

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG— 31719F Engine Model 250-C 20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
28DEC15	3689.0	13345.2	Replaced oil pump scavenge body due to gearbox filling with oil per current manual 10W3 under Helipower WO# 9069C		

The aircraft and/or component identified herein was repaired and inspected in accordance with current Federal Aviation Administration Regulations and was found Airworthy for return to service. Pertinent details of the repair are on file at this Agency under W/O 9069C Date DEC 28, 2015
 Helipower Service CRS VB3R913L
 15500 Telegraph Rd. #C-21 Santa Paula, GA 3360

Signed *[Signature]*

[Signature]

HELIPOWER
VB3R913L

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG- 31719F

Engine Model 250-C 20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
15Apr2015	3434.4	13090.6	Inspected and repaired for oil leak at Pinion Cage and performed 3500 hr MPI Inspection of Gears per current Manual under Helipower Service W.O. # 9002G		
			<p>The aircraft and/or component identified herein was repaired and inspected in accordance with current Federal Aviation Administration Regulations and was found Airworthy for return to service. Pertinent details of the repair are on file at this agency under W/O 9002G Date 04/15/15 Helipower Service 9002G Date 04/15/15 3500 Telegraph Rd, #C-21 Santa Paula, CA 93050 signed <u><i>John Kelly</i></u></p>		
				<u><i>John Kelly</i></u>	HELIPOWER VB3R913L

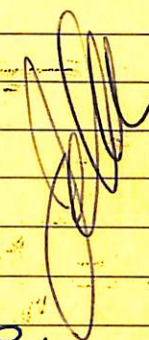
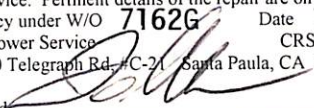
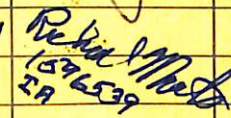


INSPECTION — MAINTENANCE — OVERHAUL RECORD

CAG31719F

GEARBOX ASSEMBLY

250-C20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
17 Nov 06	771.89 771.9	10,428.1	Repaired Oil Leaks At Split Line Per Current Manual (10W3) under W/O 7162G.		
			<div data-bbox="536 425 1040 627" data-label="Text"> <p>The aircraft and/or component identified herein was repaired and inspected in accordance with current Federal Aviation Administration Regulations and was found Airworthy for return to service. Pertinent details of the repair are on file at this Agency under W/O 7162G Date 11-17-06 Helipower Service CRS VB3R913L 15500 Telegraph Rd., C-21 Santa Paula, CA 93060 Signed </p> </div>		
7/30/11	1074.3	11,802	GB Front Cover Replaced w/ Serviceable Part P/N 23008021 S/N HL32073		Helipower VB3R913L Sinton Heli



Allison

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG31719F
ALBG 681-3

Engine Model 250-C20B

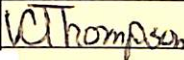

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
2/13/98	3115.8	8033.6	SPLIT Gearbox Cover Assy + SENT TO DALLAS Airmotive for Compressor Stud Replacement. (SEE ATTACHED 8130-3 TAG for DALLAS Airmotive w/o + signoff) After return of Gearbox installed inspected, serviceable oil Pump, ALL NEW ORINGS AND Reassembled gearbox. Refer to SLH w/o # 917 for DETAILS	Robert Allen	St. Louis Helicopters DFMR170D
02-28-05	0.0	9656.2	Gearbox overhauled I.A.W. RR 250 O/H manual Edition 4 Rev.1 Details on S.R. W/O E04/030		SR 1 USA

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

FORM 2784 C


Gearbox Serial Number CAG 31719F Engine Model 250-C20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
4-22-88	-0-	4917:48	PERFORMED OVERHAUL AND UPGRADE FROM C20 TO C20B		PHI 881192-99
<p>MAINTENANCE RELEASE</p> <p>"The aircraft, airframe, aircraft engine propeller, or appliance identified above was repaired and inspected in accordance with current Regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this agency under Record Card No.</p> <p><u>881192-99</u> Date <u>4-25-88</u></p> <p>Signed <u>Jessa Watson</u> (Authorized Signature For Station)</p> <p>PETROLEUM HELICOPTERS, INC. Municipal Airport, Lafayette, Louisiana Certificate No. 3695</p>					
					

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

FORM 2784C (BACK)

