AW139 ATA 65 Tail Rotor Drive

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	A Finmeccanica	Company

Sezione 1

65°

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

Chapter n°

DESCRIPTION (1)	P/N (2) 3T6521A00231	S/N (3) BAR 4781	MANUFACTURER NAME (4) AGUSTA WESTLAND-YEOVIL	ASSEMBLY DATE (5) 06/2013	RETIREMENT LIFE (6) ON CONDITION
INTERMEDIATE GEARBOX ASSY	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
4	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

NOTES (12)

RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 ISSUE: Third 2013-04-05

	ASSEMBLY HISTORICAL RECORD													
			INS	TALLATIC	N						ſ	REMOVAL		
		A/C		AS	SY	ORGANIZATION	STAMP AND SIGNATURE		A/C	AS	SY		ORGANIZATION	STAMP AND
DATE (13)	R. MARKS (14)	N/C (15)	TOTAL TIME (16)	TOTAL TIME (17)	TIME SINCE OH (18)	(19)	SIGNATURE (20)	DATE (21)	TOTAL TIME (22)	TOTAL TIME (23)	TIME SINCE OH (24)	REASON OF REMOVAL (25)	(26)	STAMP AND SIGNATURE (27)
10-25-13	N404JG	41351	00:00	00:00	NEW	AWPC	(A15)	09.10.19	4870.5	4870.5	4870.5	INCIDENT - Lightning st. analysis	ERA	U06R290L
9-4-20	811TA	41269	To-6176 5437.0	4870.5H 5148 Louis	NEW	Era	mersia							
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AgustaWestland

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NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

		65
Chapter	n°	
Part n° .		

		DMPONENTS INSTALLED ON ASSY										
ľ		COMPONENT DATA				INST	ALLATION		REMOVAL			
	DESCRIPTION (28)	P/N (29)	S/N (30)	RETIREMENT LIFE (31)	ASSY TOTAL TIME (32)	COMP. TOTAL TIME (33)	COMP, TIME SINCE OH (34)	STAMP AND SIGNATURE (35)	ASSY TOTAL TIME (36)	COMP. TOTAL TIME (37)	COMP. TIME SINCE OH (38)	STAMP AND SIGNATURE (39)
	INTERMEDIATE GEAR BOX OUTPUT FLANGE COUPLING	3T6521A07353	LAA 5217	100,000 LANDINGS	00:00	00:00	NEW	(25)				0
	INTERMEDIATE GEAR BOX INPUT FLANGE COUPLING	3T6521A05657	LAA 8061	100,000 LANDINGS	00:00	00:00	NEW	(20)	4070.5 5148106	49.70.5 51424	NOW	J. Engl
V	INTERMEDIATE GEAR BOX HOUSING CENTRE	3T6521A05135	TFA 0433	100,000 LANDINGS	00:00	00:00	NEW	(e);	* * * * * * * * * * * * * * * * * * *			
	INPUT Flange	396521A00332	HCA4673	LANDINGS	4870,5 5148 CD	\$ 00.00	NEW	Je Zue DT 2098k				
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AgustaWestland

Sezione 3

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Chapter	п°	

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

	ACTIVITY RECORD								
DATE (40)	ASSY TOTAL TIME (41)	TASK (42)	ACTIVITY (43)	DATE (44)	ORGANIZATION (45)	STAMP AND SIGNATURE (46)			
121-14	19.9	168 Oil Change	YW IGB Dil Change: VP-225-2014	1-21-14	EM	EpasotsA			
7-24-14	457.5	IGB Oil Change	9/w 1GB 011 Change: 45 143/09	7-24-14	GRA	WIGAZAU			
128-15	908.2	IB oil Change	CLNIGB oil Change 45 17372	. 128/5	ERA	1106A2901			
6-9-2020	4870,540	Complied with inspection in accordance with Leonardo Helico	pters TSD&D LTR # AW139-618 (steps 1-4) following lightning strike. with AW139 CR&OP-39-A-65-21-01-00A-310D-C. Complied with 4 YEAR	_					
-	5148 LD6S	Inspection items 65-13 and 65-15. Installed new output flange be P/N 3G6521A00232 S/N HCA4673. CAD plated output pinion, in hour lubrication SMC (65-25). Complied with function check and	aring P/N 3T6521V00351 S/N 19167. Installed new input sliding adapter put pinion and output sliding adapter as necessary. Complied with 600 post function check inspection. Performed leak check and preservation	6-9-2020	AWPC DTIROGEN	Panns			
	,	(Preservation expires: 2/6/2021). Painted IAW aw139 CR&OP-39- See AgustaWestland work order 7806350 for details.	A-65-21-01-00A-257A-C. Assembly TT: 4870.5, TSO: New. Landings: 5148.						
69-20	70-5148 4870.5	168 oil Change	C/W (BB 0:1 Change)	69-20	Em	uognega			
17-11-70	10-5381 5056.4	U	Ow IGB Oil Change	12-11-20	En	WGH290L			
6-23-21	5627.1	139 IGB Oil Change	UW Inspection 453056733	6-23-21	Ēra	UOXA 240L			
12-30-31	4131,5	139 IGB Oil Change	Chd- 453063453	12-20-21	Pra	NOCAGGE			
6-27-22	4642.6	139 1616 Oil Change	clw-45.3018972.	6-27-22	Era	WEGA 290			
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Sezione	4	
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NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

