OF	7	PT6C-67C		E4032, E4032G	PT6C-67C Engines which are before and include Serial No. PCE-KB1131	FBG, BOI, BHA, IBD, IAA, IAI, FDY, IAT	29-May-12	LEFT NCW RIGHT NCW	
41073	0	FUEL MANAGEMENT MODULE - REPLACEMENT/MODIFICATION OF	7	PT6C-67C		E3058B, E3058E	PT6C-67C Engines which are before and include Serial No. PCE-KB1131	IAT, IAI, IAA, BHA, BOI, FDY, FBG	29-May-12	LEFT NCW RIGHT NCW	A15 A15 024
41074	0	FUEL-COOLED OIL COOLER - INSPECTION OF	8	PT6C-67C		DCR17757	PT6C-67C Engines fitted with FCOC Serial Number WA41927 or below and the FCOC is not identified with "RE-34" adjacent to the serial number	IAI, IAA, IBD, BHA, BOI, FBG, FDY, IAT	30-May-12	LEFT NCW RIGHT NCW	

LOG CARD

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

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DESCRIPTION (1) ENGINE ASSY NO.2	P/N (2) 3045379	S/N (3) PCE-KB1053	MANUFACTURER NAME (4) PRATT & WHITNEY CANADA	ASSEMBLY DATE (5)	RETIREMENT LIFE (6) ON CONDITION
	P/N (7) PT6C-67C	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

NOTES (12)

ASSEMBLY HISTORICAL RECORD

INSTALLATION								REMOVAL						
DATE (13)	A/C			ASSY		ORGANIZATION (19)	STAMP AND SIGNATURE (20)	DATE (21)	A/C TOTAL TIME (22)	ASSY		REASON OF REMOVAL (25)	ORGANIZATION (26)	STAMP AND SIGNATURE (27)
	R. MARKS (14)	N/C (15)	TOTAL TIME (16)	TOTAL TIME (17)	TIME SINCE OH (18)					TOTAL TIME (23)	TIME SINCE OH (24)			
5-07-12	N524JD	41301	00:00	00:00	NEW	AWPC		2-4-17	70-3883 3432.1	70-3883 3432.1	—	Failed power check	ERA	WD 6A290L
19 12-7-2019	N811TA	41269	70-576.1 5060.7	70-546.1 4 556.8	—	ERA	WD 6A290L							



LOG CARD

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

Sezione 2

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Chapter n°

Part n°

[illegible]



LOG CARD

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

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Chapter n°

Part n°



NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

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Chapter n°

Part n°

BRISTOW 011107

Agusta AW139 CAMP
PT6C-67C Installation Form

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COMPLETE THIS SECTION AT THE END OF THE INSPECTION

A/C REG:	<u>N411TA</u>	ENGINE OFF S/N:	<u>KB1053</u>
A/C TOTAL TIME:	<u>6246.4</u>	ENGINE ON S/N:	<u>KB1053</u>
LOG PAGE:	<u>3050754</u>		
RELEASE DATE:	<u>7-17-21</u>		

All Technicians who initial items on this form are required to legibly enter their Signature and License Number.

Printed Name	Signature	Initials	License No.
John Kullman		JK	A.P3206991
Joshua Collins		TC	A.P4682618
Mazyar Rahmaty		MR	AP3816420

- This form to be used in conjunction with the Airframe and/or Engine manufacturers' manuals.
- Procedures contained in the General Maintenance Manual will be utilized for all items listed with Dual Inspection Requirements.

*****Attention!:** This form contains tasks with Dual Inspection Requirements***

Agusta AW139 CAMP

PT6C-67C Installation Form

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Pre-Inspection	Initials
01. Ensure all times, cycles, etc. on the Aircraft Maintenance Log are consistent with Ramco.	JK
02. Check the Aircraft Maintenance Log for discrepancies and/or deferred items.	JK
03. Check the aircraft Ramco Due List and the After Installation Sheet for items that are due.	JK

Note: If the engine to be removed is in serviceable condition complete tasks 01 and 02 below. If the engine is not capable of performing the task enter N/A in the Initials block.

Engine Replacement	Initials																								
01. Perform a Power Assurance Check on each engine. Record the results below and circle the engine to be removed. <table border="1" style="margin: 10px auto; width: 80%; border-collapse: collapse;"> <thead> <tr> <th>Pres Alt</th> <th>OAT</th> <th>NR</th> <th>Torque</th> <th>Eng</th> <th>Ng</th> <th>TOT</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td style="text-align: center;">No. 1</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td style="text-align: center;">No. 2</td> <td></td> <td></td> <td></td> </tr> </tbody> </table> Ref. AW139 Rotorcraft Flight Manual N/A	Pres Alt	OAT	NR	Torque	Eng	Ng	TOT	Result					No. 1								No. 2				JK
Pres Alt	OAT	NR	Torque	Eng	Ng	TOT	Result																		
				No. 1																					
				No. 2																					
02. If the engine to be removed is a rental return and belongs to Pratt & Whitney Canada Leasing, complete the P&WCL Pre-Removal Ground Run Performance Run Report. N/A	JK																								
03. Complete a DCU download for the engine that is to be removed. Ref. P&WC PT6C-67C MM Ch. 77-40-01 N/A	JK																								
04. Remove the engine assembly to be replaced. Pay close attention to all procedures, warnings, cautions and notes in the applicable maintenance manuals. Ref. AW139 MM Ch. 39-A-71-02-01-00A-520A-A & P&WC PT6C-67C MM Ch. 72-00-00	JK																								
05. Perform a detailed inspection of special bolts and links on the inboard and outboard engine mounts. Ref. AW139 MM Ch. 39-A-71-21-00-00A-31AB-B	JK																								
06. Perform a detailed inspection of the internal and external engine brackets and associated anchor bolts. Pay particular attention to the bolt holes. Ref. AW139 MM Ch. 39-A-71-22-00-00A-31AB-B	JK																								
07. Perform a detailed inspection of the engine driveshaft, crosshead, torque tube and shield for corrosion and condition, includes fixing bolts and barrel nuts (engine drive shaft components removal required) Ref. AW139 MM Ch. 39-A-63-10-00-00A-31AC-B	JK																								
08. Prior to engine installation apply solid film lubricant (MIL-L-23398, Type II) as needed to the inboard and outboard engine mount special bolts and apply Aeroshell 5.	JK																								
09. Install a serviceable replacement engine assembly. Pay close attention to all procedures, warnings, cautions and notes in the applicable maintenance manuals. Ref. AW139 MM Ch. 39-A-71-02-01-00A-720A-A & P&WC PT6C-67C MM Ch. 72-00-00 RII Inspection Required RII Inspection complied with by: [Signature]	JK																								

Agusta AW139 CAMP

PT6C-67C Installation Form

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Engine Replacement	Initials
10. Service the engine with oil. (BP Turbo Oil 2380)	JK

Ground Checks	Initials
01. Check all work areas for rags, tools and miscellaneous hardware.	mr
02. Check all fluid levels.	mr
03. Perform fuel system priming, leak check and functional check. Ref. P&WC PT6C-67C MM Ch. 72-00-00, Table 501	N/A mr
04. Remove the chip detectors and perform an operational check. When done, clean with a lint free cloth and install serviceable chip detectors. Ref. P&WC PT6C-67C MM Ch. 79-30-01	N/A mr
05. With a qualified person at the controls perform a Normal Engine Start. Ref. AW139 Rotorcraft Flight Manual, Section 2	N/A mr
06. Operate the engine at GROUND IDLE and then at FLY. Make sure that there are no Electronic Engine Control (EEC) fault indications. Ref. P&WC PT6C-67C MM Ch. 72-00-00, Table 501	N/A mr
07. Perform a Manual Mode Response Check. Ref. AW139 MM Ch. 39-A-76-11-00-00A-320A-A	N/A mr
08. Perform an operational check of the NF/NPT over-speed limiter in the auto engine control system. Ref. AW139 MM Ch. 39-A-76-10-00-00A-320A-A	N/A mr
09. After shutdown check the engine assembly and installation for leaks. Recheck all fluid levels.	N/A mr
10. Perform a DCU download prior to flight. Ref. P&WC PT6C-67C MM Ch. 77-40-01	N/A mr

Flight Checks								Initials
01. Perform an operational check flight for the engine installation.								N/A mr
02. Perform a Power Assurance Check on each engine. Record the results below and circle the engine to be removed.								N/A mr
Pres Alt	OAT	NR	Torque	Eng	Ng	TOT	Result	
				No. 1				
				No. 2				

Ref. AW139 Rotorcraft Flight Manual

Agusta AW139 CAMP
PT6C-67C Installation Form

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Completion	Initials
01. Check all work areas for rags, tools, and miscellaneous hardware.	MC
02. Check all fluid levels.	MC
03. Check that all doors, cowlings and fairings are closed and secured.	MC
04. Secure the helicopter. Complete the logbook and Ramco entries for inspection compliance.	MC

END OF INSPECTION



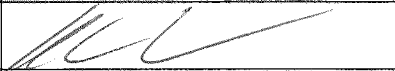
Bristow VTOL

PT6C-67C Inspection

COMPLETE THIS SECTION AT THE END OF THE INSPECTION

A/C REG:	<u>N811FA</u>	ENGINE S/N:	<u>KB1053</u>
A/C TOTAL TIME:	<u>7312.5</u>		
LOG PAGE:	<u>3019007</u>		
RELEASE DATE:	<u>7/26/22</u>		

All Technicians who initial items on this form are required to legibly enter their Signature and License Number below:

Printed Name	Signature	Initials	License No.
Kyle Mulderick		km	AP3203665
Mazyar Rahmaty		mr	AP3816420

- This form to be used in conjunction with the Airframe and/or Engine manufacturers' manuals.
- Procedures contained in the General Maintenance Manual will be utilized for all items listed with Dual Inspection Requirements.

*****Attention!:** This form contains tasks with Dual Inspection Requirements*******



Bristow VTOL

PT6C-67C Inspection

Pre-Inspection			
Task	Reference	AMT	Inspector
01. Ensure all times, cycles, etc. on the Aircraft Maintenance Log are consistent with Ramco.		1cm	
02. Check Aircraft Maintenance Log for discrepancies and/or deferred items.		1cm	
03. Check the aircraft Ramco Due List and the After Installation Sheet for items that are due.		1cm	

Inspection			
Task	Reference	AMT	Inspector
01. Drain and refill the engine oil. (BP Turbo Oil 2380)	P&WC PT6C-67C MM Ch. 72-00-00	1cm	
02. Replace the oil filter element.	P&WC PT6C-67C MM Ch. 79-20-02	1cm	
03. Visually inspect engine wiring harnesses for chafing, cracks, corrosion and wear. Check all connectors for security.	P&WC PT6C-67C MM Ch. 73-20-40	1cm	
04. Visually inspect engine tubing and painted casings for cracks, distortion, chafing, wear, corrosion, and security of connections, clamps and brackets. Check for evidence of fuel or oil leaks.		1cm	
05. Inspect the engine exhaust duct for cracks, distortions and corrosion.	P&WC PT6C-67C MM Ch. 72-50-05	1cm	
06. Inspect the gas generator case for cracks, distortions and corrosion.	P&WC PT6C-67C MM Ch. 72-50-05	1cm	
07. Inspect the air inlet screen for cleanliness, distortions and overall condition.	P&WC PT6C-67C MM Ch. 72-20-00	1cm	
08. Remove the chip detectors and perform an operational check. When done, clean with a lint free cloth and install serviceable chip detectors.	P&WC PT6C-67C MM Ch. 79-30-01	1cm	
09. Replace the engine fuel filter.	PW&C PT6C-67C MM Ch. 73-20-00	1cm	MR

Completion			
Task	Reference	AMT	Inspector
01. Check all work areas for rags, tools, and miscellaneous hardware.		100	
02. Check all fluid levels.		100	
03. Perform a ground run and leak check the work performed during this inspection.		100	
04. Perform a Manual Mode Response Check.	AW139 MM Ch. 39-A-76-11-00-00A-320A-A	100	
05. Check that all doors, cowlings and fairings are closed and secured.		100	
06. Secure the helicopter. Complete the logbook and Ramco entries for inspection compliance.		100	

END OF INSPECTION

Engine Logbook
GAS GENERATOR
MODULE LOG BOOK



Other related Transport Canada Publications:

TP 14089B

TP 14058E/F

Previous Edition:

TP 3910E, 2nd Edition (Jan. 1987)

TP 14182E (Dec. 2003)

Printed in Canada.

Please direct your comments, orders and inquiries to:

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TP 14182E

(05/2005)

TC-1001185

Catalogue No. T52-4/2-2003E

CONFIDENTIAL – SUBJECT TO PROTECTIVE ORDER

BRISTOW 011116

Volume #: 1

Opened on: 05 DEC 2011

ENGINE DETAILS

1. Manufacturer PRATT & WHITNEY CANADA CORP.

2. Type/Model/Series PT6 C-67C BUILD SPEC # ~~1019~~ 963

EXHAUST NOET ROTATION PERFORMED PER
CUSTOMER REQUEST JULY 01 2017

3. Serial Number PCE- KB1053

Eric G.
PWC 20-00

AI
25

05 JUL 2017

ENGINE TECHNICAL RECORD

INSTRUCTIONS FOR USE

General

This engine logbook is part of the permanent technical record for the engine described on page i. Only information that is directly applicable to the engine should be entered into this log. Information relating to the airframe, propellers, or other components having their own technical records, should be entered into those records. Entries may be made either by writing directly in the log pages, or by completion of separate typed reports, which are then pasted, or otherwise permanently attached to the applicable sections of the logbook. The regulatory requirements for permanent technical records are contained in Division IV of Subpart 605 of the *Canadian Aviation Regulations* (CARs).

Users may adopt different date formats to conform to local convention. Upon commencing a new page, enter an example of the date format to be used in the space provided at the top of each date column. For example, enter "dd/mm/yy" if date will be entered in the sequence day, month and the last two digits of the year. All date entries on that page must then conform to the format indicated. When an entry takes up more than one row, draw a line through the unused cells of the affected rows to prevent the entry of unrelated information.

Maintenance may be recorded directly in this log, together with the applicable maintenance release, or it may be first recorded and certified in the aircraft journey log, and then transcribed into this log no later than thirty days following the events concerned. Where maintenance is originally certified in the journey log, there is no need for a second maintenance release when the particulars (along with the name and authorization reference¹ of the person who made the original entry) are transcribed into this log however the name of the person making the transcription must be entered. Persons who transcribe entries are responsible only for the accuracy of the transcription, not for the work described.

When an entry made in this technical record is signed and an authorization reference is entered adjacent to the signature, the entry constitutes the maintenance release required by CAR 605.85, and indicates that the maintenance has been performed in accordance with the applicable airworthiness requirements.

Engine information (front page)

On bringing this log into use, enter the appropriate volume number, the date, and other applicable information relating to the engine in the spaces provided on page i. Upon starting a new volume, current information found in Sections 2 thru 5 of the completed log are to be transcribed from the previous volume.

Section 1: Record of engine maintenance and elementary work

For each item of maintenance or elementary work performed on the engine (including compliance with airworthiness directives and the removal and installation of items that have their own permanent technical records) enter the date, engine total time in service since new (if known), time since engine overhaul (and/or engine cycles, as applicable) and a brief description of the task, in the appropriate cells. Where the information is transcribed from the aircraft journey log, the name of the person transcribing the information should be printed (not signed) in the signature cell, and a line struck through the "AME ACA/AMO SCA/AMO" cell.

¹ e.g., an Aircraft Maintenance Engineer (AME) licence number, or an Aircraft Certifying Authority (ACA) or Shop Certifying Authority (SCA) reference, together with the applicable Approved Maintenance Organization (AMO) number

Where the information is being recorded for the first time, and relates to a task that requires a maintenance release, the person issuing the release must sign in the signature cell, and enter the applicable authorization reference in the "AME ACA/AMO SCA/AMO" cell.

Section 2: Record of engine installations

For each engine installation, enter the aircraft registration; the date installed, the position, the total time in service since the engine was new (if known), the total time in service since the engine was overhauled, and the aircraft's total time in service at installation. Leave the remainder of the cells empty. Do not strike a line through these cells. When the engine is removed, fill in the rest of the line with the date removed, the aircraft's total time in service at removal, the engine hours accumulated while installed, the engine's time since new, the engine's time since overhaul, the reason for removal and the name (not the signature) of the person making the entry. Where engine time is requested, enter the engine time and/or engine cycles, as applicable.

Section 3: Record of engine component installations

Make an entry in this Section for each installation of any component for which a permanent technical record has been established (e.g. life-limited components). Enter the date, the total time since engine overhaul (and/or engine cycles, as applicable) at the time of the installation, a description of the item (e.g. fuel control unit, high pressure fuel pump, governor, etc.) type/model/series, serial number, and the position in which the item is installed (e.g. left, upper, auxiliary, No. 1, etc.). Leave the remaining cells empty. Do not strike a line through these cells.

When a component is subsequently removed, the person making the entry relating to the removal must complete the record of that component's installation by entering, in the appropriate cells, the removal date, the reason for the component removal (e.g. time expired, defective, out of limits, etc.) and the name (not the signature) of the person making the entry. In most cases, this will occur at the same time as the entry for installation of the replacement component.

Do not enter maintenance releases in this section. Every entry in this Section will also have a corresponding entry in Section 1, and the maintenance release will be included either there or in the aircraft journey log.

Section 4: Record of airworthiness directives, airworthiness limitations, and equivalent mandatory requirements

Make an entry in this Section in respect of each airworthiness directive, airworthiness limitation, life limit, or other mandatory requirement that applies to the engine or any installed component that constitutes part of the engine. Do not include information relating to items that are recorded in the component logs. Only make entries in relation to mandatory requirements. Do not make entries in this section relating to optional or merely recommended tasks, such as those recommended in service bulletins that have not been made mandatory by airworthiness directives or equivalent documents.

The entry should include the airworthiness directive/airworthiness limitation/equivalent mandatory requirement reference, the date the mandatory instruction becomes effective, the compliance threshold (hours, cycles, date, etc.), and, in the case of recurring requirements, the interval, a brief description of the item (e.g. inspect engine case for cracks) and the name (not the signature) of the person making the entry.