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
7/82	0.0	2540:35	GEARBOX OVERHAULED PER MANUFACTURERS SPECIFICATIONS	<i>Thomas Pfeiffer</i>	KEYSTONE CRS 1211
<p>This certifies that only the work requested by the customer and described on our work order listed below, was accomplished and inspected in accordance with manufacturer's specifications and with current Federal Aviation Administration regulations, and is approved for return to service. Pertinent details of this repair are on file at this agency under:</p> <p>W.O. No. <u>10603</u> Date <u>8/2/82</u></p> <p>Signed <u><i>Thomas Pfeiffer</i></u> for</p> <p>KEYSTONE HELICOPTER CORPORATION 1420 PHOENIXVILLE PIKE WEST CHESTER, PA 19380</p> <p style="text-align: right;">CRS No. 1211</p>					
6 Aug 82	00.0	2540:35	Gearbox test run on engine, S/N 821714 - W/O FR-6210	<i>AT Davis</i>	Aviall 

MODIFICATION RECORD

FORM 2783C (BACK) CAG31719F

GEARBOX ASSEMBLY

250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
4-22-88	CEB 1053R-1	C20-C20B CONVERSION	W Thompson	PHI 881192-99
4-22-88	CEB 1087	OIL PUMP COVER-REWORK	W Thompson	PHI 881192-99
4-22-88	CEB1098R-2	OIL FILTER HSG. AND PUMP BODY REWORK	W Thompson	PHI 881192-99
4-22-88	CEB1105R-2	T/M SHAFT BORE BUSHING-ADD	W Thompson	PHI 881192-99
4-22-88	CEB1168R-2	PINION BRG CAGE REPLACE	W Thompson	PHI 881192-99
4-22-88	CEB1199R-1	OIL PUMP ATTACH BOLTS	W Thompson	PHI 881192-99
4-22-88	CEB1201R-1	BRG. INSP.	W Thompson	PHI 881192-99
4-22-88	CEB 1218	ADD LOCTITE TO GEARSHAFTS	W Thompson	PHI 881192-99
4-22-88	CEB1228	NEW ACCESSORY DRIVE BEARINGS	W Thompson	PHI 881192-99
4-22-88	^{PART I} CEBA1226R1	THRU BOLTS RETENTION OF IDLER GEARS	W Thompson	PHI 881192-99
4-22-88	DIL177R-4	GEAR INSPECTION	W Thompson	PHI 881192-99
4-22-88	CEB1073	OIL TUBE REPLACE	W Thompson	PHI 881192-99
10-18-01	AD2001-20-51	Helical T/M GEAR - N/A TO TIME OF PLN	SPH	SPH
12-18-01	AD 2001-24-12	Helical T/M GEAR - N/A TO T.T. OF PLN	SPH	SPH

MODIFICATION RECORD

GEARBOX ASSEMBLY

 Gearbox Serial Number CAG 31719 F Engine Model 250C20 B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
5/31/79	CEB-1060	G/box #2 1/2 bearing - rep'l	<i>[Signature]</i>	Airwork
"	CEB-1082	Wet spline starter-gen. gearshaft		"
7/82	CEB 1118	F.C. & O.P. GEARSHAFT REWORK	<i>[Signature]</i> <i>Thomas</i>	KEYSTONE
7/82	CEB 1132	GEARBOX CHECKVALVE- REPLACE		"
7/82	CEB 1141	POWER TRAIN DRIVE GEAR BEARING JOURNALS		"
7/82	CEB 1150	PTO GEARSHAFT ASSEMBLY- REPLACE		"
7/82	CEB 1157	PTO GEARSHAFT GROOVES- ADD		"
7/82	CEB 1177	INSPECT OIL DELIVERY TUBE		"
4-22-88	CEB 1118R-1	PCW) FC,OP SPUR GEARSHAFT-REWORK		<i>[Signature]</i>
4-22-88	CEB 1122R3	PCW) PRESSURE PORT HELICOIL INSERT-ADD	<i>[Signature]</i>	PHI 881192-99
4-22-88	CEB 1141R-2	PCW) PINION DRIVE GEAR BRG JOURNAL MODIFY	<i>[Signature]</i>	PHI 881192-99
4-22-88	CEB 1150R-7	PCW) PTO GEARSHAFT REPLACE	<i>[Signature]</i>	PHI 881192-99
4-22-88	CEB 1166R-2	PCW) SCAVENGE PORT HELICOIL INSERTS-ADD	<i>[Signature]</i>	PHI 881192-99
4-22-88	CEB 1177R-1	PCW) OIL DELIVERY TUBE INSPECT	<i>[Signature]</i>	PHI 881192-99