	Chapter n°
Ì	Part n°

DIRECTIVES COMPLIANCE												
	OPTIONAL DIRECTIVES					MANDATORY DIRECTIVES						
STAMP SIGNATURE (51)	ORGANIZATION (50)	DATE OF COMPLIANCE (49)	ISSUE (48)	DIRECTIVE NUMBER (47)	STAMP SIGNATURE (51)	ORGANIZATION (50)	DATE OF COMPLIANCE (49)	ISSUE (48)	DIRECTIVE NUMBER (47)			
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	-											
									<u> </u>			

	ing Civil Aviation hority/Country:	2.				3. Form Tracking Number:
	/United States	AU	THORIZED REL FAA Form 8130-3, AIRWO			AWPC-JMR-6710
4. Organiz	ration Name and Address:		FAA FUIII 6130–3, AIRWC	KIIIINESS A	II ROVAL IAG	5. Work Order/Contract/Invoice
•			ion, 3050 Red Lion Road, Philad	delphia PA,	19114 CRS NO. DT1R098K	Number: 7806350
6. Item:	7. Description:	-	8. Part Number:). Quantity:	10. Serial Number:	11. Status/Work:
1	INTERMEDIATE G	EARBOX	3T6521A00231	1	BAR4781	REPAIRED
12. Remai	·ks:					
with items 3G6s lubric (Pres See spec	Tail Gearbox - Visual Gearbox - Visual Ge5-13 and 65-15. In 521A00232 S/N HC/cation SMC (65-25). Servation expires: 2/AgustaWestland woified in block 11/12 v	al examinati nstalled nev 14673. CAE Complied v 6/2021). Pa rk order 780 vas carried	on in accordance with AW139 C v output flange bearing P/N 3T6 d plated output pinion, input pinion vith function check and post fund inted IAW AW139 CR&OP-39-A 16350 for details. "Release to se out in accordance with EASA Pa	R&OP-39-A 521V00351 on and outpution check in -65-21-01-0 rvice in acco	# AW139-618 (steps 1-4) followin -65-21-01-00A-310D-C. Complied S/N 19167. Installed new input slipt sliding adapter as necessary. Conspection. Performed leak check a 0A-257A-C. Assembly TT: 4870.5 ordance with EASA Part-145.A.50 in respect to that work, the composer FR Part 145 Certificate Number Description.	with 4 YEAR Inspection ding adapter P/N complied with 600 hour and preservation , TSO: New. Landings: 5148. Certifies that the work nent is considered ready for
13a. Certi	fies the items identified ab	ove were manı	factured in conformity to:	14a. 🔀 14	CFR 43.9 Return to Service 🔀 Ot	her regulation specified in Block 12
	Approved design data and Non-approved design data		-	and de Federa	es that unless otherwise specified in Block 12 scribed in Block 12 was accomplished in acc I Regulations, part 43 and in respect to that to service.	ordance with Title 14, Code of
13b. Auth	orized Signature:		13c. Approval/Authorization No.:	14b. Author	rized Signature:	14c. Approval/Certificate No.:
xxxxx	xxxxxxxxxx	xxxxxxx	XXX XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	X Jue	ph Romme	DT1R098K
13d. Name	(Typed or Printed):		13e. Date (dd/mmm/yyyy):	14d. Name	(Typed or Printed):	14e. Date (dd/mmm/yyyy):
XXXXX	xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	XXXXXXX	XXX XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	X Joseph I	Roman	09/JUN/2020
			User/Installer	· Responsibil	ities	
It is impor	ant to understand that th	e existence of t	nis document alone does not automatically	constitute auth	ority to install the aircraft engine/propeller	/article.
	is essential that the user/ir				ority different than the airworthiness autho ine(s)/propeller(s)/article(s) from the airwor	
	in Blocks 13a and 14a do gulations by the user/insta			raft maintenan	ce records must contain an installation certi	Scation issued in accordance with the