Note that the date to be entered is that upon which a mandatory instruction becomes effective, not the date upon which the mandated action is performed. In some cases, entries may be required in this Section relating to actions that are not required for a considerable time. In the case of airworthiness limitations, the entry must be made upon first bringing the log into use. In the case of an airworthiness directive, the entry should be made as soon as possible, but in no case later than the date upon which the directive comes into effect.

When entering details of the compliance threshold and interval, indicate the applicable units (e.g. 20,000 cycles, 500 hours). Where no threshold is specified, draw a diagonal line through the "Compliance Threshold" cell. Where no repetitive action is called for, draw a diagonal line through the "Compliance Interval" cell.

Do not record or certify the actual performance of mandatory tasks in this Section. These entries should be recorded in Section 1 and, where applicable, in the aircraft journey log.

Section 5: Record of engine major modifications and repairs, and supplemental Instructions for Continued Airworthiness (ICA)

Use this Section to indicate any major repairs or modifications to the engine, regardless of whether they involve supplemental ICA. Also use this section to record any other circumstances such as the use of alternative parts that have been approved through the Parts Design Approval (PDA) process, if the approval refers to supplemental ICA. Supplemental ICA are instructions, additional to those of the original type certificate holder, published by the holders of Supplemental Type Certificates (STC), Repair Design Approvals (RDA) or PDA.

Supplemental ICA may relate to scheduled maintenance requirements, or to non-scheduled requirements (such as installation instructions, change in torque loadings or lubrication instructions, etc.). Information related to supplemental ICA must be entered in the technical record to alert owners, operators and maintenance personnel of the need to take these additional instructions into account.

For each entry, include the date the change was incorporated, the identity of the change (e.g. the STC, RDA or PDA number) and a brief description (e.g. "Repair and modification of compressor outlet interstage case", "Replacement starter clutch spring", etc.).

In the cell headed "ICA", enter Yes ('Y') or No ('N') as appropriate, to indicate if the approval document for the change includes supplemental ICA.

If the approval document for the change does not include supplemental ICA, then the cell headed "Sched. change" should also have an 'N' entered in it. If the approval document does include supplemental ICA, enter either an 'N' or a 'Y' in this cell as appropriate, to indicate if the ICA include scheduled maintenance requirements.

In the cell headed "Description of Changes", briefly describe the nature of the ICA (e.g. installation instructions, 100 hour inspection, etc) and, if possible, a reference to where the full details can be found (e.g. STC holder's publication reference and/or Internet Web address). Finally, enter the name of the person making the entry.

Do not record or certify the modifications, repairs and/or parts installations in this Section. These entries should be recorded in Section 1 and, where applicable, in the aircraft journey log.

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
05 DEC 2011	0.0	0.0	0	New engine final acceptance test and inhibiting run completed satisfactorily and is in condition for safe operation.
JUN 05 2012	0.3	0.0	1	DAMAGE TO LEADING EDGE COMPRESSOR BLADE NEAR TIP (OUTER 1/3 OF BLADE) DAMAGE DIMENSION IS 1.04mm (0.0409 inch) LENGTH, 0.25mm (0.009 inch) DEPTH. REF AGUSTA DOC. 200000345649. WITHIN ACCEPTABLE LIMITS PER PWC MAINT. MANUAL 3045332 rev 12, PARA 72-30-05 SECT 5C. ENGINE TSN: 0.3 HOURS, 1 CYCLE.
JUN 11 2012	5.4	0.0	5	DAMAGE TO LEADING EDGE COMPRESSOR BLADE REFERENCED IN AGUSTA DOC. 200000345649, WAS REPAIRED BY PWC TECHNICIAN. DAMAGE REMOVED BY BLENDING LEADING EDGE, NO DEPRESSION EXISTS ON LEADING EDGE OF BLADE. 5.4 HOURS, 5 CYCLES REFERENCE AGUSTA DOC.
JUN 28 2012	12.8	0.0	10	Performed Customer Acceptance Test Flight and Delivery Of Aircraft S/N <u>41301</u> Engine S/N <u>KU1053</u>

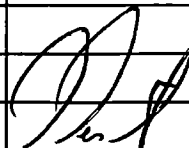
This Gas Generator module is combined with
Power Section S/N: PS- KB1053

NG/ $\sqrt{0}$ 34500 Rpm, at 1100 Shp/ $\delta\sqrt{0}$
ITT Trim: 39.0 C° N/A Ohms

Torque Trim Slope: 1.010 Datum: -8.55

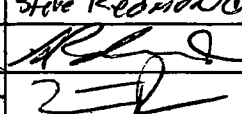
Signature

AME
ACA/AMO
SCA/AMO

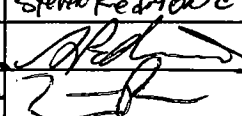


D. DESAUTELS

(C) TC 4-58
(A) NO 098

Steve Redmond

Z-R

(C) TC 4-58
(A) NO. 079

Steve Redmond

Z-R

(C) TC 4-58
(A) NO. 079


Z-R

(C) 4-58
(A) 024

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
10-5-2014	2291.5	2291.5	1194	C/W P&WC SB41030 @ ACTT: 2291.5;
11-30-2014	2329	2329	1214	C/W P&WC C-67C P3 Screen-Bleed ACTT: 2329 ACTC: 1224
12-6-14	2343.9	2343.9	1222	C/W 67C Engine Oil Filter, 524JD -
12-17-14	2371.4	2371.4	1233	- C/W 67C Replace All Fuel Nozzles - C/W 67C Replace Top 4 Fuel Nozzles: N524JD - ACTT: 2371.4
12-18-14	2374.2	2374.2	1234	- C/W P&WC SB41021 on FMM - C/W FCIC Detailed Insp. on FCIC N524JD - ACTT: 2374.2
12-23-14	2386.9	2386.9	1239	C/W P&WC SB41030, 524JD -
12-24-2014	2390.8	2390.8	1241	C/W 67C Eng. Ignition Insp. N524JD
1-8-2015	2409.7	2409.7	1252	C/W P&WC SB41030 - N524JD - ACTT: 2409.7 VP-000272-2015
5-4-15	2498.9	2498.9	1300	C/W P&WC SB41030 @ ACTT: 2498.9;
6-24-15	2589.1	2589.1	1349	C/W P&WC SB41030 @ ACTT: 2589.1
8-1-15	2664.6	2664.6	1382	C/W Replace TOP 4 Fuel Nozzles N524JD; 4S186325.
8-4-15	2679.7	2679.7	1388	C/W P&WC SB41030 @ ACTT: 2679.7
9-16-15	2774.3	2774.3	1427	C/W P&WC SB41030 @ ACTT: 2774.3

	Signature	AME ACA/AMO SCA/AMO
ACTC: 1204; ACTF: 2684; N524JD; 4s#185600	Quabato	UOGA290L
Valve; s/n: 593641638; P/N: 540-1920-5 @ Part TT: 2329 ACTF: 2785 N524JD 4s#185622	Quabato	UOGA290L
ACT: 2343.9 ACTC: 1232 ACTF: 2751; 4s 185627	Quabato	UOGA290L
7(en) p/n: 3073974-01 & 3073976-01 13, 14, 122		
ACTC: 1243 ACTF: 2781; 4s 185636	Quabato	UOGA290L
p/n: 8163-894 S/n: 178316510 @ part TT- 2374. 2 p/n: 108458 S/n: W442978 @ part TT- 2361. 4 ACTC: 1244 ACTF: 2786; 4s 185638	Quabato	UOGA290L
ACT: 23810.9 ACTC: 1249 ACTF: 2798; 4s 126905	Quabato	UOGA290L
ACTT: 2390.8 ACTC: 1251 ACTF: 2802 4s#126906	Quabato	UOGA290L
ACTT GG: 570.3922 PT: 459.5401 Imp: 1833.8765 ACTC: 1262 ACTF: 2826	M. Phillips	UOGA290L
ACTC: 1310; ACTF: 2936; L/S 176102; N524JD	Quabato	UOGA290L
ACTC: 1359; ACTF: 3046; N524JD; L/S 176149	Quabato	UOGA290L
13, 14, 1, 2 @ ACTT: 2664.6; ACTC: 1392; ACTF: 312	Quabato	UOGA290L
ACTC: 1398; ACTF: 3142; N524JD; L/S 186338	Quabato	UOGA290L
, ACTC: 1437, ACTF: 3224, 4s#192063, N524JD	Quabato	UOGA290L

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
10-10-15	2867.5	2867.5	1466	C/W P&WC SB41030 @ ACTT 2867.5 ;
11-14-15	2939.4	2939.4	1497	C/W 67C Replace Top 4 Fuel Nozzles C/W 67C Replace All Fuel Nozzles ; C/W P&WC SB41021 on Fmm ; N524JD, ACTT: 2939.4 ;
11-19-15	2955.0	2955.0	1503	C/W P&WC SB 41030, 524JD -
12-23-15	3044.8	3044.8	1547	C/W P&WC SB41030-524JD
9-28-2016	3122.1	3122.1	1583	Rmvd. DCU PIN: 32213-04 Inst. DCU PIN: 6029-01 N524JD ACTT: 3122.1
11-21-16	3218.7	3218.7	1628	C/W Replace Top 4 Fuel ACTT: 3218.7
12-28-16	3347.0	3347.0	1685	Rmvd Bleed Valve 'low/no power Inst bleed Valve' s/n: 618 @ N524JD, C/S 291090
1-3-17	3362.0	3362.0	1692	Replaced TOP 4 fuel (nozzle) 13, C/S 291095, N524JD
2-8-17	3432.1	3432.1	1722	C/W - Replace All Fuel Nozzles; on 524JD @ ACTT: 3432.1
2-14-2017	3432.1	3432.1	1722	Rmvd. Engine Assy from had marginal power for past ACTT: 3883
2-21-2017	3432.1	3432.1	1722	Rmvd. Bleed Valve PN: 340-1920-5 Inst. Bleed Valve PN: 340-1920-5 C/W - 027661-2017

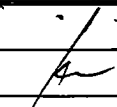
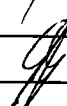
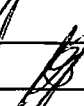
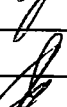
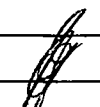
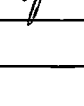
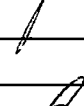
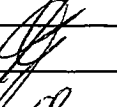
	Signature	AME ACA/AMO SCA/AMO
ACTC: 1476, ACTF: 3302, 4s#192088, 524SD	Daniel Welch	UO6A290L
13, 14, 18.		
Repairs: 7(ea) P/N: 3073974-01 & 3073976-01 P/N: 8063-894, S/N: 17831656 @ PTT. 2939.4		
ACTC: 1507, ACTF: 3367, 4s#192114	Daniel Welch	UO6A290L
ACT: 2955.0 ACTC: 1513 ACTF: 3381, 4s#192183	Joe Stein	UO6A290L
ACT: 3044.8, ACTC: 1557, ACTF: 3478, 4s#192183	Joe Stein	UO6A290L
S/N: DP11-11696, cannibalized. TSN/TSO: 3122.1		
S/N: 116046257, TSN/TSO: 0.0		
ACTC: 1593 ACTF: 3557, VP-000372-2016	M. Robbins	UO6A290L
NOZZLES: 13, 14, 16, 2		
ACTC: 1638 ACTF: 3604, 4s#184666	J-F	UO6A290L
P/N: 540-1920-5, S/N: 1638 @ PTT: 3347.0		
TT: 4375.3, @ ACTF: 3347.0, ACTC: 1695, ACTF: 3793	K. Stein	UO6A290L
14, 1, 2 @ ACTF: 3362.0, ACTC: 1702, ACTF: 3808	K. Stein	UO6A290L
7(ea) P/N: 3073974 & P/N: 3073976		
ACTC: 1732, ACTF: 3883, 4s#180069	Daniel Welch	UO6A290L
NS24JD, engine failed power check. Engine has 18 months. ACTF: 3432.1 ACTC: 1722		
	M. Robbins	UO6A290L
SN: 618, cannibalized		
SN: 1930, TSN: 3010.6		
	M. Robbins	UO6A290L

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
Registre de maintenance Maintenance Log Centre de service révision - St-Hubert Service centre St-Hubert				
 Pratt & Whitney Canada Une société de United Technologies / A United Technologies Company				
Pratt & Whitney Canada Corp. SERVICE CENTER ST-HUBERT 7007 de la savane St-Hubert, Québec, Canada J3Y 3X7				
P&WC 11501 -7 (2016-10)				
Fabricant - Manufacturer:		Désignation - Description:		Modèle - Model
PRATT & WHITNEY CANADA		TURBOSHAFT GAS GEN MODULE		PT6C-67C
No de série - Serial No:		PCE- KB1053		
Bon de vente - Sale order:	TSN	CSN	SSN	FSN
197638	3432.1	N/A	N/A	N/A
Travail effectué - Work performed:	TSO	CSO	SSO	FSO
REPAIRED	N/A	N/A	N/A	N/A
THIS GAS GEN MODULE HAS BEEN INSPECTED, REPAIRED, MODIFIED, TESTED AND PROCESSED IN A/W PT6C-67C OVERHAUL MANUAL REV.12 , MAINTENANCE MANUAL REV. 18 APPROVED DATA AND SPECIFICATION NO. G-PT6ALL rev 2,1.				
• ALL CANADIAN A.D.'S WERE VERIFIED AND THERE ARE NO APPLICABLE A.D.'S TO THIS MODULE. • QTY (1) NEW OIL FILTER INSTALLED. • MATED , TESTED AND SHIPPED WITH POWER SECTION MODULE S.N. PS-KB1053. • TEST RUN PERFORMED AND FOUND SATISFACTORY. C.T. VANE AREA: 6.70 P.T. VANE AREA: 22.73 CAVITY: 2S2 I.T.T. TRIM BIAS: 55.0 DEG. "C" TORQUE TRIM SLOPE: 1.017 TORQUE TRIM DATUM: -8.31 COMP TRIM WEIGHT : N/R / N/R / N/R / N/R				
EXPORT CONTROL CLASSIFICATION : THIS DOCUMENT CONTAINS NO TECHNICAL DATA				
2017-07-05 Date (YY-MM-DD)		 Vérificateur autorisé Authorized Inspector		Eric Chabot PWC AMO 20-00 AI 25
				T.C AMO No 20-00
AUG 31, 2017	3432,1	3432,1	1722	INSTALLED ON PR-MRT. #2
NOV 18, 2017	3577,5	3577,3	1817	C/W ENGINE OIL FILTER INSPEC NCTC. 4739 L/S 0117719
DEC 04, 2017	3614,9	3614,9	1855	C/W P2.8 CHECK VALVE L/S 0117728.
JAN 23, 2018	3705,8	3705,8	1918	C/W P2.8 check valve insp.
JAN 26, 2018	3729,2	3729,2	1926	C/W GTC engine oil filter
FEB 09, 2018	3723,8	3723,8	1930	C/W PT6-67C P3 SCREEN BLEED VALVE L/S: 0117608

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
MAR 26, 2018	3725,9	3725,9	4840	C/W PERFORM TOP 4 PWR VP000027-2018.
APR 24, 2018	3796,8	3796,8	4893	C/W P2.8 CHECK VALVE INSP.
MAY 19, 2018	3861,8	3861,8	4940	C/W -GTC ENG OIL FILTER INSP. L/S: 0112807
MAY 20, 2018	3864,8	3864,8	4942	C/W SB 41108 ACT7:6039,7
MAY 30, 2018	3888,9	3888,9	4962	C/W P2.8 CHECK VALVE INSP.
JUL 27, 2018	3947,3	3947,3	5005	C/W -GTC ENG. OIL FILTER INSP C/W PTGC -GTC 900h / 12M L/S: 0117304
JUL 30, 2018	3952,2	3952,2	5010	C/W P2.8 CHECK VALVE INSP. L/S: 0117309
SEP 05, 2018	4001,6	4001,6	5045	C/W PTGC -GTC P3 SCREEN REGR L/S: 0117817
SEP 11, 2018	4001,6	4001,6	5045	C/W PROC DETAILIZED INSP. C/W -GTC 1ST STAGE COMP. ROVER C/W -GTC ENG IGNITION INSP.
SEP 13, 2018	4008,3	4008,3	5051	C/W P2.8 CHECK VALVE INSP. C/W REPLACE TOP 4 FUEL NOZZLE ACT7:6183,2 ACTF:9225 ACTC:
OCT 27, 2018	4089,5	4089,5	5102	C/W -GTC ENG OIL FILTER INSP.
DEC 13, 2018	4229,5	4229,5	5185	C/W -GTC ENG OIL FILTER INSP
JAN 02, 2019	4292,5	4292,5	5302	C/W P2.8 CHECK VALVE INSP L/S 0116865

	Signature	AME ACA/AMO SCA/AMO
NOZZLES NUT: 590018 NUT: 9385 NUT: 4840		(AER 117)
ACTT: 5921, 7 ACTF: 9473 ACTC: 4893 L/S: 0112779		(AER 154)
ACTT: 6036, 7 ACTF: 9566 ACTC: 4940		(AER 150)
ACTF: 9570 ACTC: 4942 L/S: 0112809		(AER 150)
ACTT: 6063, 8 ACTF: 9608 ACTC: 4963 L/S: 0112820		(AER 150)
INSP. ACTT: 6122, 2 ACTF: 9666 ACTC: 5005		(AER 150)
ACTT: 627, 1 ACTF: 9671 ACTC: 5010		(AER 150)
VALVE S/W: 1930 ACTT: 6176, 5 ACTF: 9717 ACTC: 5055		(AER 150)
ACTT: 6175, 5 ACTF: 9717 ACTC: 5045 L/S: 0117822		(AER 150)
AND REPLACE LOWER 10 FUEL NOZZLES SOS1 L/S: 0117826		(AER 150)
ACTT: 6264, 4 ACTF: 9803 ACTC: 5102 L/S: 0119462		(AER 150)
ACTT: 6404, 4 ACTF: 9966 ACTC: 5185 L/S: 101516		(AER 150)
NUT: 6967, 4 NUT: 10033 NUT: 5219.		(AER 117)

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
JAN 02, 2019	4292,5	4292,5	5302	C/W PT6-67C P3 SCREEN S/N: 1930 MRT: 6467,4
JAN 03, 2019	4303,3	4303,3	5307	C/W -67C DEPOLAR TAP 4 FUEL 2/5 0116868
FEB 19, 2019	4374,0	4374,0	5350	C/W -67C ENG OIL FILTER INSER
MAR 27, 2019	4512,8	4512,8	5432	C/W -67C ENG OIL FILTER INSER
APR 25, 2019	4556,8	4556,8	5461	REMOVED OF PR-MRT #2 ALHWD 001414-2019 DUE OVERHAUL.