FAA Form 8130-3 (02-14)

NSN: 0052-00-012-9005

WARNING THIS GEARBOX CONTAINS

PRESERVATIVE OIL

GEARBOX DATA

ASSY DESCRIPTION _______AWIS

P/N 376521400231

S/N BAR 4781

FLIGHTHOURS 4870.5

PRESERVATION

DATE

0.6 105 12020 DAY MONTH YEAR

DATE 6 MAY 2020

PRESERVATIVE OIL TYPE:

: BRAYCO 589

☐ BRAYCO 599 + LUBRICATION OIL

GENERAL NOTES

PRESERVATION GENERAL INFORMATION ARE INCLUDED IN THE APPLICABLE DATA MODULES / MANUALS

PRESERVATION VALIDITY IS STRICTLY RELATED TO

THE H/C APPLICABLE DATA MODULES / MANUALS INFORMATION ABOUT STORAGE AND PACKAGING CONDITION, SHIPMENTS DURATION OR ANY CONDITION VARIATION ARE INDICATED ON THE BACK OF THIS GEARBOX PRESERVATION TAG

PRESERVATION DATA LOG												
Date ddimmbyyy	Preserv. type	Storage	Pf	Notes	Expire ddimmlyyyy	Inspector Lignature/stan						
(Selv)/20	B	Inches		ORIGINAL OEM PRESERVATION	040421	DBJ						
	 											
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Section 1

NOTICE:THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

ATA Chapter

DESCRIPTION (1)	P/N (2) 3G6521 A00232	S/N (3) HCA4673	MANUFACTURER NAME (4) LEONARDO	ASSEMBLY/MANUFACTURING DATE (5)	RETIREMENT LIFE / TIME LIMITS (6) 100000 LANDINGS
FLANGE COUPLING ASSY	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)

NATE (12) NATE (13) NATE	ASSEMBLY HISTORICAL RECORD														
P. MARKS (13) TOTAL FLIGHT HOURS (15) TOTAL HOURS (15) TOTAL LANDINGS (15) TOTAL LANDINGS (16) S/N (14) TOTAL LIFTS/CYCLES (15) TOTAL LIFTS/CYCLES (16) TOTAL LIFTS/CYCLES (20) TOTAL LIFTS/CYCLES (21) TOTAL LOURS WITH PENALTY FACTOR (22) LANDINGS (21) TOTAL LANDINGS (21) TOTAL LANDINGS (21) TOTAL LANDINGS (21) TOTAL LIFTS/CYCLES (20) TOTAL LIFTS/CYCLES (21) TOTAL LIFTS/CYCLES (21) TOTAL LANDINGS (21) TOTAL LANDINGS (21) TOTAL LIFTS/CYCLES (21) TOTAL LANDINGS (21) TOTAL LIFTS/CYCLES (21) TOTAL LANDINGS (21) TOTAL LANDINGS (21) TOTAL LIFTS/CYCLES (21)		INSTALLATION REMOVAL							INSTALLATION						
P. MARKS			_	ASSY		A/C			SY	AS	A/C				
DATE (12) TOTAL TOTAL LANDINGS (16) S/N (14) TOTAL LANDINGS (16) TOTAL LANDINGS (16) TOTAL LANDINGS (16) TOTAL LANDINGS (17) TOTAL LIFTS/CYCLES (15) (16) LIFTS/CYCLES (16) TOTAL LIFTS/CYCLES (20) TOTAL LIFTS/CYCLES (20) TOTAL LIFTS/CYCLES (21) TOTAL LIFTS/CYCLES (21) TOTAL LIFTS/CYCLES SINCE OH (23) TOTAL LIFTS/CYCLES SINCE OH (23) TOTAL LIFTS/CYCLES SINCE OH (23)	ORGANIZATION,		TIME SINCE OH (23)	WITH PENALTY	ACTUAL TOTAL HOURS (21)	TOTAL FLIGHT HOURS (20) HOUP		TIME SINCE OH (17)	TOTAL HOURS (16)	TOTAL FLIGHT HOURS (15)					
LIFTS/CYCLES LIFTS/CYCLES SINCE OH (17) LIFTS/CYCLES FACTOR (22) SINCE OH (23)		REASON FOR REMOVAL (24)	LANDINGS SINCE OH (23)		ACTUAL TOTAL LANDINGS (21)		DATE (19)	STAMP AND	LANDINGS SINCE OH (17)	TOTAL LANDINGS (16)	TOTAL LANDINGS (15)	(10)	DATE (12)		
94-20 SIITA 5431.0 00.00 NEW Ero			LIFTS/CYCLES SINCE OH (23)	WITH PENALTY FACTOR (22)	LIFTS/CYCLES	LIFTS/CYCLES			LIFTS/CYCL:S SINCE OH (17)	LIFTS/CYCLES	LIFTS/CYCLES	S/N (14)			
9-4-20 412L9 0 NEW WGR29U								Era	NEW	00.00	5431.0	81174			
17720 41269 0 NEW WGGP29U				J				10000	NEW	0	6126		041		
							•	MCLETAN	NEW	0		412.69	17720		
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Company General Use