Registre de maintenance Maintenance Log

Centre de service révision - St-Hubert
Service centre St-Hubert



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTER ST-HUBERT
7007 de la savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC 11501 -7 (2019-04)

Fabricant - Manufacturer:	Désignation - Description:		Modèle - Model	No de série - Serial No:
PRATT & WHITNEY CANADA	TURBOSHAFT GAS GEN MODULE		PT6C-67C	PCE- KB1053
Bon de vente - Sale order:	TSN	CSN	SSN	FSN
212952	4556.8	N/A	N/A	N/A
Travail effectué - Work performed:	TSO	CSO	SSO	FSO
OVERHAULED	0.0	N/A	N/A	N/A

THIS GAS GEN MODULE HAS BEEN OVERHAULED, MODIFIED, TESTED AND PROCESSED IN A/W PT6C-67C
OVERHAUL MANUAL REV. 14, APPROVED DATA AND SPECIFICATION NO. G-PT6 ALL REV. 2.1.

• ALL CANADIAN A.D.S AND AMERICAN (F.A.A) A.D.'S WERE VERIFIED AND THERE ARE NO APPLICABLE A.D.'S TO THIS
MODULE

- MATED AND TESTED WITH POWER SECTION: PS-KB1053.
- TESTED WITH SLAVE ELECTRONIC ENGINE CONTROL UNIT, IGNITION REGULATOR AND SHIPPED LESS.
- QTY(14): FUEL NOZZLES OVERHAULED.
- NEW OIL FILTER INSTALLED. NEW FUEL FILTER INSTALLED.
- TEST RUN PERFORMED AND FOUND SATISFACTORY.

C.T. VANE AREA: 6.71 P.T. VANE AREA: 22.74 CAVITY: 2S2

I.T.T. TRIM BIAS: 50.0 DEG. "C"

COMP. TRIM WIEGHTS: E11N - G37N - N/R - N/R

EXPORT CONTROL CLASSIFICATION : THIS DOCUMENT CONTAINS NO TECHNICAL DATA

2019-09-23

Date (YY-MM-DD)

Vérificateur autorisé
Authorized Inspector

Michel Caron
PWC AMO 20-00



T.C AMO No 20-00

	Signature	AME ACA/AMO SCA/AMO
BUSED VALVE INSPECTION P/N: 540-1920-5 MTF: 10033 NTC: 5219 L/S 01/6865	/c	(AER 117)
MTF: 10033 NTC: 5219 L/S 01/6865	/c	(AER 159)
MTF: 10033 NTC: 5219 L/S 01/6865	/c	(AER 159)
MTF: 10033 NTC: 5219 L/S 01/6865	/c	(AER 159)
ACT: 6685.7 ACTF: 10291 ACTC: 5399 L/S: 01/6228	/c	(AER 159)
ACT: 6731.7 MTF: 10346 NTC: 5378. IMP: 3556 CF: 2932 PT: 4026.	/c	(AER 117)

Accessory record

Service Centre St-Hubert

P&WC 11501 -8 (2019-04)



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Cie.
Pratt & Whitney Canada Corp.
7007, Chemin de la Savane
St-Hubert, Québec
Canada J3Y 3K7

Engine SN:	PCE- KB1053	Sales order:	212952	Engine TSN:	4556.8
Status	Installed				
Description	Duplex Fuel Nozzles				
Part Number	3073976-01				
Serial Number	Unit Time	Position	Serial Number	Unit Time	Position
DE1BHF0880	TSO: 0.0	4	DE1BAA0234	TSO: 0.0	1
DE1BRF0426	TSO: 0.0	5	DE1AEB2048	TSO: 0.0	2
DE1BMU0255	TSO: 0.0	6	DE1BCB0260	TSO: 0.0	3
DE1AFP0440	TSO: 0.0	10	DEAAA02001	TSO: 0.0	7
DE1ALE0860	TSO: 0.0	11	DEAAA07413	TSO: 0.0	8
DE1BBC0236	TSO: 0.0	13	DEAAA08341	TSO: 0.0	9
DEAAA04788	TSO: 0.0	14	DEAAA28552	TSO: 0.0	12
*****	*****	*****	*****	*****	*****
*****	*****	*****	*****	*****	*****
*****	*****	*****	*****	*****	*****

23 Sep 2019
Date

Michel Caron
PWC AMO 20-00

Verificateur autorisé
Authorized Inspector T.C. AMO No. 20-00

EXPORT CONTROL CLASSIFICATION:
This document does not contain technical data.

PWC 9589 (2019-04) Page 6
S/O: 212952 S/N: KB1053

TSN: 4556.8



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Reference Document	Part Name	Part Number	Serial Number	T.S.N.	C.S.N.
Maint. Manual 3045332 22	COMP ROTOR #1	3039001	TXA1C5139	4556.8	3556
	COMP SHAFT	3054380-01	PKAAA834466	0.0	0
	COMP ROTOR #2	3040952	TXA1C5242	4556.8	3556
	COMP ROTOR #3	3040933	EAAC000M829	4556.8	3556
	COMP ROTOR #4	3040944	EAAC000M670	4556.8	3556
	IMPELLER	3055309-01	EAAC000M810	4556.8	3556
	C.T. DISK	3053496-01	YUAA003A567	4556.8	2932
	P.T. DISK #1	3045407-01	A003386W	4556.8	4026
	P.T. DISK #2	3058015-01	YUAA009A365	4556.8	4026

NOTE: For remaining Cycles and/or Time refer to current appropriate documentation

Michel Caron
PWC AMO 20-00

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
12-9-19	4556.8	0		Installed on N811TA N811TA @ ACTT: 5060.7
5-20-20	4933.1	376.3	2619	Clw Engine Oil Filter N811TA @ ACTT: 5137 VQ-000532-2020
11-19-20	5069.5	512.7 5069.5	2708	Clw-67C Engine Oil Filter Insp. N811TA @ ACTT: 5573.4
12-16-20	5135.2	518.4 5135.2	2747	Clw-67C P2.8 Check VLV Insp. N811TA @ ACTT: 5651.1 , ACTC:
12-20-20	5145.4	528.6 5145.4	2752	Clw-67C Comp Rotor Insp. Clw-67C Eng Ignition Insp. Clw-67C P3 Screen N811TA @ ACTT: 5649.3 ACTC:
12-22-20	5151.2	594.4 5151.2	2755	Clw-67C Replace All Fuel Nozzles N811TA @ ACTT: 5655.1 , ACTC: 2967
1-14-21	5209.9	653.1	2789	Clw- Eng Oil Filter Insp. N811TA @ ACTT: 5713.8
2-25-21	5347.9	791.1	2826	Clw-67C Engine Oil Filter Insp. N811TA @ ACTT: 5851.8
3-18-21	5424.9	868	2901	Clw-67C P2.8 Check Vlv Insp. Clw-67C P3 Screen , SN: 1085
3-22-21	5435.9	879	2916	Clw-67C Comp Rotor Insp.
3-24-21	5486.8	893.9	2925	Clw Eng Oil Filter Insp N811TA @ ACTT: 5954.7

PCE-KB1053

	Signature	AME ACA/AMO SCA/AMO
45 3001273		
ACTC: 2668 ACTF: 5761	K. Howard	NOGA2902
INSQ.		
ACTC: 2831 ACTF: 6126	M. Nebbina	NOGA2902
ACTC: 2920 , ACTF: 6284	R. Lelele	NOGA2902
2959 , ACTF: 6378	R. Lelele	NOGA2902
FN: 540-1920-5 SIN: 1085 @ TEN: 6344.D 2964 , ACTF: 6389	R. Lelele	NOGA2902
, ACTF 6395.	R. Lelele	NOGA2902
ACTC: 3001 , ACTF: 6460.	R. Lelele	NOGA2902
45 3028330 ,		
ACTC: 3078 , ACTF: 6610.D	R. Lelele	NOGA2902
@ RTT: 6633.7	R. Lelele	NOGA2902
N811A @ ACTT: 5939.8 , ACTC: 3128. , ACTF: 6706	R. Lelele	NOGA2902
ACTC: 3137 , ACTF 6722	R. Lelele	NOGA2902

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
5-24-21	5590.8	1033.9	3013.	C/W-Eng oil Filter Insp. N811TA @ ACTT: 6094.7 , ACTC: -
7-1-21	5712.1	1155.2	3082	C/W-67C P2.8 Check VLV Insp. C/W-67C P3 Screen - SIN 1085 N811TA @ ACTT: 6216.0 , ACTC: 3294
7-6-21	5727.0	1170.1	3090	C/W-67C Comp Rotor Insp. 811TA @ ACTT: 6230.9 ,
7-7-21	5733.1	1176.2	3093.	C/W-67C Eng Ignition Insp. C/W-67C Eng oil Filter Insp. C/W-FCOC Detail Insp. N811TA @ ACTT: 6237.0 ,
7-11-21	5742.5	1185.6	3098.	C/W-67C Replace All Fuel Nozzles N811TA @ ACTT: 6246.4 ,
9-9-21	5875.4	1318.7	3179	C/W-67C Eng Oil Filter N811TA @ ACTT: 6379.5 ,
9-20-21	5916.8	1359.9	3210	C/W-67 Eng Inspection 811TA @ 6420.7 , ACTC: 3422 ,
10-30-21	6005.4	1448.7	3285	C/W-67C P2.8 Check VLV Insp. C/W-67C P3 Screen, SIN 1085 @ N811TA @ ACTT: 6589.5 , ACTC: -
11-2-21	6018.2	1461.3	3295	C/W-67C Comp Rotor Insp. C/W-67C Eng oil Filter Insp. N811TA @ ACTT: 6522.1 ,
12-11-21	6195.5	1638.5	3412.	C/W-67C Eng oil Filter Insp. N811TA @ ACTT: 6663.4 ,

	Signature	AME ACA/AMO SCA/AMO
45 3053572 3025, ACTF: 6911	<i>[Signature]</i>	NOGA290C
45 3056743. DN 540-1920-5. , ACTF: 7063.	<i>[Signature]</i>	NOGA290C
45 3056747 ACTC: 3302., ACTF: 7083.	<i>[Signature]</i>	NOGA290C
45 3056749 45 3056748 SIN WA41628 @ PTT 5907.5 ACTC: 3305, ACTF: 7090.	<i>[Signature]</i>	NOGA290C
45 3056753 ACTC: 3310., ACTF: 7102.	<i>[Signature]</i>	NOGA290C
45 3007481 ACTC: 3391., ACTF: 7265 7265.0	<i>[Signature]</i>	NOGA290C
45 3007498 ACTF: 7317.	<i>[Signature]</i>	NOGA290C
45 3087095 TSN 7214.4 3497, ACTF: 7455.	<i>[Signature]</i>	NOGA290C
45 3087098 ACTC: 3507., ACTF: 7471.	<i>[Signature]</i>	NOGA290C
45 3063443 ACTC: 3624, ACTF: 7675	<i>[Signature]</i>	NOGA290C

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
1-17-22	6296.2	6296.2 1719.2	3505	C/W - LTC P2.8 Check VLV Insp. C/W - LTC Bleed P3 Screen - N811TA. @ ACTT: 6780.1 ,
1-27-22.	6300.8	1743.8	3518	C/W - LTC Eng Oil Filter Insp N811TA. @ ACTT: 6804.7 ,
1-30-22	6311.2	6311.2 1754.2	3524	C/W - LTC Comp Rotor Insp. Rmvd Fmm - PN: 8063-894-02 Inst Fmm - PN: 8063-894-02 N811TA. @ ACTT: 6815.1 ,
2-2-22	6326.4	1769.4	3532.	C/W - LTC Eng Ignition Insp. C/W - FOC Detail Insp. 811TA @ ACTT: 6830.5 ,
2-10-22	6359.7	1802.9	3549	C/W - LTC Eng Replace All Fuel Nozzles N811TA. @ ACTT: 6863.6 ,
3-15-22	6440.5	1883.7	3543	C/W - LTC ENG OIL FILTER N811TA @ ACTT: 6944.4 ; ACTC:
4-27-22	6567.8	2011.	3668.	C/W - LTC P2.8 Check VLV Insp. C/W - LTC P3 Screen - N811TA @ ACTT: 7076.7 ,
5-4-22	6584.8	2028.	3677.	C/W - LTC Eng Oil Filter Insp. N811TA @ ACTT: 7088.7 ,
5-10-22	6601.4	2044.4	3686.	C/W - LTC Comp Rotor Insp. N811TA @ ACTT: 7105.3 ,
6-23-22	6719.5	2144	3756	Rmvd Bleed Valve SN: 1085 , Inst. Bleed Valve SN: 906 , N811TA @ ACTT: 7223.4 , ACTC:

	Signature	AME ACA/AMO SCA/AMO
45 3063487 SN 1085. PN 540-1920-5 @ TSN: 7485. ACTC: 3717, ACTF: 7838.	<i>[Signature]</i>	<i>[Signature]</i>
45 3063503 ACTC: 3730, ACTF: 7868	<i>[Signature]</i>	<i>[Signature]</i>
45 3063503 SN 17855088 @ TSN: 6311.9 - swap for troubleshooting. SN 1783-1656. @ TSN: 6177.5 ACTC: 3736, ACTF: 7881,	<i>[Signature]</i>	<i>[Signature]</i>
45 3063507 PN: 10845B, SN: WA41628 @ TSN: 6501.0 ACTC: 3744, ACTF: 7900.	<i>[Signature]</i>	<i>[Signature]</i>
45 3063518 ACTC: 3761, ACTF: 7952.	<i>[Signature]</i>	<i>[Signature]</i>
45 3063733 3805; ACTF: 8053	<i>[Signature]</i>	<i>[Signature]</i>
45 3063777 SN 1085 ACTC: 3880, ACTF: 8229.	<i>[Signature]</i>	<i>[Signature]</i>
453034081 ACTC: 3889, ACTF: 8250.	<i>[Signature]</i>	<i>[Signature]</i>
45 3034088 ACTC: 3898, ACTF: 8273	<i>[Signature]</i>	<i>[Signature]</i>
PN: 540-1920-5 @ PTT: 7928, 3 Cannibalization Fail EPC PN: 540-1920-5 @ PTT: 5233.5 45 3018963. 3968, ACTF: 8420.	<i>[Signature]</i>	<i>[Signature]</i>

[illegible]

Section 2: Record of engine installations

[illegible]

² Where engine time is requested, enter the engine time and/or engine cycles, as applicable.

Removal (cont'd)

Page 47

[illegible]

WC 2371 (2009-06)
 CONTRÔLE DE LA QUALITÉ - MONTAGES ET ESSAIS - ASSEMBLY & TEST - QUALITY CONTROL & AUDIT (4572)



A United Technologies Company

Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Quebec
Canada J4G 1A1

Engine S/N	PCE-KB1053
---------------	------------

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 212952

Customer: Era Helicopters LLC

Module Name: GAS GENERATOR MODULE

Print Date: 23-SEP-2019

Model: PT6C-67C

Page: 001 of 001

Serial Number: KB1053

Document No.	Revision #	Class	Description
SB 41064 001	02	3	FUEL HEATER - MOD. REPL. OF.
SB 41092 000	01	4	DATA COLLECTION UNIT GASKET - INTRO. OF.
SB 41103 000	00	5	CHECK VALVE ASSEMBLY - REPLACEMENT OF.
SB 41104 000	01	6	FUEL MANAGEMENT MOD. - REPL./MODIF. OF.
SB 41105 000	00	5	OIL NOZZLE ASSY, ACC. DRIVE - REPL. OF.
SB 41110 000	01	7	PMA G/S & ROLLER BRGS - REPLACEMENT OF
SB 41113 000	01	3	COUPLING NUT TORQUE, FUEL LINE - INSPECT
SI 149-2018 000	00	0	FLUORESCENT PENETRANT INSPEC - AGB HSG
SI 86-2019 000	00	0	ENGINE COMP RTR ASSY-BALANCE WEIGHTS

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector:

Michel Caron
PWC AMO 20-00



Export Control Classification: This document contains no technical data.

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 197638

Customer: Era Helicopters LLC

Module Name: GAS GENERATOR MODULE

Print Date: 05-JUL-2017

Model: PT6C-67C

Page: 001 of 001

Serial Number: KB1053

Document No.	Revision #	Class	Description
SB 41021 000	01	3	FUEL SYSTEM - INSPECTION OF.
SB 41087 000	00	7	ROTOR COMPRESSOR TIE RODS - REPL. OF.
SB 41092 000	01	4	DATA COLLECTION UNIT GASKET - INTRO. OF.
SB 41101 000	02	3	F.M.M - MODE SELECT SOLENOID - REPAIR OF

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector:


Eric Chabot
PWC AMO 20-00

AI-25

Export Control Classification: This document contains no technical data.

PRATT & WHITNEY CANADA

ENGINE BUILD RECORD STATUS

THE FOLLOWING SERVICE BULLETINS ARE BASIC TO :

ENGINE SERIAL NO. PCE-KB1053

ENGINE MODEL PT6C-67C

BUILD SPEC 1019

SERVICE BULLETINS

41001	41002	41003	41004	41005	41007	41008	41009	41010
41011	41012	41013	41014	41015	41016	41017	41018	41019
41020	41023	41024	41025	41026	41027	41031	41032	41033
41034	41035	41037	41038	41039	41040	41042	41043	41044
41045	41047	41049	41050	41051	41052	41054	41056	41057
41062	41063	41064	41065	41066	41067			

APPROVED BY: bp28930 Daniel Desautels

DATE: 2011.12.05



Transport
Canada

Transports
Canada



TP 141
(Revised 05/2005)

Engine Logbook

POWER SECTION MODULE LOG BOOK

TC1001185



05/2005

Canada

Other related Transport Canada Publications:

TP 14089B

TP 14058E/F

Previous Edition:

TP 3910E, 2nd Edition (Jan. 1987)

TP 14182E (Dec. 2003)

Printed in Canada.

Please direct your comments, orders and inquiries to:

Transport Canada
Civil Aviation Communications Centre (AARC)
Place de Ville,
Tower C, 5th Floor
330 Sparks Street
Ottawa, ON K1A 0N8

Telephone: 1 800 305-2059
Fax: 613 957-4208
E-mail: services@tc.gc.ca

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TP 14182E

(05/2005)

TC-1001185

Catalogue No. T52-4/2-2003E

Volume #: 1

Opened on: 05 DEC 2011

ENGINE DETAILS

1. Manufacturer PRATT & WHITNEY CANADA CORP.

2. Type/Model/Series PT6 ~~C-67C~~ BUILD SPEC # ~~1019~~
963

EXHAUST DUCT ROTATION PERFORMANCE PER
CUSTOMER REQUEST JULY 01 2017

3. Serial Number PS- ~~KB 1053~~  05 JUL 2017


Eric C. Smith
PWC 20-00

ENGINE TECHNICAL RECORD

INSTRUCTIONS FOR USE

General

This engine logbook is part of the permanent technical record for the engine described on page i. Only information that is directly applicable to the engine should be entered into this log. Information relating to the airframe, propellers, or other components having their own technical records, should be entered into those records. Entries may be made either by writing directly in the log pages, or by completion of separate typed reports, which are then pasted, or otherwise permanently attached to the applicable sections of the logbook. The regulatory requirements for permanent technical records are contained in Division IV of Subpart 605 of the *Canadian Aviation Regulations* (CARs).

Users may adopt different date formats to conform to local convention. Upon commencing a new page, enter an example of the date format to be used in the space provided at the top of each date column. For example, enter "dd/mm/yy" if date will be entered in the sequence day, month and the last two digits of the year. All date entries on that page must then conform to the format indicated. When an entry takes up more than one row, draw a line through the unused cells of the affected rows to prevent the entry of unrelated information.

Maintenance may be recorded directly in this log, together with the applicable maintenance release, or it may be first recorded and certified in the aircraft journey log, and then transcribed into this log no later than thirty days following the events concerned. Where maintenance is originally certified in the journey log, there is no need for a second maintenance release when the particulars (along with the name and authorization reference¹ of the person who made the original entry) are transcribed into this log however the name of the person making the transcription must be entered. Persons who transcribe entries are responsible only for the accuracy of the transcription, not for the work described.

When an entry made in this technical record is signed and an authorization reference is entered adjacent to the signature, the entry constitutes the maintenance release required by CAR 605.85, and indicates that the maintenance has been performed in accordance with the applicable airworthiness requirements.

Engine information (front page)

On bringing this log into use, enter the appropriate volume number, the date, and other applicable information relating to the engine in the spaces provided on page i. Upon starting a new volume, current information found in Sections 2 thru 5 of the completed log are to be transcribed from the previous volume.

Section 1: Record of engine maintenance and elementary work

For each item of maintenance or elementary work performed on the engine (including compliance with airworthiness directives and the removal and installation of items that have their own permanent technical records) enter the date, engine total time in service since new (if known), time since engine overhaul (and/or engine cycles, as applicable) and a brief description of the task, in the appropriate cells. Where the information is transcribed from the aircraft journey log, the name of the person transcribing the information should be printed (not signed) in the signature cell, and a line struck through the "AME ACA/AMO SCA/AMO" cell.

¹ e.g., an Aircraft Maintenance Engineer (AME) licence number, or an Aircraft Certifying Authority (ACA) or Shop Certifying Authority (SCA) reference, together with the applicable Approved Maintenance Organization (AMO) number

Where the information is being recorded for the first time, and relates to a task that requires a maintenance release, the person issuing the release must sign in the signature cell, and enter the applicable authorization reference in the "AME ACA/AMO SCA/AMO" cell.

Section 2: Record of engine installations

For each engine installation, enter the aircraft registration; the date installed, the position, the total time in service since the engine was new (if known), the total time in service since the engine was overhauled, and the aircraft's total time in service at installation. Leave the remainder of the cells empty. Do not strike a line through these cells. When the engine is removed, fill in the rest of the line with the date removed, the aircraft's total time in service at removal, the engine hours accumulated while installed, the engine's time since new, the engine's time since overhaul, the reason for removal and the name (not the signature) of the person making the entry. Where engine time is requested, enter the engine time and/or engine cycles, as applicable.

Section 3: Record of engine component installations

Make an entry in this Section for each installation of any component for which a permanent technical record has been established (e.g. life-limited components). Enter the date, the total time since engine overhaul (and/or engine cycles, as applicable) at the time of the installation, a description of the item (e.g. fuel control unit, high pressure fuel pump, governor, etc.) type/model/series, serial number, and the position in which the item is installed (e.g. left, upper, auxiliary, No. 1, etc.). Leave the remaining cells empty. Do not strike a line through these cells.

When a component is subsequently removed, the person making the entry relating to the removal must complete the record of that component's installation by entering, in the appropriate cells, the removal date, the reason for the component removal (e.g. time expired, defective, out of limits, etc.) and the name (not the signature) of the person making the entry. In most cases, this will occur at the same time as the entry for installation of the replacement component.

Do not enter maintenance releases in this section. Every entry in this Section will also have a corresponding entry in Section 1, and the maintenance release will be included either there or in the aircraft journey log.

Section 4: Record of airworthiness directives, airworthiness limitations, and equivalent mandatory requirements

Make an entry in this Section in respect of each airworthiness directive, airworthiness limitation, life limit, or other mandatory requirement that applies to the engine or any installed component that constitutes part of the engine. Do not include information relating to items that are recorded in the component logs. Only make entries in relation to mandatory requirements. Do not make entries in this section relating to optional or merely recommended tasks, such as those recommended in service bulletins that have not been made mandatory by airworthiness directives or equivalent documents.

The entry should include the airworthiness directive/airworthiness limitation/equivalent mandatory requirement reference, the date the mandatory instruction becomes effective, the compliance threshold (hours, cycles, date, etc.), and, in the case of recurring requirements, the interval, a brief description of the item (e.g. inspect engine case for cracks) and the name (not the signature) of the person making the entry.

Note that the date to be entered is that upon which a mandatory instruction becomes effective, not the date upon which the mandated action is performed. In some cases, entries may be required in this Section relating to actions that are not required for a considerable time. In the case of airworthiness limitations, the entry must be made upon first bringing the log into use. In the case of an airworthiness directive, the entry should be made as soon as possible, but in no case later than the date upon which the directive comes into effect.

When entering details of the compliance threshold and interval, indicate the applicable units (e.g. 20,000 cycles, 500 hours). Where no threshold is specified, draw a diagonal line through the "Compliance Threshold" cell. Where no repetitive action is called for, draw a diagonal line through the "Compliance Interval" cell.

Do not record or certify the actual performance of mandatory tasks in this Section. These entries should be recorded in Section 1 and, where applicable, in the aircraft journey log.

Section 5: Record of engine major modifications and repairs, and supplemental Instructions for Continued Airworthiness (ICA)

Use this Section to indicate any major repairs or modifications to the engine, regardless of whether they involve supplemental ICA. Also use this section to record any other circumstances such as the use of alternative parts that have been approved through the Parts Design Approval (PDA) process, if the approval refers to supplemental ICA. Supplemental ICA are instructions, additional to those of the original type certificate holder, published by the holders of Supplemental Type Certificates (STC), Repair Design Approvals (RDA) or PDA.

Supplemental ICA may relate to scheduled maintenance requirements, or to non-scheduled requirements (such as installation instructions, change in torque loadings or lubrication instructions, etc.). Information related to supplemental ICA must be entered in the technical record to alert owners, operators and maintenance personnel of the need to take these additional instructions into account.

For each entry, include the date the change was incorporated, the identity of the change (e.g. the STC, RDA or PDA number) and a brief description (e.g. "Repair and modification of compressor outlet interstage case", "Replacement starter clutch spring", etc.).

In the cell headed "ICA", enter Yes ('Y') or No ('N') as appropriate, to indicate if the approval document for the change includes supplemental ICA.

If the approval document for the change does not include supplemental ICA, then the cell headed "Sched. change" should also have an 'N' entered in it. If the approval document does include supplemental ICA, enter either an 'N' or a 'Y' in this cell as appropriate, to indicate if the ICA include scheduled maintenance requirements.

In the cell headed "Description of Changes", briefly describe the nature of the ICA (e.g. installation instructions, 100 hour inspection, etc) and, if possible, a reference to where the full details can be found (e.g. STC holder's publication reference and/or Internet Web address). Finally, enter the name of the person making the entry.

Do not record or certify the modifications, repairs and/or parts installations in this Section. These entries should be recorded in Section 1 and, where applicable, in the aircraft journey log.

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
Late entry 9.1.2012	20.1	20.1	13	*Late entry* Complied w/ TSK-P1WC and ecology system accumulator PCE-KB1053 instd. on ALU ACTS: 0.0
3.25.2013	594.1	594.1	328	Complied w/ TSK--L7C PCE-KB1053. Complied w/ TSK--L7C PCE-KB1053. Complied w/ TSK- P1WC P1WC SB NO 41021 on S/N 17831656 S/N 17931656 Complied w/ TSK-FCOC Security and evidence of 10845B S/N WA42979: TSO= 581.3. 524JD per mix 45
3.28.2013	607.0	607.0	335	Complied w/ TSK--L7C As shown on PWC P1WC Eng Assy S/N PCE-KB1053 Complied w/ TSK--L7C S/N PCE-KB1053 and Replaced Tea. Simplex fuel nozzles pin 3073974-0 Duplex F/N pin 3073974-01 PCE-KB1053 instd on. @ ACT: 607.0 ACTC: 335
7-4-2013	914.7	914.7	483	9W TSK-L7C Replace shown on PWC P1WC-L7C N524JD - ACT: 914.7
10.3.13	1208.9	1208.9	654	CW TSK-L7C Replace all fuel ACT: 1429 45# 117288

	Signature	AME ACA/AMO SCA/AMO
SB41050 : Replacement of the fuel nozzle Configuration 11a/w SB41050. Performed on Eng. Assy. S/N N524Jd @ Actt: 20.1 Actc: 13 Actf: 24	D. J. Quinn	U06A290L
Eng. Ignition Inspection On Eng. Assy. S/N		
Eng. Oil filter inspection on Eng. Assy. S/N		
SB41021 (Inspection of the fuel system 1aw Fuel management module pin 8063-894 ++ @ installation = 594.1. tso = 594.1. detailed inspection inspection for condition, Leaks on Fuel cooled oil cooler pin S/N NA42978 ++ @ time of inspection = 581.3 # 084007 @ Actt: 594.1 Actc: 328 Actf: 677 Act: 0.0	D. J. Quinn	U06A290L
Replace top 4 fuel nozzles: 13, 14, 1, and 2 WTC MM 73-10-05 figure 202. on		
Replace all fuel nozzles on Eng. Assy. inspected the fuel manifold. fuel nozzles w/ 7ea. Overhauled Simplex Replaced 7ea Duplex F/N w/ 7 OH'd All work performed on Eng. Assy S/N A/C N524Jd per mix 4/s # 084011 Actf: 690 Acts: 0.0	D. J. Quinn	U06A290L
Top 4 Fuel Nozzles: 13, 14, 1, 2 as MM 73-10-05 Fig. 202 Actc: 492 Actf: 1045. 4s# 115204	Meagan Kellon	U06A290L
nozzles: N524Jd - ACTT: 1208.9 ACTC: 1604 7ea.) 3073974-01 and 7ea.) 3073976-01. Contd Next Page		

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
(cont. from previous page)				C/W TSK-67C Replace top on PWC PT6C-67C MM
11-14-2013	1220.1	1220.1	661	c/w Engine Oil Filter c/w SB41030 Inspection c/w PT6C-67C P3 Screen,
1-4-14	1312.0	1312.0	709	c/w PWC SB41030; 524JD
1-15-14	1362.5	1362.5	733	c/w 67C Engine Oil Filter
1-29-14	1404	1404	750	C/W PWC SB 41030 @ ACT: 1404;
2-20-14	1496.5	1496.5	793	c/w PWC SB 41030 Insp. @
2-21-14	1502.1	1502.1	797	c/w 67C Eng Oil Filter Inspection
				c/w 67C Replace Top 4 Fuel Nozzles: 73-10-05 Figure 202; 524JD @
2-22-14	1504.8	1504.8	798	c/w PT6C-67C P3 Screen on bleed Valve P3 inlet screen; 524JD
3-17-14	1581.7	1581.7	833	C/W PWC SB 41030 @ ACT: 1581.7;
3-31-14	1639.7	1639.7	860	c/w 67C Engine Oil Filter Insp.
4-2-14	1654.8	1654.8	866	c/w 67C Engine 900hr Insp.
4-8-14	1670.0	1670.0	873	c/w PWC SB 41030 Inspection 524JD @ ACT: 1670.0
5-5-14	1756.2	1756.2	913	c/w PWC SB 41030 - N524JD

	Signature	AME ACA/AMO SCA/AMO
4 Engine fuel nozzles: 13, 14, 1 and 2 as shown 73-10-05 Figure 202.	Meagan Robbins	U06190
Inspection of Check Valve Assy. on Bleed Valve PN: 540-1920-5 SN: 593641638 @ PTF: 1220.	Meagan Robbins	U06190
@ ACTT: 1312 ACTC: 719 ACTF: 1545 1/5# 151409	Lisa Stein	U06190
524JD @ ACTT: 1362.5 ACTC: 743 ACTF: 1600 1/5# 151423	Lisa Stein	U06190
ACTC: 760; ACTF: 1650; S/GS: 0; C/S 151440	Meagan Robbins	U06190
ACTT: 1496.5 ACTC: 803 ACTF: 1764 1/5# 158246	Lisa Stein	U06190
13, 14, 1 and 2 as shown on PWC PTL6C-67C MM ACTT: 1502.1 ACTC: 807 ACTF: 1776 1/5# 158247	Lisa Stein	U06190
PN: 540-1920-5 S/N: 593641638; Clean & inspect the ACTT: 1504.8 ACTC: 808 ACTF: 1778 1/5# 158250	Lisa Stein	U06190
ACTC: 842; ACTF: 1866; n 524JD; C/S 158274	K. Guthrie	U06190
524JD @ ACTT: 1639.17 ACTC: 870 ACTF: 1951 1/5# 148572	Lisa Stein	U06190
524JD @ ACTT: 1654.8 ACTC: 876 ACTF: 1979 1/5# 148576	Lisa Stein	U06190
ACTC: 883 ACTF: 1996 1/5# 148582	Lisa Stein	U06190
@ ACTT: 1756.2 ACTC: 923 ACTF: 2074, 1/5: 148609	Meagan Robbins	U06190

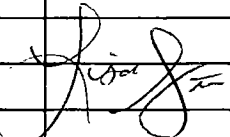
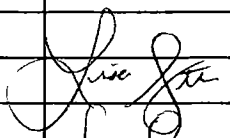
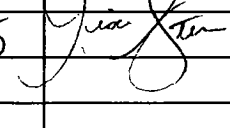
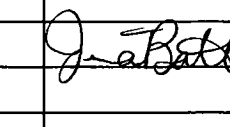
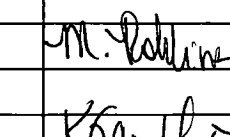
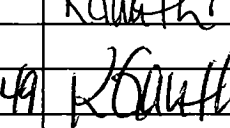
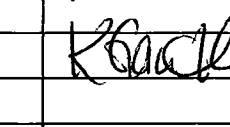
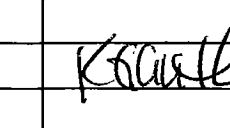
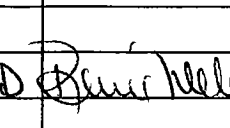
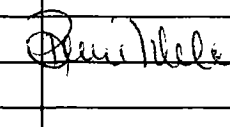
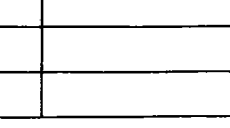
Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
5.14.14	1785.4	1785.4	923	+C/W 67C Engine Oil Filter +C/W PdWC SB 41021 on FMM +C/W FCOC Detailed Insp. on
5.16.14	1793.2	1793.2	926	-C/W 67 Replace Top 4 Fuel Nozzles -C/W 67 Replace All Fuel Nozzles; 524JD - ACTT: 1793.2
5.17.14	1796.6	1796.6	928	C/W PT6C-67C P3 Screen on 524JD - ACTT: 1796.6
5.18.14	1799.3	1799.3	929	C/W 67C Engine Ignition Insp. 524JD - ACTT: 1799.3
5.30.14	1846.6	1846.6	951	C/W PdWC SB 41030 @ ACTT: 1846.6;
6.22.14	1927.2	1927.2	993	C/W 67C Eng oil Filter @ ACTT: 1927.2;
6.25.14	1937.7	1937.7	1000	C/W PdWC SB 41030, 524JD -
8.4.14	2067.1	2067.1	1079	C/W 67C Eng oil Filter @ ACTT: 2067.1; ACTC:
8.9.14	2079.4	2079.4	1085	C/W 67C Replace Top 4 Fuel Nozzles N524JD; 45142739.
8.12.14	2087.3	2087.3	1090	C/W-PT6C-67C P3 Screen on Bleed @ACTT: 2087.3 ACTC: 1100
8.25.14	2115.4	2115.4	1109	C/W-PdWC SB 41030 @ ACTT: 2115.4;
10.3.14	2203.9	2203.9	1156	C/W PdWC SB 41030, N524JD -
10.5.14	2209.1	2209.1	1159	C/W 67C Engine Oil Filter Insp, N524JD -
11-5-2014	2291.5	2291.5	1194	C/W-PdWC SB 41030 @ ACTT: 2291.5;
11-30-2014	2329	2329	1214	C/W-PT6C-67C P3 Screen-Bleed ACTT: 2329 ACTC: 1224