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NOTICE:THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 2

ATA Chapter

				COMPONE	NTS INSTALLE	D ON ASSY						
ASSY P/N (26)	3G6521A00232 ASSY S/N (27)						HCA4673					
C	OMPONENT DATA			INSTALI					REMOVAL	OVAL		
			ASSY		COMPONENT	.,	ASSY		COMPO	COMPONENT		
	P/N (29)	MANUFACTURING DATE (31)	TOTAL HOURS (33)	TOTAL HOURS (34)	TIME SINCE OH (35)	DATE (36)	TOTAL HOURS (38)	TOTAL HOURS (39)	TOTAL HOURS WITH PENALTY	TIME SINCE OH (41)	DATE (42)	
DESCRIPTION (28)			TOTAL LANDINGS (33)	TOTAL LANDINGS (34)	LANDINGS SINCE OH (35)	STAMP AND	TOTAL LANDINGS (38)	TOTAL LANDINGS (39)	FACTOR (40)	LANDINGS SINCE OH (41)	STAMP AND	
	S/N (30)	RETIREMENT LIFE / TIME LIMITS (32)	TOTAL LIFTS/CYCLES (33)	TOTAL LIFTS/CYCLES (34)	LIFTS/CYCLES SINCE OH (35)	SIGNATURE (37)	TOTAL LIFTS/CYCLES (38)	TOTAL LIFTS/CYCLES (39)	TOTAL LANDINGS WITH PENALTY FACTOR (40)	LIFTS/CYCLES SINCE OH (41)	SIGNATURE (43)	
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Company General Use

Pag. 2 of 4



NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 3

ATA Chapter

	ASSEMBLY ACTIVITY HISTORY									
ASSY P/	N (44)		3G6521A00232		ASSY S/N (45)	HCA4673	1			
DATE (46)	TOTAL LA	OURS (47) NDINGS (47) S/CYCLES (47)	TASKS (48)		ACTIVITIES (49)					
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Company General Use

Pag. 3 of 4



NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY

Section 4

ATA Chapter

	AIRWORTHINESS DIRECTIVES AND BULLETINS COMPLIANCE										
ASSY P/N (52)			ASSY S/N (53) HCA4673								
AIRWORT	THINESS DIRECTI	VES AND MANDATO	RY BULLET	INS	. =		OPTIONAL BULLETINS				
AIRWORTHINESS DIRECTIV	/E/ MANDATORY BULLETIN ER (54)	ASSY TOTAL HOURS (57)	ORGANIZATION	STAMP AND		OPTIONAL BULLETIN NUMBER (59)		OPTIONAL BULLETIN NUMBER (59) ASSY TOTAL HOURS (57)		ORGANIZATION	STAMP AND
ISSUE / REVISION (55)	DATE OF COMPLIANCE (56)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	(58)	STAMP AND SIGNATURE (59)	ISSU	E / REVISION (55)	SION (55) DATE OF COMPLIANCE (56)		ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	(58)	SIGNATURE (59)
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Company General Use