	Signature	AME ACA/AMO SCA/AMO
P/N: 8063-894 S/N: 17831656 @TT: 1785.4 FOOC P/N: 10845B S/N: WA42978 @TT: 1772.6 524JD - ACTT: 1785.4 ACTC: 933 ACTF: 2103 Y/S# 148618	Lin Sun	W06A29U
Replaced 7(ea.) P/N: 3073974-01 & 3073976-01 ACTC: 936 ACTF: 2109 Y/S# 149641	Lin Sun	W06A29U
Bleed Valve P/N: 540-1920-5 S/N: 593641638 @TT: 1796.6 ACTC: 938 ACTF: 2115 Y/S# 149645	Lin Sun	W06A29U
ACTC: 939 ACTF: 2117 Y/S# 149640	Lin Sun	W06A29U
ACTC: 961; ACTF: 2191; N524JD; Y/S# 149662	KBanthier	W06A29L
ACTC: 1003; ACTF: 2287; N524JD; Y/S# 149690	KBanthier	W06A29L
ACTT: 1937.7 ACTC: 1010 ACTF: 2297; Y/S# 149694 1089; ACTF: 2446; 524JD; Y/S# 142732 13, 14, 1, & 2 @ACTT: 2079.4; ACTC: 1096; ACTF: 2461;	Lin Sun	W06A29U
Valve P/N: 540-1920-5; S/N: 593641638 @P/N TT: 2087.3 ACTF: 2469 524JD Y/S# 156124	KBanthier	W06A29L
ACTC: 1119; ACTF: 2501; N524JD; Y/S# 156135	GiaBatts	W06A29L
ACTT: 2203.9 ACTC: 1166 ACTF: 2591; Y/S# 156162	Lin Sun	W06A29U
ACTT: 2209.1 ACTC: 1169 ACTF: 2602; Y/S# 156166	Lin Sun	W06A29U
ACTC: 1204; ACTF: 2684; N524JD; Y/S# 185600	GiaBatts	W06A29L
Valve; S/N: 593641638; P/N: 540-1920-5 @P/N TT: 2329 ACTF: 2735 N524JD Y/S# 185622	GiaBatts	W06A29L

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
12-6-14	2343.9	2343.9	1222	C/W 67C Engine Oil Filter, 524JD -
12-17-14	2371.4	2371.4	1233	C/W 67C Replace All Fuel Nozzles, -C/W 67C Replace Top 4 Fuel Nozzles: N524JD - ACTT: 2371.4
12-18-14	2374.2	2374.2	1234	-C/W Pd.WC SB41021 in FMM -C/W FCOC Detailed Insp. in FCOC N524JD - ACTT: 2374.2
12-23-14	2386.9	2386.9	1239	C/W Pd.WC SB41030, 524JD -
12-24-2014	2390.8	2390.8	1241	C/W 67C Eng. Ignition Insp. N524JD
1-8-2015	2409.7	2409.7	1252	C/W Pd.WC SB41030 - N524JD - ACTT: 2409.7 VP-000272-2015
5-4-15	2498.9	2498.9	1300	C/W Pd.WC SB41030 @ ACTT: 2498.9
6-24-15	2589.1	2589.1	1349	C/W Pd.WC SB41030 @ ACTT: 2589.1
8-1-15	2664.6	2664.6	1382	C/W Replace Top 4 Fuel Nozzles ACTF: 3127, N524JD, 4S186325
8-4-15	2679.7	2679.7	1388	C/W Pd.WC SB41030 @ ACTT: 4S186330
9-16-15	2774.3	2774.3	1427	C/W Pd.WC SB41030 @ ACTT: 2774.3;
10-10-15	2867.5	2867.5	1466	C/W Pd.WC SB41030 @ ACTT: 2867.5;

	Signature	AME ACA/AMO SCA/AMO
ACTT: 2343.9 ACTC: 1232 ACTF: 2751; 4s 185627		UOGA290L
7(en) pln: 3073974-01 & 3073976-01 13, 14, 1 & 2		
ACTC: 1243 ACTF: 2781; 4s 185636		UOGA290L
pln: 8063-894 SN: 17831656 @ PATT-2374.2 pln: 1084513 SN: WA42978 @ PATT-2301.4		
ACTC: 1244 ACTF: 2786; 4s 185638		UOGA290L
ACTT: 2386.9 ACTC: 1249 ACTF: 2788; 4s 126905		UOGA290L
ACTT: 2390.8 ACTC: 1251 ACTF: 2802 LIS#126906		UOGA290L
GE 1570.3922 PT-2159.540 Imp-1833.8765 ACTC: 1262 ACTF: 2826		
		UOGA290L
ACTC: 1310; ACTF: 2936; N524JD; 4s 176102		UOGA290L
ACTC: 1359; ACTF: 3046; N524JD; 4s 176104		UOGA290L
13, 14, 1, & 2 @ ACTT: 2664.6; ACTC: 1392;		UOGA290L
2679.7; ACTC: 1398; ACTF: 3142; N524JD		UOGA290L
ACTC: 1437, ACTF: 3224, 4s# 192063, N524JD		UOGA290L
ACTC: 1476, ACTF: 3302, 4s# 192088, N524JD		UOGA290L

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
11-14-15	2939.4	2934.4	1497	C/W 67C Replace Top 4 Fuel Nozzles C/W 67 Replace All Fuel Nozzles; C/W P&WC SB41021 on Fmm; N524JD ACTT: 2939.4 ;
11-19-15	2955.0	2955.0	1503	C/W P&WC SB41030 - 524JD -
12-23-15	3044.8	3044.8	1547	C/W P&WC SB41030-524JD
9-28-16	3122.1	3122.1	1583	Rmvd. DCU P/N: 32213-04 Inst. DCU P/N: 62129-01 N524JD ACTT: 3122.1
11-21-16	3218.7	3218.7	1628	C/W Replace Top 4 Fuel Nozzles: N524JD - ACTT: 3218.7
12-28-16	3347.0	3347.0	1685	Rmvd. Bleed Valve; low/no power Bleed Valve P/N: 540-1920-5 ACTT: 3793, N524JD, 45291090.
1-3-17	3362.0	3362.0	1692	Replace TOP 4 Fuel Nozzles B, C/S 291095; N524JD
2-8-17	3432.1	3432.1	1722	C/W - Replace All Fuel P/N: 3013974-01, on 524JD KST# 180069.
2-21-2017				Rmvd. Bleed Valve
2-14-2017	3432.1	3432.1	1722	Rmvd. Engine Assy. from had marginal power for ACTT: 3883

	Signature	AME ACA/AMO SCA/AMO
13, 14, 1 & 2		
Replace 7ea) P/N: 3073974-81, 3073976-01 P/N: 8063-894 S/N: 17831656 @ P.T. 2939.4 ACTC: 1507, ACTF: 3367, 4SL 192114	<i>[Signature]</i>	UOGA29OL
ACT: 2455.0 ACTF: 3381 ACTC: 1513, 4S 192783	<i>[Signature]</i>	UOGA29OL
ACTT: 3044.8, ACTC: 1557, ACTF: 3478, 4S 192820	<i>[Signature]</i>	UOGA29OL
S/N: DP11-1696, cannibalized, TSN/TSO: 3122.1 S/N: 16046257, TSN/TSO: 0.0 ACTC: 1593 ACTF: 3557, VP-000372-206	M. Robbins	UOGA29OL
13, 14, 1 & 2 ACTC: 1638 ACTF: 3664, 4S 184406	<i>[Signature]</i>	UOGA29OL
P/N: 540-1920-5 S/N: 1638 @ TT: 3347.0 Inst S/N: 618 @ TT: 4375.3, @ ACTT: 3347.0, ACTC: 1695,	<i>[Signature]</i>	UOGA29OL
14, 1 & 2 @ ACTT: 3362.0, ACTC: 1702, ACTF: 3808	<i>[Signature]</i>	UOGA29OL
Nozzles: Replace 7ea) P/N: 3073976-01 & @ ACTT: 3432.1, ACTC: 1732, ACTF: 3883	<i>[Signature]</i>	UOGA29OL
P/N: 540-1920-5 S/N: 618, cannibalization		
NS24JD, engine failed power check. Engine has past 18 months. ACTT: 3432.1 ACTC: 1732	M. Robbins	UOGA29OL

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
22/1/2017	3432.1	3432.1	1722	Rmvd. Bleed Valve
				Inst. Bleed Valve
				CWO-027261-2017

Registre de maintenance Maintenance Log

Centre de service révision - St-Hubert
Service centre St-Hubert



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTER ST-HUBERT
7007 de la savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC 11501 -7 (2016-10)

Fabricant - Manufacturer:	Désignation - Description:		Modèle - Model	No de série - Serial No:
PRATT & WHITNEY CANADA	TURBOSHAFT POWER SECTION MODULE		PT6C-67C	PS- KB1053
Bon de vente - Sale order:	TSN	CSN	SSN	FSN
197638	3432.1	N/A	N/A	N/A
Travail effectué - Work performed:	TSO	CSO	SSO	FSO
REPAIRED	N/A	N/A	N/A	N/A

THIS POWER SECTION MODULE HAS BEEN INSPECTED, REPAIRED, MODIFIED, TESTED AND PROCESSED IN A/W PT6C-67C OVERHAUL MANUAL REV.12, MAINTENANCE MANUAL REV. 18, APPROVED DATA AND SPECIFICATION NO. G-PT6ALL rev 2.1.

- ALL CANADIAN A.D.'S WERE VERIFIED
 - MATED, TESTED AND SHIPPED WITH GAS GENERATOR MODULE S.N. PCE-KB1053.
 - TEST RUN PERFORMED AND FOUND SATISFACTORY.
- C.T. VANE AREA: 6.70 P.T. VANE AREA: 22.73 CAVITY: 2S2
I.T.T. TRIM BIAS: 55.0 DEG. "C"
TORQUE TRIM SLOPE: 1.017 TORQUE TRIM DATUM: -8.31

EXPORT CONTROL CLASSIFICATION : THIS DOCUMENT CONTAINS NO TECHNICAL DATA

2017-07-05

Date (YY-MM-DD)

[Signature]

Eric Chabot
PWE AMO 20-00



Vérificateur autorisé
Authorized Inspector

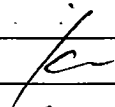
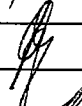
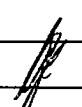
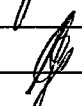
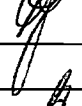
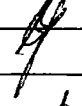
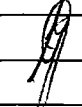
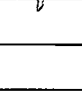
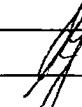
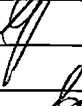
T.C AMO No 20-00

AUG 31, 2017	3432.1	3432.1	1722	INSTALLED ON PR-MRT-#2
NOV 18, 2017	3577.3	3577.3	1817	C/W 67C ENGINE OIL FILTER NCTC. 4739 L/S 0117712
DEC 04, 2017	3614.9	3614.9	1855	C/W P2.8 CHECK VALVE NCTC. 4764. L/S 0117728
JAN 23, 2018	3705.8	3705.8	1918	C/W P2.8 check valve insp
FEB 26, 2018	3719.2	3719.2	1926	C/W 67C engine oil filter L/S: 0117603
FEB 04, 2018	3723.8	3723.8	1930	C/W PT6-67C P3 SCREEN BLEED

	Signature	AME ACA/AMO SCA/AMO
PN: 540-1920-5 SN: 618, cannibalization PN: 540-1920-5 SN: 1930, TSN: 3010.6	M. Robbins	U06R2902
ACTT: 5607 ACTF: 9064 ACTC: 4644 L/S OM 4341	/	AER-117
INSPECTION. ACTT: 5752,2 ACTF: 9222	/	AER-117
INSPECTION. ACTT: 5789,8 ACTF: 9261	/	AER-117
ACTT: 5880,7 ACTF: 9365 ACTC: 4827 L/S: 0417598		AER-150
INSPECTION. ACTT: 5804,1 ACTF: 9379 ACTC: 4835		AER-159
VALVE S/N: 1930 ACTT: 5898,7 ACTF: 9384 ACTC: 4839 L/S: 0417608		AER-159

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
MAR 26, 2018	3725,9	3725,9	4840.	c/w REPAIR TOP 4 PIER VP000027-2018.
APR 25, 2018	3796,8	3796,8	4893	c/w P2.8 CHECK VALVE INSP.
MAY 19, 2018	3861,8	3861,8	4940	c/w -6tc ENG. OIL FILTER INSP 2/S: 0112807
MAY 20, 2018	3864,8	3864,8	4942	c/w SB 41108 ACTT:6039,7
MAY 30, 2018	3888,9	3888,9	4963	c/w P2.8 CHECK VALVE INSP.
SEP 27, 2018	3947,3	3947,3	5005	c/w -6tc ENG. OIL FILTER INSP c/w ETGC -6tc 900h / 12M INSP L/S: 0117304
SEP 30, 2018	3952,2	3952,2	5010	c/w P2.8 CHECK VALVE INSP L/S: 0117309
SEP 05, 2018	4001,6	4001,6	5045	c/w ETGC -6tc P3 SCREEN BLEED L/S: 0117817
SEP 11, 2018	4001,6	4001,6	5045	c/w FCOC DETAILED INSP. c/w -6tc 1ST STAGE COMP. ROTOR c/w -6tc ENG IGNITION INSP
SEP 13, 2018	4008,3	4008,3	5051	c/w P2.8 CHECK VALVE INSP. c/w REPLACE TOP 4 FUEL NOZ ACTT: 6183,2 ACTF: 9125 ACTI:
OCT 27, 2018	4089,5	4089,5	5102	c/w -6tc ENG OIL FILTER INSP
DEC 13, 2018	4229,5	4229,5	5185	c/w -6tc ENG OIL FILTER INSP
JAN 02, 2019	4292,5	4292,5	5302.	c/w P2.8 CHECK VALVE INSP. L/S 0116865

	Signature	AME ACA/AMO SCA/AMO
NOZZLES: NUT: 5700, 8 ACTF: 9385 NTC: 4840		(AER 117)
ACTT: 5971, 7 ACTF: 9473 ACTC: 4893 2/S: 0112719		(AER 159)
ACTT: 6036, 7 ACTF: 9566 ACTC: 4940		(AER 159)
ACTF: 9570 ACTC: 4942 2/S: 0112809		(AER 159)
ACTT: 6063, 8 ACTF: 9608 ACTC: 4963 2/S: 0112820		(AER 159)
SECTION ACTT: 6122, 2 ACTF: 9666 ACTC: 5005		(AER 159)
ACTT: 6127, 1 ACTF: 9671 ACTC: 5010		(AER 159)
VALVE S/N: 1930 ACTT: 6146, 5 ACTF: 9717 ACTC: 5095		(AER 159)
ACTT: 6146, 5 ACTF: 9717 ACTC: 5095 2/S: 0117822		(AER 159)
PLS AND REPLACE LOWER 10 FUEL NOZZLES SOSI 2/S: 0117826		(AER 159)
ACTT: 6264, 4 ACTF: 9803 ACTC: 5102 2/S: 101562		(AER 159)
ACTT: 6409, 4 ACTF: 9966 ACTC: 5185 2/S: 101516		(AER 159)
NUT: 6467, 4 NTF: 10033 NTC: 5219		(AER 117)

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
JAN 02, 2019	4292,5	4292,5	5302	c/w PT6-67C P3 SCREEN. S/N: 1930 INT: 6467,4
MAY 05, 2019	4303,3	4303,3	5307	c/w -67C REPLACE TOP 4 FUEL US: 6116868
FEB 11, 2019	4374,2	4374,2	5350	c/w -67C ENG OIL FILTER INSP.
MAR 27, 2019	4512,8	4512,8	5432	c/w -69C ENG OIL FILTER INSP.
APR 25, 2019	4556,8	4556,8	5461	REMOVAL OF PR-MRT #2 MHWNO 001414-2019 DUE OVERHAUL.

Registre de maintenance Maintenance Log Centre de service révision - St-Hubert Service centre St-Hubert



Pratt & Whitney Canada

Une société de United Technologies / A United Technologies Company

Pratt & Whitney Canada Corp.
SERVICE CENTER ST-HUBERT
7007 de la savane
St-Hubert, Québec,
Canada J3Y 3X7

P&WC 11501 -7 (2019-04)

Fabricant - Manufacturer:	Désignation - Description:		Modèle - Model	No de série - Serial No:
PRATT & WHITNEY CANADA	TURBOSHAFT POWER SECTION MODULE		PT6C-67C	PS- KB1053
Bon de vente - Sale order:	TSN	CSN	SSN	FSN
212952	4556.8	N/A	N/A	N/A
Travail effectué - Work performed:	TSO	CSO	SSO	FSO
OVERHAULED	0.0	N/A	N/A	N/A

THIS POWER SECTION MODULE HAS BEEN OVERHAULED, MODIFIED, TESTED AND PROCESSED IN A/W PT6C-67C
OVERHAUL MANUAL REV.14, APPROVED DATA AND SPECIFICATION NO. G-PT6 ALL REV. 2.1.

- MATED AND TESTED WITH GAS GENERATOR: PCE-KB1053.
 - ALL CANADIAN A.D.'S AND AMERICAN F.A.A A.D.'S WERE VERIFIED
 - TEST RUN PERFORMED AND FOUND SATISFACTORY.
- C.T. VANE AREA: 6.71 P.T. VANE AREA: 22.74 CAVITY: 2S2
TORQUE TRIM SLOPE: 1.013 TORQUE TRIM DATUM: 2.34

EXPORT CONTROL CLASSIFICATION : THIS DOCUMENT CONTAINS NO TECHNICAL DATA

2019-09-23
Date (YY-MM-DD)

Vérificateur autorisé
Authorized Inspector

Michel Caron
PWC AMO 20-00



T.C AMO No 20-00

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
12-9-19	4556.8	0		Installed on N811TA @ ACTT: 5060.7
5-20-20	4933.1	376.3	2619	Chw Engine Oil Filter N811TA @ ACTT: 5437.0 VP-000532-2020
11-19-20	5069.5	5069.5 512.7	2708	Chw-67 Eng Oil Filter Insp. N811TA @ ACTT: 5573.4, ACTC:
12-16-20	5135.2	5135.2 578.4	2747	Chw-67C P2.8 Check VLV Insp N811TA @ ACTT: 5639.1, ACTC:
12-20-20	5145.4	5145.4 588.6	2752	Chw-67C Comp Rotor Insp. Chw-67C Eng Ignition Insp. Chw-67C P3 Screen N811TA @ ACTT: 5649.3,
12-22-20	5151.2	5151.2 594.4	2755	Chw-67C Replace All Fuel Nozzles N811TA @ ACTT: 5655.1, ACTC: 2967
1-14-21	5209.9	653.1	2789	Chw-67C Eng Oil Filter Insp N811TA @ ACTT: 5713.8,
2-25-21	5347.9	791.1	2866	Chw-67C Engine Oil Filter Insp N811TA @ ACTT: 5851.8,
3-18-21	5424.9	868	2907	Chw-67C P2.8 Check VLV Insp Chw-67C P3 Screen S/N 1085
3-22-21	5435.9	879	2914	Chw-67C Comp Rotor Insp.
3-31-21	5450.8	893.9	2925	Chw Eng Oil Filter Insp. N811TA @ ACTT: 5954.7,

PCE-KB1053

	Signature	AME ACA/AMO SCA/AMO
10811 TA 4s 3001273 ACTC: 2668 ACTF: 5761	R. Howard	NOGA2902
Insp. ACTC: 2831 ACTF: 6126	M. Robbrie	NOGA2902
2920, ACTF: 6284	R. W. W. W.	NOGA2902
2959, ACTF: 6378	R. W. W. W.	NOGA2902
PR 540-1920-5, SIN 1085, @ TSN 6344.0 ACTC: 2964, ACTF: 6389	R. W. W. W.	NOGA2902
, ACTF: 6395.	R. W. W. W.	NOGA2902
ACTC: 3001, ACTF: 6460,	R. W. W. W.	NOGA2902
4s 3028330. ACTC: 3078, ACTF: 6460.0	R. W. W. W.	NOGA2902
@ DIT 6633.7		
- 10811 TA @ ACTC: 5939.8, ACTC: 3128, ACTF: 6706	R. W. W. W.	NOGA2902
ACTC: 3137, ACTF: 6722	R. W. W. W.	NOGA2902

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
5-24-21	5590.8	1033.9	3013	CW- Eng oil Filter Insp. 811TA ACT: 6094.7
7-1-21	5712.1	1155.2	3082	CW- 67C P2.8 Check ULV Insp. CW- 67C P3 Screen - SN 1085. N811TA @ ACT: 6216.0
7-6-21	5727.0	1170.1	3090	CW- 67C Comp Rotor Insp. 811TA @ ACT: 6230.9
7-7-21	5733.1	1176.2	3093	CW- 67C Eng Ignition Insp. CW- 67C Eng Oil Filter Insp CW- FCC Detail Insp. 811TA @ ACT: 6237.0
7-11-21	5742.5	1185.6	3098	CW- 67C ^{ALL} Fuel Nozzle Replacement N811TA @ ACT: 6246.4
9-9-21	5875.6	1315.7	3179	CW- 67C Eng Oil Filter - 811TA @ ACT: 6379.5
9-20-21	5916.8	1359.9	3210	CW- 67C Eng Inspection 811TA ^{ACT} @ 6420.7, ACT: 3422.
10-30-21	6005.6	1448.7	3285	CW- 67C P2.8 Check ULV Insp. CW- 67C P3 Screen SN 1085 N811TA @ ACT: 6509.5
11-2-21	6018.8	1461.3	3295	CW- 67C Comp Rotor Insp. CW- 67C Eng Oil Filter Insp N811TA @ ACT: 6522.1
12-11-21	6195.5	1638.5	3412	CW- 67C Eng Oil Filter. N811TA @ ACT: 6663.4

	Signature	AME ACA/AMO SCA/AMO
45 3053572 ACTC 3225 , ACTF: 6911	Deleleh	NOGA290C
45 3056743 PIN 540-1920-5 ACTC: 3294 , ACTF: 7063.	Deleleh	NOGA290C
45 3056747 ACTC 3302 , ACTF: 7083	Deleleh	NOGA290C
45 3056749 45 3056748 SIN 1A 41628 @ DTT: 5907.5 ACTC 3305 , ACTF: 7090.	Deleleh	NOGA290C
45 3056753 ACTC: 3310. , ACTF: 7102.0	Deleleh	NOGA290C
45 3007481 ACTC: 3391 , ACTF: 7265. 45 3007498	Deleleh	NOGA290C
, ACTF: 7317	Deleleh	NOGA290C
45 3087095 TSN 7214.4 ACTC: 3497 , ACTF: 7455.	Deleleh	NOGA290C
45 3087098 ACTC 3507. , ACTF: 7471	Deleleh	NOGA290C
45 3063443 ACTC: 3624. ACTF: 7675.	Deleleh	NOGA290C

Section 1: Record of engine maintenance and elementary work

Date --/--/--	Time since new	Time since overhaul	Total cycles	Details of task
1-17-22	6276.2	1719.2	3505	C/W-67C P2.8 Check ULV Insp C/W-67C P3 Screen - N811TA @ ACT: 6780.1
1-27-22	6300.8	1743.8	3518.	C/W-67C Eng Oil Filter Insp. N811TA - @ ACT: 6801.7
1-30-22	6311.2	1754.2	3524	C/W-67C Comp Rotor Insp. Rmvd FMM PN 8063-894-02 Inst. FMM PN: 8063-894-02 N811TA @ ACT: 6815.1
2-2-22	6326.4	1769.6	3532.	C/W-67C Eng Ignition Insp. C/W-FCOE Detail Insp. N811TA @ ACT: 6830.5
2-10-22	6359.7	1802.9	3549	C/W-67C Replace All Fuel N811TA @ ACT: 6863.6
3-15-22	6440.5	1883.7	3593	C/W-67C ENG OIL FILTER N811TA @ ACT: 6944.4 ; ACTC:
4-27-22	6567.8	2011.0	3768	C/W-67C P2.8 Check ULV C/W-67C P3 Screen - SN 1085 N811TA @ ACT: 7071.7
5-4-22	6584.8	2028	3677	C/W-67C Eng Oil Filter Insp N811TA @ ACT: 7088.7
5-10-22	6601.4	2044.4	3686.	C/W-67C Comp Rotor Insp. N811TA @ ACT: 7105.3
6-23-22.	6719.5	2144.6	3756.	Rmvd-Bleed Valve SN: 1085 Inst. Bleed Valve SN: 906. N811TA. @ ACT: 7223.4

	Signature	AME ACA/AMO SCA/AMO
463063487 SN 1085, PN 540-1920.5 @ TSN 7485, ACTC: 3717, ACTF: 7838.	<i>[Signature]</i>	UOCA2902
463063497 ACTC: 3730, ACTF: 7868.	<i>[Signature]</i>	UOCA2902
463063503. SN: 17855088 @ TSN: 6311.2 swap-trouble shooting P. 10/11 SN: 17831656 @ TSN 16177.5 ACTC: 3736, ACTF: 7881,	<i>[Signature]</i>	UOCA2902
463063507 PN: 10845B, SN WA 41628. @ TSN: 6501.0 ACTC: 3744, ACTF: 7900.	<i>[Signature]</i>	UOCA2902
Nozzles 463063518 ACTC: 3761, ACTF: 7952.	<i>[Signature]</i>	UOCA2902
463063733 3805, ACTF: 8053	<i>[Signature]</i>	UOCA2902
Insp. 463063777 ACTC: 3880, ACTF: 8229.	<i>[Signature]</i>	UOCA2902
463034081 ACTC: 3889, ACTF: 8250.	<i>[Signature]</i>	UOCA2902
463034088. ACTC: 3898, ACTF: 8273.	<i>[Signature]</i>	UOCA2902
PN 540-1920-5 @ PTT: 7928.3 Cannibalization Fail etc. PN: 540-1920-5 @ PTT: 5233.5 463018963. ACTC: 3968, ACTF: 8400 8420.	<i>[Signature]</i>	UOCA2902

[illegible]

	Signature	AME ACA/AMO SCA/AMO
453018972. ACTC: 3971, ACTF: 8457.	Puleleh	NOGA290L
453115088 ACTC: 4046, ACTF: 8596.	Puleleh	NOGA290L
453115100. ACTC: 4063, ACTF: 8638.	Puleleh	NOGA290L
453115118 SIN WA411628 @TSN: 7091.1 ACTC: 4080, ACTF: 8673.	Puleleh	NOGA290L
453115125 ACTC: 4092, ACTF: 8702.	Puleleh	NOGA290L

Section 2: Record of engine installations

[illegible]

² Where engine time is requested, enter the engine time and/or engine cycles, as applicable.

Removal (cont'd)

[illegible]

late
entry

[illegible]

[illegible]

Entered by (print)

— P&WC SB 41056, no further action required.

[Signature]

En Helicopters LLC
VOGA2902

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

Status of Airworthiness Directives for This Shop Visit

Sales Order: 197638 Customer: Era Helicopters LLC
Description: POWER SECTION MODULE Print Date: 05-JUL-2017
Model: PT6C-67C Page: 001 of 001
Serial Number: KB1053

Document No.	Revision No.	Status
	Description	
AWD CF-2012-24 000	00	Embodied
	2ND STAGE P.T. DISK DAMAGE (PART V)	

I hereby certify that the above airworthiness directives with status "EMBODIED" have been incorporated or found embodied in this engine as per the manufacturer's recommendations.

Authorized Inspector: 

Eric Chabot
PWC AMO 20-00



Export Control Classification: This document contains no technical data.

CONTRÔLE DE LA QUALITÉ - MONTAGES ET ESSAIS - ASSEMBLY & TEST - QUALITY CONTROL & AUDIT (4572)



Pratt & Whitney Canada
A United Technologies Company

Pratt & Whitney Canada Corp.
1000, Marie-Victorin
Longueuil, Quebec
Canada J4G 1A1

Engine S/N	PCE-KB1053
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[illegible]

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

Status of Airworthiness Directives for This Shop Visit

Sales Order: 212952

Customer: Era Helicopters LLC

Description: POWER SECTION MODULE

Print Date: 23-SEP-2019

Model: PT6C-67C

Page: 001 of 001

Serial Number: KB1053

Document No.	Revision No.	Status
AWD CF-2012-24 000	00	Embodied
2ND STAGE P.T. DISK DAMAGE (PART V)		
FAA 2013-03-14 000	00	Embodied
P.T. BAFFLE RET. RING - INSPECTION OF.		

I hereby certify that the above airworthiness directives with status "EMBODIED" have been incorporated or found embodied in this engine as per the manufacturer's recommendations.

Authorized Inspector:

Michel Caron
PWC AMO 20-00

AI
4

Export Control Classification: This document contains no technical data.

Section 5: Record of engine major modifications and repairs, and supplemental Instructions for Continued Airworthiness (ICA)

[illegible]

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 212952

Customer: Era Helicopters LLC

Module Name: POWER SECTION MODULE

Print Date: 23-SEP-2019

Model: PT6C-67C

Page: 001 of 001

Serial Number: KB1053

Document No.	Revision #	Class	Description
SB 41082 000	00	5	CLAMPING RING, TURBINE VANE - REPL. OF.
SB 41102 000	00	5	INSULT. BLANKET ASSY. P.S. - REPL. OF.
SB 41108 000	00	3	T5 TERMINAL NUTS - INSPECTION OF
SB 41114 000	01	7	INSULATION BLANKET - REPLACEMENT

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector:

Michel Caron
PWC AMO 20-00



Export Control Classification: This document contains no technical data.

Service Centre St-Hubert
T.C. AMO Approval No. 20-00

Pratt & Whitney Canada Corp.
SERVICE CENTRE ST-HUBERT
7007 de la Savane
St-Hubert, Quebec,
Canada J3Y 3X7

List of Service Bulletins and Special Instruction incorporated this visit.

Sales Order: 197638

Customer: Era Helicopters LLC

Module Name: POWER SECTION MODULE

Print Date: 05-JUL-2017

Model: PT6C-67C

Page: 001 of 001

Serial Number: KB1053

Document No.	Revision #	Class	Description
SI 43-2013 000	00	3	EXHAUST DUCT ASSY. - INSPECTION OF.

I hereby certify that the above modifications and directives have been incorporated in this engine as per the manufacturer's recommendations.

Authorized Inspector: 

Eric Chabot
PWC AMO 20-00

AI
25

Port Control Classification: This document contains no technical data.

Engine Model: PT6C-67C

PCE-KB1053 (#2)

DATE	TSO/TSN	IMP. CYCLES	CT CYCLES	PT CYCLES
4-29-21	5501.1	4263.4069	3425.2047	4823.3773
5-10-21	5542.7	4301.1278	3449.4997	4856.9451
5-22-21	5581.9	4332.3235	3468.4814	4884.5856
6-2-21	5619.6	4366.4515	3493.5363	4920.9806
6-13-21	5657.5	4401.7102	3514.9756	4951.1964
6-27-21	5700.0	4433.8069	3538.3945	4986.3245
7-9-21	5740.4	4475.1274	3562.3096	5018.6906
8-14-21	5779.7	4511.2315	3584.6202	5049.7086
8-27-21	5821.9	4539.9135	3602.8126	5073.0704
9-6-21	5863.1	4574.0880	3631.3987	5111.1309
9-17-21	5905.9	4611.4923	3661.3109	5156.7819
10-3-21	5947.0	4651.7773	3689.7739	5197.7263
10-15-21	5989.9	4695.7026	3723.2962	5244.2405
11-7-21	6034.1	4744.7652	3756.6878	5309.8336
11-16-21	6074.7	4788.1113	3783.5911	5349.6852
11-26-21	6119.5	4834.6967	3810.3580	5392.0360
12-11-21	6159.5	4877.0151	3839.8807	5436.5218
12-20-21	6194.1	4910.4019	3862.6014	5472.2492
12-29-21	6221.3	4937.3125	3881.3614	5502.5408
1-13-22	6266.5	4976.2084	3908.1270	5544.8859
1-29-22	6307.8	5011.1214	3931.2191	5580.7195
2-7-22	6341.9	5041.5688	3947.9593	5607.5986
2-17-22	6384.4	5081.1096	3969.1973	5641.6539
3-10-22	6425.8	5112.9192	3990.3817	5675.8682
3-24-22	6468.0	5152.6228	4010.5389	5707.5775
4-10-22	6510.9	5192.2270	4032.4277	5739.7358
4-13-22	6525.0	5199.6698	4036.9405	5745.5371

[illegible]

Engine Model: PT6C-67C

Engine Serial Number:
PCE-KB1053 (#2)

[illegible][illegible]

Accumulated LCF Weekly Record Sheet

Engine Model: PT6C-67C

Engine Serial Number:

PCE-KB1053 (#2)

DATE	TSO/TSN	IMP. CYCLES	CT CYCLES	PT CYCLES
12-7-16	3283.8	2507.2144	2084.5961	2963.7128
12-21-16	3325.2	2530.5037	2104.1096	2996.6875
12-30-16	3353.6	2552.7701	2120.2542	3022.4754
1-17-17	3396.3	2577.0405	2138.8929	3055.8860
SEP 19, 2017	3470.5	2646.74	2195.85	3140.72
OCT 14, 2017	3515	2684.99	2226.41	3176.10
NOV 04, 2017	3556.2	2712.63	2250.30	3206.39
NOV 24, 2017	3598.8	2743.66	2274.75	3235.48
DEC 22, 2017	3638.30	2782.37	2307.15	3275.76
JAN 05, 2018	3671.40	2812.52	2331.35	3306.37
JAN 25, 2018	3715.30	2845.00	2360.20	3342.27
MAR 27, 2018	3725.9	2856.67	2368.65	3354.27
APR 16, 2018	3767.10	2902.37	2405.38	3398.14
MAY 01, 2018	3807.20	2941.44	2432.66	3430.87
MAY 16, 2018	3848.70	2983.18	2460.83	3463.92
JUN 16, 2018	3890.57	3030.57	2502.98	3506.78
JUN 16, 2018	3916.2	3047.02	2511.04	3521.22
AUG 01, 18	3958.10	3090.57	2542.98	3562.78
AUG 27, 18	4001.20	3132.38	2571.72	3594.43
OCT 04, 18	4034.8	3168.62	2600.16	3627.26
OCT 20, 18	4075.10	3202.84	2624.27	3654.02
NOV 02, 18	4110.20	3234.63	2648.71	3687.39
NOV 16, 18	4150.80	3262.93	2673.59	3717.20
DEC 01, 18	4192.6	3295.88	2698.52	3748.56
DEC 13, 18	4225.10	3326.26	2722.39	3777.66
DEC 25, 18	4265.50	3352.03	2743.72	3804.01

DATE	TSO/TSN	IMP. CYCLES	CT CYCLES	PT CYCLES
Jan 18, 2019	4337.80	3401.30	2789.55	3855.77
FEB 12, 2019	4378.90	3432.02	2817.99	3880.01
FEB 27, 19	4422.40	3462.56	2845.19	3923.34
MAR 15, 19	4469.80	3499.84	2877.09	3959.00
MAR 27, 2019	4510.90	3521.01	2901.61	3987.21
APR 04, 2019	4552.90	3552.82	2930.95	4023.13
APR 25, 2019	4556.8	3556.0	2932.0	4026.0
12-26-19	4604.0	3588.2122	2957.9124	4070.6639
1-8-20	4657.1	3609.9536	2974.0957	4098.6432
1-21-20	4696	3633.7877	2990.0906	4127.1410
2-3-20	4736.8	3655.5592	3006.6912	4157.2581
3-5-20	4817.8	3706.9323	3042.7151	4217.3351
3-21-20	4861.1	3733.4192	3062.7139	4252.0150
4-15-20	4903.9	3764.2063	3084.4368	4289.9222
10-11-20	4974.5	3832.8971	3137.4481	4370.3155
10-23-20	5011.2	3861.3643	3157.9822	4401.6340
11-8-20	5025.5	3897.6220	3179.0672	4434.7216
12-2-20	5094.2	3936.3492	3202.8638	4472.8658
12-17-20	5138.7	3975.2824	3225.4749	4513.5346
1-6-21	5182.7	4008.3334	3248.8231	4556.0196
1-18-21	5219.4	4035.7459	3266.9984	4585.4876
1-29-21	5258.8	4065.5572	3287.4571	4616.1228
2-11-21	5301.0	4094.3026	3310.5953	4647.0248
2-24-21	5344.2	4124.2124	3332.3819	4683.1681
3-7-21	5385.8	4153.5763	3354.0176	4715.4196
3-18-21	5424.9	4182.6553	3374.0247	4743.0965
4-5-21	5460.9	4217.8405	3396.2062	4781.3301

Accumulated LCF Weekly Record Sheet

Engine Model: PT6C-67C

Engine Serial Number:
PCE-KB1053 (#2)

DATE	TSO/TSN	IMP. CYCLES	CT CYCLES	PT CYCLES
11-14-13	1220.1	989.8469	877.0326	1188.9017
12-20-13	1262.2	1030.2568	904.0860	1232.9951
12-30-13	1293.2	1050.3275	919.7911	1257.7874
1-8-13	1328.4	1072.5621	936.9135	1280.5453
1-16-14	1365.3	1097.4317	956.2006	1307.3962
1-20-14	1380.4	1107.9375	964.4633	1319.5939
2-2-14	1416.3	1131.4048	981.6152	1345.2155
2-13-14	1457.1	1157.5994	1005.6412	1379.4631
2-20-14	1496.5	1187.7822	1025.1470	1404.3272
3-3-14	1529.8	1213.2754	1044.2184	1432.4039
3-13-14	1569.2	1239.7245	1066.0420	1462.6021
3-24-14	1611.3	1269.8995	1089.6595	1492.3246
4-2-14	1654.8	1301.5811	1109.7252	1517.8160
4-16-14	1701.4	1331.7816	1136.2874	1552.1829
4-30-14	1746.7	1364.9791	1163.9212	1584.8118
5-15-14	1788	1394.0002	1189.8364	1617.9037
5-24-14	1829.7	1425.5649	1209.9976	1641.7993
6-5-14	1870.5	1452.0417	1234.5490	1674.0730
6-17-14	1909	1481.478323	1259.8217	1707.3320
6-30-14	1949.9	1514.5819	1291.4571	1752.8214
7-15-14	1991.5	1547.5428	1323.6652	1804.4259
7-25-14	2033.6	1578.0997	1352.956	1845.7133
8-6-14	2071.3	1603.1355	1376.2955	1879.0368
8-22-14	2112.9	1634.8389	1406.1080	1921.0651
9-5-14	2154.5	1661.3014	1430.4368	1952.9100
9-18-14	2197.9	1698.6062	1460.7911	1987.8551
10-14-14	2236.2	1734.5009	1487.9863	2022.3549

DATE	TSO/TSN	IMP. CYCLES	CT CYCLES	PT CYCLES
10-31-14	2277.2	1759.0071	1509.0609	2051.3036
11-24-14	2319.7	1790.7362	1534.2806	2092.7957
12-12-14	2361.3	1816.5624	1555.4935	2133.2707
12-27-14	2393.3	1833.8765	1570.3922	2159.5401
3-4-2015	2412.2	1846.7091	1579.2841	2172.5880
3-31-15	2449.2	1883.7263	1603.5363	2221.7676
4-24-15	2489.8	1914.3049	1629.0076	2264.2983
5-21-15	2530.6	1952.2427	1658.2659	2311.0486
6-19-15	2571.6	1983.6289	1683.6453	2353.1033
7-6-15	2611.0	2010.7136	1707.7722	2388.3330
7-27-15	2649.3	2037.8231	1733.0342	2429.5991
8-12-15	2688.5	2064.5604	1756.3755	2463.0238
8-28-15	2728.4	2091.8430	1774.4531	2513.1208
9-16-15	2774.3	2140.7745	1815.9189	2546.0417
9-27-15	2809.6	2167.9422	1834.7195	2572.0696
10-7-15	2849.9	2201.3334	1858.2731	2608.0711
10-31-15	2890.3	2227.7574	1879.4633	2641.16912
11-13-15	2933.6	2257.1523	1899.7367	2669.9164
11-24-15	2975.1	2287.1864	1919.7782	2700.2040
12-15-15	3016.4	2329.3143	1953.2497	2752.8719
12-28-15	3056.8	2359.4711	1976.2120	2788.5972
1-13-16	3095.1	2385.6500	1994.3256	2818.6716
8-10-2016	3122.1	2404.2310	2007.1373	2843.9728
10-20-2016	3122.7	2406.8403	2009.7035	2847.4251
11-7-16	3162.0	2434.4914	2029.2162	2879.2896
11-16-16	3203.1	2460.1645	2048.9088	2908.1031
11-27-16	3243.6	2484.2825	2067.0602	2936.7403

 MEMBER OF THE		EO STATUS REPORT			Complied Count / Preclusive : 5 / 1 Partially Complied Count / Preclusive : 0 / 0 Not Complied Count / Preclusive : 0 / 0 AMOC Count : 0			
A/C Reg #	Model #	EO Applicability	Source Doc Type	Part #	Serial #	Total Hours	Total Flights	Report Date
		All		3045379-01	PCE-KB1053	4044.4	2417	10/10/2018
EO Number		Subject		Method of Compliance		Complied On		Interval
Rev #						TT		
Eff Date		Part Number	Serial Number			Date		Next Due
PWC SB A41060		Inspection for retaining ring		Complied - N/A N/A. SB 41056 COMPLIED -- Era QC				
Rev 5								
10/02/2012		3045379-01	PCE-KB1053	Precluded - AD-CF-2012-24 - Second Stage Power Turbine Disk Damage		29/09/2011		
AD-CF-2012-24		Second Stage Power Turbine Disk Damage		Complied - N/A N/A by mod status. SB 41056 complied -- Era QC				
Rev IR								
16/08/2012		3045379-01	PCE-KB1053			29/09/2011		
PWC SB41088		Inspection of Torque Sensors		Complied - N/A N/A Engine not Overhauled prior to October 22, 2013. -- Era QC				
Rev 1								
19/02/2014		3045379-01	PCE-KB1053			29/09/2011		
P&WC SB 41101R2		FMM, sealing MSS Cavity with RTV		Complied COMPLIED BY PWC -- Era QC		Manually Updated		One-Time
Rev IR						--		
19/09/2016		8063-894	17855088			05/07/2017		
P&WC SB41108		Inspection of T5 Terminal Nuts		Complied C/W Inspection of T5 Terminal Nuts IAW P&WC SB41108. With satisfactory results. Used ATC tool box ERA-018		ALTL-007632-2018		One-Time
Rev IR						3864.8 FH		
07/02/2018		3045379-01	PCE-KB1053			20/05/2018		
End Of Report								
Generated On 10/10/2018 DD/MM/YYYY 15:33:07 HH24:MI:SS Page 1 of 1								

AIRCRAFT	PR-MRT
ENGINE SN:	KB1053

PN	3073976-01
IN	DE1AND1927
OUT	DE1BAC0290

PN	3073974-01
IN	DE1B000347
OUT	DE1BCH0510

PN	3073974-01
IN	DEAAAA02243
OUT	DEAAM1017

PN	3073976-01
IN	DEAAAA11522
OUT	DE1AFN0359

PN	3073974-01
IN	DE1BAA0234
OUT	DEAUC1855

PN	3073974-01
IN	DEAAAA02341
OUT	DE1BNT0627

PN	3073976-01
IN	DE1ALE0860
OUT	DEAAAA15526

PN	3073976-01
IN	DE1BRF0426
OUT	DE1AHP0212

PN	3073976-01
IN	DE1AFF0440
OUT	DEAAAA11901

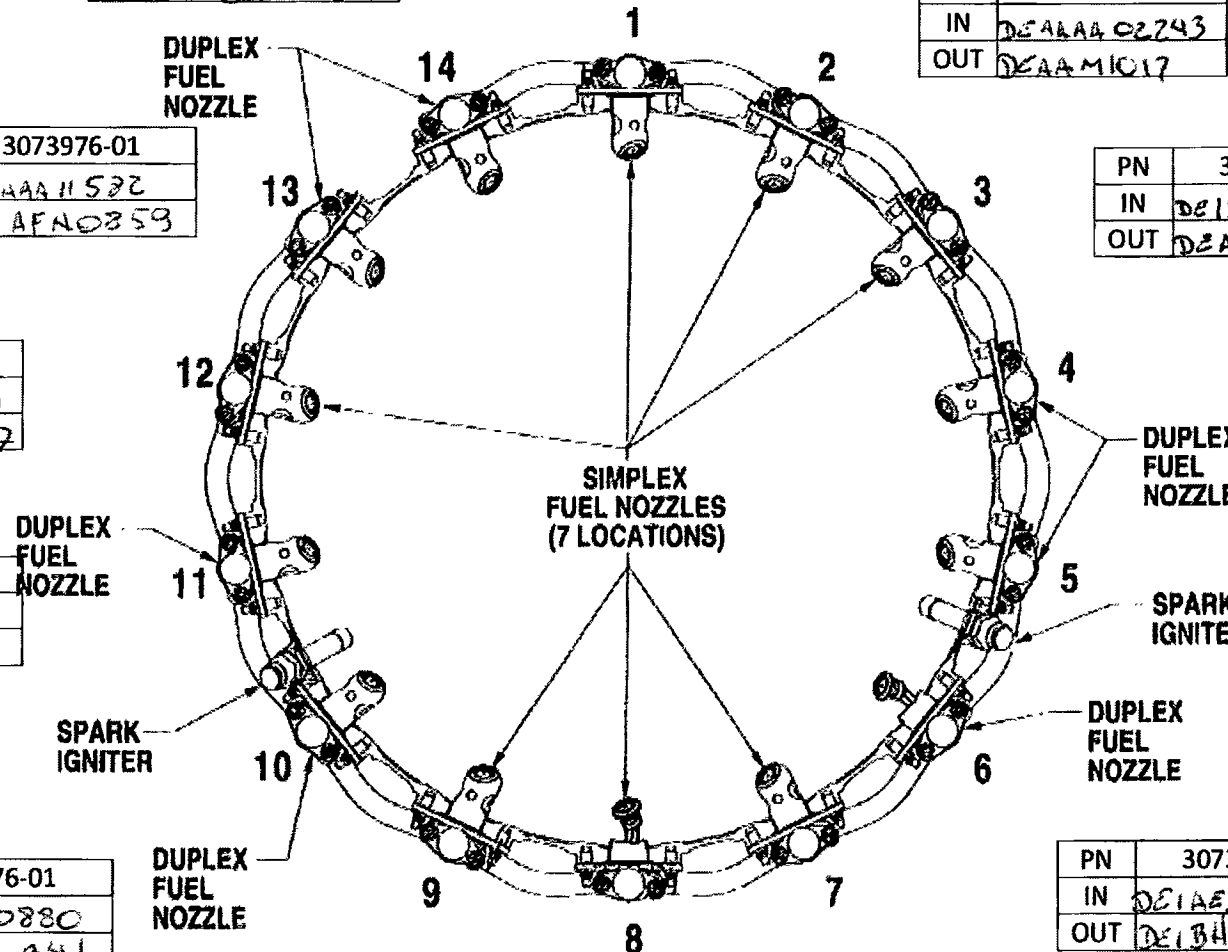
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IN	DE1BMJ0255
OUT	DEAAAA19583

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IN	DE1BAF0880
OUT	DE1ATK1341

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OUT	DE1BHN0281

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OUT	DE1BDU1480

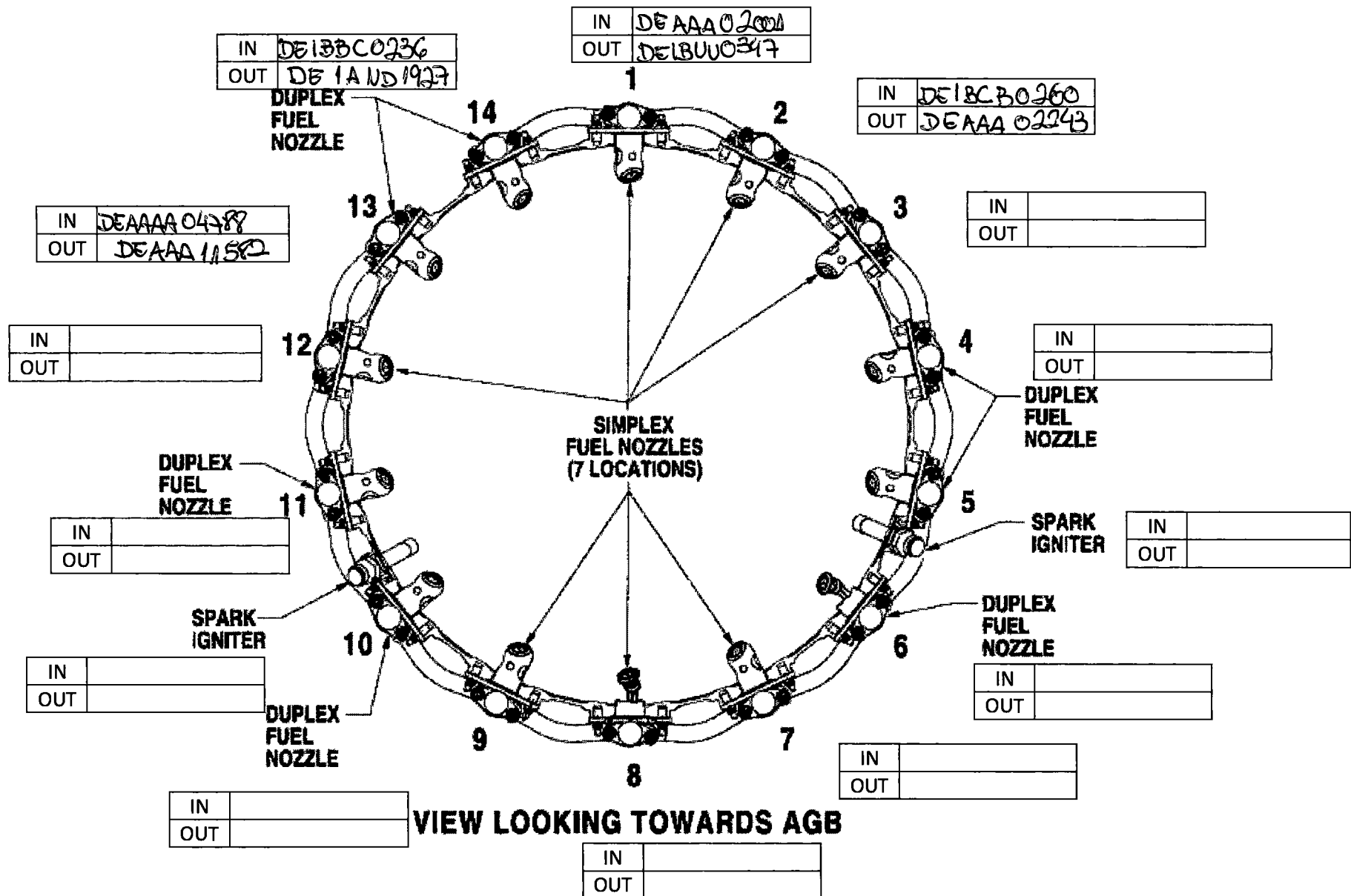
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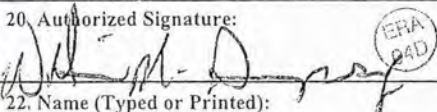


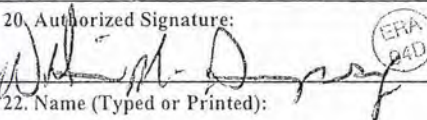
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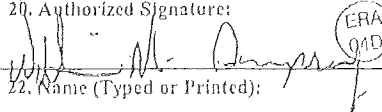
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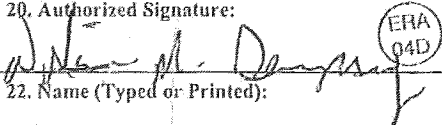
ENGINE SN: REK3J053

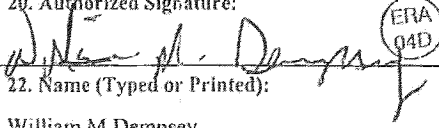


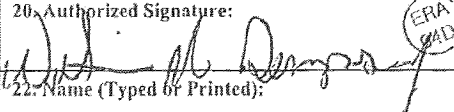
1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-020322-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031715-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A	7		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073976-01 Fuel Nozzles Serial # DE1BHF0893, DEAAAA13364, DE1BRE1599, DE1BAT0808, DEAAAA04788, DE1BBC0236 , DEAAAA04701 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to:				19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13			
☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.				Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No:	
						U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				William M Dempsey		12/13/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/ her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

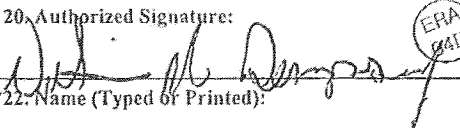
1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-020322-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031715-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
I	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A	7		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073976-01 Fuel Nozzles Serial # DE1BHF0893, DEAAAA13364, DE1BRE1599, DE1BAT0808, DEAAAA04788, DE1BBC0236, DEAAAA04701 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to:			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13				
☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No:	
						U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				William M Dempsey		12/13/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/ her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. Approving National Aviation Authority/Country: FAA / US		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-019867-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031052-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	4		Inspected	
13. Remarks: Cleaned and function checked 3073974-01 Fuel Nozzles Serial number: DEIBAA0234, DEIBUU0347, DEAAAA0224, <u>DEAAAA08341</u> IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature: 		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 08/29/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

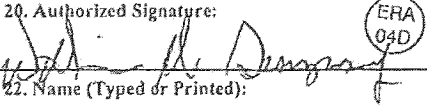
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4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606					5. Work order/Contract/Invoice Number: CWO-030958-2018		
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A	2		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073976-01 Fuel Nozzles Serial # DE1BHF0880, DE1BRF0426 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature: 		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 08/21/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

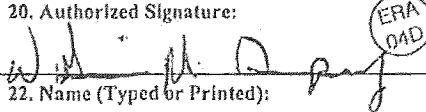
1. Approving National Aviation Authority/Country: FAA / US		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-019828-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-030958-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A	2		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073976-01 Fuel Nozzles Serial # <u>DE1BHF0880</u> , DE1BRF0426 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☒ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature:  ERA 04D		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 08/21/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

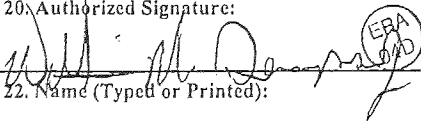
1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: COM-019799-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606					5. Work order/Contract/Invoice Number: CWO-030886-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	7		Inspected
13. Remarks: Cleaned and complied with functional check on 3073974-01 Fuel Nozzles Serial # DE1BAA1716, DE1BPE1347, DEAAAA28552, DE1BHR0771, DEAAA13700, <u>DEAAAA07413</u> , DEAAAA05625 IAW CMM 3053386 Chapter 73-10-05.						
TSN: 0		TSO:		TSI: 0		
CSN:		CSO:		CSI:		
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:
				 William M Dempsey		U0GR290L
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):
				William M Dempsey		08/16/2018
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

1. Approving National Aviation Authority/Country: FAA / US		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-019799-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-030886-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	7		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073974-01 Fuel Nozzles Serial # DE1BAA1716, DE1BPE1347, DEAAAA28552, DE1BHR0771, DEAAA13700, DEAAA07413, DEAAA05625 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:	
						U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				William M Dempsey		08/16/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

7

1. Approving National Aviation Authority/Country: FAA / US		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: COM-019825-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-030942-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A			Inspected	
13. Remarks: Cleaned and function checked 3073974-01 Fuel Nozzles Serial number: DEIBMR1159, DEIAEB2048, DEAAAA01273, DEIAFE0213, DEAAAA13702, DEIBTM0694, DEIAPU0420 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:  (ERA 04D)		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 08/21/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

FAA / US		AUTHORIZED RELEASE CERTIFICATE					
FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG							
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-030941-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A			Inspected	
13. Remarks: Cleaned and function checked P/N 3073976-01 Fuel Nozzles Serial number: DEAAAAA05283, DEIMAO2430, DEIALE0860, DEAAAAA05072, DEIBUH0306, DEIBMU0255, DEIAFT0934 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/ Authorization No.		20. Authorized Signature: 		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 08/22/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. Approving National Aviation Authority/Country: FAA / US		2.				3. Form Tracking Number: COM-019878-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031062-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A	7		Inspected	
13. Remarks: Cleaned and function checked P/N 3073976-01 Fuel Nozzles Serial number: DEAAAA11089, DEAAAA10187, DEAAAA02532, DEIAUR0562, <u>DEIAFP0440</u> , DEIBNE1765, DEIBML1426 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature: 		21. Approval/ Certificate No.: U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 09/04/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

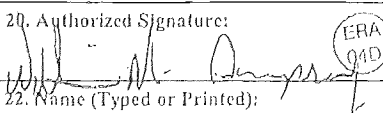
FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

5

1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				COM-019834-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-030941-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C DUPLEX	3073976-01	N/A			Inspected	
13. Remarks: Cleaned and function checked P/N 3073976-01 Fuel Nozzles Serial number: DEAAAA05283, DEIMAO2430, <u>DEIALE0860</u> , DEAAAA05072, DEIBUH0306, DEIBMU0255, DEIAFT0934 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				William M Dempsey		U0GR290L 08/22/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. Approving National Aviation Authority/Country: FAA / US		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: COM-019867-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606					5. Work order/Contract/Invoice Number: CWO-031052-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	4		Inspected
13. Remarks: Cleaned and function checked 3073974-01 Fuel Nozzles Serial number: DEIBAA0234, DEIBUU0347, DEAAAA02243, DEAAAA08341 IAW CMM 3053386 Chapter 73-10-05.						
TSN: 0		TSO:		TSI: 0		
CSN:		CSO:		CSI:		
14. Certifies the items identified above were manufactured in conformity to:			19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13			
☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.			Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:
				 ERA 04D		U0GR290L
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):
				William M Dempsey		08/29/2018
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

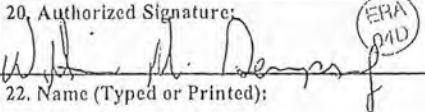
FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

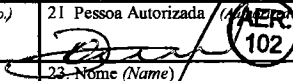
NSN: 0052-00-012-9005

CONFIDENTIAL – SUBJECT TO PROTECTIVE ORDER

BRISTOW 011216

1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				COM-020272-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031690-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	4		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073974-01 Fuel Nozzles Serial # DE1BPD0766, DE1BCB0260 , DEAAAA01786, DEAAA05089 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 13				19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:	
						U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed):		23. Date (m/d/y):	
				William M Dempsey		12/04/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. Approving National Aviation Authority/Country: FAA / US		AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				COM-020263-2018	
4. Organization Name and Address: Era Helicopters LLC, 600 Airport Service Road, Lake Charles LA 70606						5. Work order/Contract/Invoice Number: CWO-031671-2018	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	FUEL NOZZLE, 67C SIMPLEX	3073974-01	N/A	10		Inspected	
13. Remarks: Cleaned and complied with functional check on 3073974-01 Fuel Nozzles Serial # DE1BTL0286, DE1BTL0284, DEAAA04365, DE1BCB1419, DEAAA02001, DE1ANP1857, DE1BAT1181, DEAAA021154, DE1BTL0283, DE1BTP0599 IAW CMM 3053386 Chapter 73-10-05.							
TSN: 0		TSO:		TSI: 0			
CSN:		CSO:		CSI:			
14. Certifies the items identified above were manufactured in conformity to: ☐ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 13.				19. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/ Authorization No.:		20. Authorized Signature:		21. Approval/ Certificate No.:	
				ERA 0410		U0GR290L	
17. Name (Typed or Printed):		18. Date (m/d/y):		22. Name (Typed or Printed): William M Dempsey		23. Date (m/d/y): 11/29/2018	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. País (Country) BRASIL		2. AGÊNCIA NACIONAL DE AVIAÇÃO CIVIL (BRAZILIAN CIVIL AVIATION AUTHORITY) CERTIFICADO DE LIBERAÇÃO AUTORIZADA (AUTHORIZED RELEASE CERTIFICATE) ETIQUETA DE APROVAÇÃO DE AERONAVEGABILIDADE (AIRWORTHINESS APPROVAL TAG) Formulário / Form SEGVÓO 003					3. Certificado Nº (Certificate No./System Tracking Ref) ATA-ALCWO-000184 / 17	
4. Empresa (Organization) Aeróleo* Aeróleo Taxi Aéreo S.A Estrada do Imbuuro sem nº Aeroporto de Macaé - Macaé - RJ Cep. 27970-300 Telefone: (55) 22 2796 9350 Fax: (55) 22 2762 7959		5. Ordem Serviço/ Contrato / Nota Fiscal (Work Order, Contract or Invoice)			6. Formulário de Material Nº (Material form Nº/System Tracking Ref) ALCWO-000184- / 17			
7. Item (Item)	8. Descrição (Description)	9. Número da Peça (Part Number)	10. Aplicabilidade* (Eligibility)	11. Quantidade (Quantity)	12. Número de Série / Lote (Serial / Batch Number)	13. Categoria / Trabalho (Status / Work)		
1	ENGINE	PT6C-67C	AW139	1	PCE-KB1053	INSPECTION		
14. Observações (Remarks)		PERFORMED EXHAUST ROTATION ACCORDING 72-00-50 MAINTENACE						
Partes com vida limitada devem ser acompanhadas de histórico de manutenção incluindo tempo total / ciclo total / tempo desde que novo. (Limited life parts must be accompanied by maintenance history including total time/total cycles/times since new)								
15. Certifica que o(s) item(ns) acima identificado(s) foi (foram) fabricado(s) em conformidade aos: (Certifies that the article(s) identified above was (were) manufactured in conformity to:) ☐ dados de projeto aprovados e está(ão) em condição segura de operação (approved design data and are in a condition for safe operation) ☐ dados de projeto não aprovado especificados no bloco 13 (non-approved design data specified in block 13)				20. ☒ Retorno ao serviço de acordo com RBHA 43.9 (Return to service in accordance with RBHA 43.9) Certifica que, a menos especificado no bloco 13, o trabalho especificado no bloco 12 e descrito no bloco 13 foi executado de acordo com o Regulamento Brasileiro de Homologação Aeronáutica - RBHA 43 e, em relação ao trabalho realizado, a(s) peça(s) é (são) aprovada(s) para retorno ao serviço. (Certifies that, unless otherwise specified in block 13, the work identified in block 12 and described in block 13 was accomplished in accordance with Brazilian Regulation for Aeronautical Certification - RBHA 43 and in respect to the work performed the part(s) is (are) approved for return to service.)				
16. Assinatura do Representante da ANAC - (Signature ANAC representative).		17. Nº Autorização da ANAC (ANAC authorization No.)		21. Pessoa Autorizada (Authorized Signature)  102		22. Nº CHE/CHETA - (Certificate Number) 0604-01/ANAC // 2000-08-OCBC-03-01 / CFB		
18. Nome (Name)		19. Data (Date)		23. Nome (Name) Daniel Cunha Mattos		24. Data (Date) 29/08/2017		

* O INSTALADOR DEVE FAZER VERIFICAÇÃO CRUZADA DA APLICABILIDADE ATRAVÉS DOS DADOS TÉCNICOS APLICÁVEIS. (INSTALLER MUST CROSS CHECK ELIGIBILITY WITH APPLICABLE TECHNICAL DATA)

RESPONSABILIDADE DO USUÁRIO / INSTALADOR

É IMPORTANTE COMPREENDER QUE A EXISTÊNCIA DESTES DOCUMENTOS POR SI SÓ NÃO CONSTITUI AUTOMATICAMENTE UMA AUTORIZAÇÃO PARA INSTALAR A PARTE / COMPONENTE / CONJUNTO.
SE O TRABALHO DO USUÁRIO/INSTALADOR É REALIZADO DE ACORDO COM OS REGULAMENTOS NACIONAIS DE UMA AUTORIDADE DE AERONAVEGABILIDADE DIFERENTE DA AUTORIDADE DE AERONAVEGABILIDADE DO PAÍS ESPECIFICADO NO BLOCO 1, É ESSENCIAL QUE O USUÁRIO/INSTALADOR ASSEGURE QUE A SUA AUTORIDADE DE AERONAVEGABILIDADE ACEITA PARTES/COMPONENTES/CONJUNTOS DA AUTORIDADE DE AERONAVEGABILIDADE DO PAÍS ESPECIFICADO NO BLOCO 1.
AS DECLARAÇÕES NOS BLOCOS 14 E 19 NÃO CONSTITUEM UM CERTIFICADO DE INSTALAÇÃO EM TODOS OS CASOS, OS REGISTROS DE MANUTENÇÃO DA AERONAVE DEVEM CONTER UM CERTIFICADO DE INSTALAÇÃO EMITIDO DE ACORDO COM REGULAMENTOS NACIONAIS PELO USUÁRIO/INSTALADOR ANTES QUE A AERONAVE POSSA SER LIBERADA PARA VÔO.

(USER / INSTALLER RESPONSIBILITY)

(IT IS IMPORTANT TO UNDERSTAND THAT THE EXISTENCE OF THIS DOCUMENT ALONE DOES NOT AUTOMATICALLY CONSTITUTE AUTHORITY TO INSTALL THE PART / COMPONENT / ASSEMBLY).
(WHERE THE USER / INSTALLER WORK IS PERFORMED IN ACCORDANCE WITH THE NATIONAL REGULATIONS OF AN AIRWORTHINESS AUTHORITY DIFFERENT THAN THE AIRWORTHINESS AUTHORITY OF THE COUNTRY SPECIFIED IN BLOCK 1, IT IS ESSENTIAL THAT THE USER/INSTALLER ENSURES THAT HIS/HER AIRWORTHINESS AUTHORITY ACCEPTS PARTS/COMPONENTS/ASSEMBLIES FROM THE AIRWORTHINESS AUTHORITY OF THE COUNTRY SPECIFIED IN BLOCK 1).
STATEMENTS IN BLOCK 14 AND 19 DO NOT CONSTITUTE INSTALLATION CERTIFICATION. IN ALL CASES, AIRCRAFT MAINTENANCE RECORDS MUST CONTAIN AN INSTALLATION CERTIFICATION ISSUED IN ACCORDANCE WITH THE NATIONAL REGULATIONS BY THE USER / INSTALLER BEFORE THE AIRCRAFT MAY BE FLOWN).

Ordre de Transfert Transfer Order

Mouvement
Movement **501 (GI receipt w/o PO)**

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No.



Date

P&WC JR3-6911-E(2019-10)

N° d'établissement Plant No.	0005	N° de Document Number		March. recus le Goods Receipt Date	2019.06.10
Description	Pratt & Whitney Canada			Date du jour Current Date	2019.06.10
Lieu d'entrep. Storage Location	5CU	Notre n° de référence Our Reference No.		Date d'expiration Expiration Date	
Bon de commande Sales Order		N° de suivi Tracking No.			
Matière Material		Quantité Quantity		EA	
Description	POWER SECTION MODULE	Lot Batch	KB1053	Lot de verification Inspection Lot	
SIMDUT WHMIS		Info. d'inspection Inspection Info			
No. de Série Serial No.					
Information d'entrepasage - Warehouse Information					
Destinataire Recipient				Source	Destination
Point de décharg. Unloading Point		Demande de transfert n° Transf. Require. No	0000060574	Type de stockage Storage Type	902 001
Cycle opér. Kanban Kanban Control		Priorité Priority		Bac de stockage Storage Bin	GR-AREA PL5-H9
Zone d'approv. Kanban Kanban		Stock spécial Special Stock	Q	Type d'évaluation Valuation Type	CUSTOMER
Élément WBS Element	C-032573	ERA Helicopter LLC		Profil de N° série Serial Profile	0005
Nota Text Notes					
Émis par Issued By	PW56195	Signature -----			

Fin du document
End-of-document

Ordre de Transfert Transfer Order

Mouvement
Movement **501 (GI receipt w/o PO)**

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No.



Date

P&WC JR3-6911-E(2019-10)

N° d'établissement Plant No.	0005	N° de Document Number		March. recus le Goods Receipt Date	2019.06.10
Description	Pratt & Whitney Canada			Date du jour Current Date	2019.06.10
Lieu d'entrep. Storage Location	5CU	Notre n ° de référence Our Reference No.		Date d'expiration Expiration Date	
Bon de commande Sales Order		N° de suivi Tracking No.			
Matière Material			Quantité Quantity		EA
Description	GAS GENERATOR MODULE	Lot Batch	KB1053	Lot de verification Inspection Lot	
SIMDUT WHMIS		Info. d'inspection Inspection Info			
No. de Série Serial No.					
Information d'entreposage - Warehouse Information					
Destinataire Recipient				Source	Destination
Point de décharg. Unloading Point		Demande de transfert n° Transf. Require. No	0000060574	Type de stockage Storage Type	902 001
Cycle opér. Kanban Kanban Control		Priorité Priority		Bac de stockage Storage Bin	GR-AREA PL5-H9
Zone d'approv. Kanban Kanban		Stock spécial Special Stock	Q	Type d'évaluation Valuation Type	CUSTOMER
Élément WBS Element	C-032573	ERA Helicopter LLC		Profil de N° série Serial Profile	0005
Nota Text Notes					
Émis par Issued By	PW56195	Signature -----			

Fin du document
End-of-document



Revision: Original
Date: 01/09/16
Page: 1 of 1

General Maintenance Manual

Request For Short Term Escalation (STE)

M-009

A/C Reg. No: PR-MRT Model No: 41003

- > Aeróleo is authorized to deviate from the approved Time Limitations Manual time interval in accordance with its operating specifications and General Maintenance Manual. The M-009 is to be completed when further approval by the Competent Authority is required for the requested STE. When completed, it will be filed with permanent component or aircraft records.

MAINTENANCE	
Part I	Unit/Insp Description: <u>- 670 REPLACE TOP 4 FUEL NOZZLE</u>
	Part Number: <u>3048329-01</u> Serial Number: <u>PR-R 01053.</u>
	Established TBO: <u>3125.4</u> Current TSO: <u>293.8</u>
	Requested By: <u>FELIPE NOBREGA</u> Request Date: <u>04/02/2018</u>
	Please issue authorization for a Short Term Escalation of <u>10 %</u> or <u>50h</u> ☒ Hours ☐ Cycles ☐ Days (check one), not to exceed 10% or 500 hours. This STE is needed for the following reason: <u>THERE IS NOT PARTS AT WAREHOUSE TO PERFORM COMPONENTS REPLACEMENT.</u>

INSPECTION		
Part II	A review of records and past operating history shows this escalation will not adversely affect airworthiness or safety of operation and is not contrary to any Airworthiness Directives, Life Limits, or other controlling factor.	
	☒ Approved - on behalf of Aeróleo Taxi Aero (Forwarded to the Competent Authority)	
	Signature: <u>Marcos R. Toledo</u> <u>Eng. M. Admin. 000</u> <u>CREA 906170152</u>	Title: <u>Mnt. Manager</u> Date: <u>4/2/2018</u>
	Comments: <u>Waiting for fuel Nozzles.</u>	

ANAC APPROVAL		
Part III	ANAC Approval is only Required for aircraft not listed in the Operating Specifications	
	☐ Approved - on behalf of the Administrator ☐ Not Approved - on behalf of the Administrator	
	Signature:	Title: Date:
	Comments:	

		Task Sign-Off Report			Era Helicopters LLC 600 Airport service Rd Lake Charles LA USA	
WORK ORDER # CWO-027261-2017		COMPONENT # ENG-8035		STATUS Closed		PART # 3045379-01
REF. DOCUMENT TYPE		WORK CENTER # LCH OVERHAUL		MAINTENANCE TYPE Others		PART SERIAL # PCE-KB1053
MAKE / PIECE PART SERIAL / LOT DETAILS (PART # / LOT #/ SERIAL # / QTY / CONDITION)						
TASK #	REVISION #	TASK STATUS	REMARKS	TECH SIGN	AME SIGN	
TASK DESCRIPTION						LICENSE NO
NST-138041-2017		Closed	Installed electronic bleed valve p/n 540-1920-5 s/n 1930 on eng p/n 3045379-01 s/n PCE-KB1053 for shipping purposes.	McComb, Daniel R.		
install bleed valve for shipping to P&W						3641891
NST-138041-2017		Closed	Verified technician Installed electronic bleed valve p/n 540-1920-5 s/n 1930 on eng p/n 3045379-01 s/n PCE-KB1053 for shipping purposes. Engine buildup complete and ready to ship		Dempsey, William M.	
install bleed valve for shipping to P&W						3638444
NST-138042-2017		Closed	Removed bleed valve IAW Pratt and Whitney M/M 75-30-00 paragraph 5.	Burleigh, James O.		
Remove bleed valve and send to LCH REG for cannibization						3741865
NST-138042-2017		Closed	Verified technician Removed bleed valve IAW Pratt and Whitney M/M 75-30-00 paragraph 5.		Dempsey, William M.	
Remove bleed valve and send to LCH REG for cannibization						3638444