Pag. 4 of 4

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1. Approvir Country	ng Competent Authority /	2.	AUTHORISED RELE EASA FO		ICATE	3. Form Tracking Nu	mber.)8990		
4. Approve	ed Organisation Name and	Address				5. Work Order/Contr	act/Invoice		
Leonard	lo SpA, Helicopters,	Piazza Monte Grap	opa 4, 00195 Rome, Ital	y.		4801	991054		
6. Item	7. Description		8. Part No	9. Quantity	10. Serial No	11. Status/ 2.(HCA4673,)HCA4674, NE			
1	FLANGE CO	OUPLING ASSY	3G6521A00232	FIVE	HCA4672.HCA4 HCA4677,	673, HCA4674, HCA4678	NEW		
_			-	14a. 🗆 Pad-14	5.A.50 Release to Service	Other regulation sp	ecified in block 13		
_	_	tes that the items identified above were manufactured in conformity to: approved design data and are in condition for safe operation Certifies that unless otherwise specified in Block 12 the work identified in Block 1 described in Block 12 was accomplished in accordance with Part 145 and in responsive the items are considered ready for release to service.							
13b. Autho	rised Signature		I/Authorisation Number IT.21G.0007	14b. Authorised S	Signature 14c	. Certificate/Approval Ref	Number		
13d. Name		13e. Date (do		14d. Name	14e	. Date (d/m/y)			
	L BARRON	0)2 MAR 2020						

EASA Form 1 – 21 Issue 2



NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

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ATA Chapter

DESCRIPTION (1)	P/N (2) 3T6522A00246	S/N (3) BAX 7340	MANUFACTURER NAME (4) Leonardo Helicopters, Yeovil	ASSEMBLY/MANUFACTURING DATE (5W)	
TAIL GEARBOX ASSEMBLY	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)
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NOTES RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue 011: 2018-12-20 ACCEPTANCE TEST CARRIED OUT IN ACCORDANCE WITH ATS 139G6500D003 Issue F 047

					A	SSEMBLY HISTOR	RICAL RECORD	•				
		INS	TALLATION						REMOV	/AL		
		A/C		SY			A/C		ASSY			
	R MARKS	TOTAL FLIGHT HOURS (15)	TOTAL HOURS (16)	TIME SINCE OH (1/)	URGANIZATION,		TOTAL FLIGHT HOURS (20)	ACTUAL TOTAL HOURS (21)	TOTAL HOURS WITH PENALTY	TIME SINCE OH (23)		ORGANIZATION.
DATE (12)		TOTAL LANDINGS (15)	TOTAL LANDINGS (16)	ŁANDINGS SINCE OH (17)	7) STAMP AND DATE (19) LA SIGNATURE (18)	TOTAL LANDINGS (20)	ACTUAL TOTAL LANDINGS (21)	TOTAL SINCE OH	LANDINGS SINCE OH (23)	REASON FOR REMOVAL (24)	STAMP AND SIGNATURE (25)	
	S/N (14)	TOTAL LIFTS/CYCLES (15)	TOTAL LIFTS/CYCLES (16)	LIFTS/CYCLES SINCE OH (17)		TOTAL LIFTS/CYCLES (20)	ACTUAL TOTAL LIFTS/CYCLES (21)		LIFTS/CYCLES SINCE OH (23)		1	
	109DR	3184.4	00.00	NEW	ERA		3784.4	0.0		0.0	4. 300011	ERA
8-7-19	31311				wogf290L	9.19.19					Cannibalized	ugg A3902
	811TA	4859.6	0.0	0.0	ERA						•	
9.20.19	41269				wocha90L							
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NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

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				COMPONE	NTS INSTALLED	ON ASSY					
ASSY P/N (26)		3T6522	2A00246			ASSY S/N (27	")		BAX 7340)	
(COMPONENT DATA			INSTALI	_ATION		<u> </u>		REMOVAL		
		T	ASSY COMPONENT			ASSY		COMPO	DNENT		
	P/N (29)	MANUFACTURING DATE (31)	TOTAL HOURS (33)	TOTAL HOURS (34)	TIME SINCE OH (35)	DATE (36)	TOTAL HOURS (38)	TOTAL HOURS (39)	TOTAL HOURS WITH PENALTY	TIME SINCE OH (41)	DATE (42)
DESCRIPTION (28)			TOTAL LANDINGS (33)	TOTAL LANDINGS (34)	LANDINGS SINCE OH (35)	STAMP AND	TOTAL LANDINGS (38)	TOTAL LANDINGS (39)	FACTOR (40)	LANDINGS SINCE OH (41)	STAMP AND
	S/N (30)	RETIRMENT LIFE / TIME LIMITS (32)	TOTAL LIFTS/CYCLES (33)	TOTAL LIFTS/CYCLES (34)	LIFTS/CYCLES SINCE OH (35)	SIGNATURE (37)	TOTAL LIFTS/CYCLES (38)	TOTAL LIFTS/CYCLES (39)	TOTAL LANDINGS WITH PENALTY FACTOR (40)	LIFTS/CYCLES SINCE OH (41)	SIGNATURE (43)
INDUTELANOE	3T6521A07354/		00.00	00.00	NEW	22.07.2019					
INPUT FLANGE COUPLING		400000	00.00	00.00	NEW	W 047					
-	HCA 4065√	100000 Landings				NOT !					
	3T6522A05341,		00.00	00.00	NEW	22.07.2019					
OUTPUT HOUSING	TFA 2633 V	100000 Landings	00.00	00.00	NEW	W 047					
	3T6522A05147 🗸		00.00	00.00	NEW	22.07.2019	· · · · · · · · · · · · · · · · · · ·				
CENTRE HOUSING	310322A03147		00.00	00.00	NEW	W			-		
	TFA 2574 🗸	23000 FH 94200 Landings				047					
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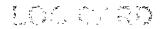


NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

Section 3	3
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			ACTIVITY HIS	STORY			
ASSY P	/N (44)	3T6522A00246		ASSY S/N (45)		BAX 7340	
DATE (46)	TOTAL HOURS (47) TOTAL LANDINGS (4: TOTAL LIFTS/CYCLES	7) TASKS (48)		ACTIVITIES (49))	ORGANIZATION (50)	STAMP AND SIGNATURE (51)
8-12-20	577.4 566	TBB Dil Change	YW TGB Qil () VP-000532-202	thange		ER	uocresaci
2-24-21	988.5 1846.		UW TAB DITU UW 453007466	hange 45°, 3	078327	Era Eva	NOGAGGE NOGAGGE
8-33-22 8-88-37.	FH - 2045, W		مارى 139 TOB	OIL CHANGE		E24 Eval	USCAJAOC WOGAJAOC

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NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

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ATA Chapter	••••		 	•••			
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	AIRWORTHINESS DIRECTIVES AND BULLETINS COMPLIANCE							ANCE			
ASSY P/N (52)		3T6522A00	246			ASSY S/N (53) BAX 7340					
AIRWORT	THINESS DIRECTI	VES AND MANDATO	RY BULLET	INS	OPTIONAL BULLETINS						
AIRWORTHINESS DIRECTIV NUMBE	/E/ MANDATORY BULLETIN ER (54)	ASSY TOTAL HOURS (57)				OPTIONAL BULLETIN NUMBER (59)		9)	ASSY TOTAL HOURS (57)		
ISSUE / REVISION (55)	DATE OF COMPLIANCE (56)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	ORGANIZATION (58)	N STAMP AND SIGNATURE (59)	ISSUE	REVISION (55)	DATE COMPLIA	F OF NCE (56)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	ORGANIZATION (58)	STAMP AND SIGNATURE (59)
BT139-279	/	6	Era,	WOGA 390L			· · · · · · · · · · · · · · · · · · ·				
	Aug 6, 2019		He licoles	W. Mulwer							
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Country	Competent Authority /		3. Form Tracking Number. 8035150					
	Organisation Name and Ad	ddress Piazza Monte Grappa 4,	00195 Rome, I	taly.			5. Work Order/Contr	act/Invoice 704062
6. Item	7. Description		8. Part No		9. Quantity	10. Se	rial No	11. Status/Work
1	TAIL ROT	OR GEARBOX ASSY	зте	5522A00246	ONE		BAX7340	NEW
7		ed above were manufactured in condition for safe operation aspecified in Block 12	•	Certifies that un described in Blo	45.A.50 Release to less on wise spec ock 12 was accomplance considered read	cified in Block lished in acco	Other regulation sp 12 the work identified rdance with Part-145 a to service.	In Block 11 and
13b. Authorise		W 13c. Approval/Author IT.21G.00		14b. Authorised	Signature	14c. (Certificate Approval Ref	Number
13d. Name	Ward love					14e. [Date (d/m/y)	

EASA Form 1 – 21 Issue 2



EO STATUS REPORT

Complied Count / Preclusive: 1 / 0

Partially Complied Count / Preclusive: 0 / 0

Not Complied Count / Preclusive: 0 / 0

AMOC Count: 0

A/C Reg #	Model #	EO Applicability	Source Doc Type	Part #	Serial #	Total Hours	Total Flights	Report Date
•		Component		3T6522A05147	TFA2574	0	0	08/06/2019
EO Number Rev #			bject	Metho	od of Compliance		Complied On TT	Interval
Eff Date		Part Number	Serial Number				Date	Next Due
AD2018-04-11		AW139 TGB Central Housin	g Thickness	Complied - N/A Era QC				
Rev IR								
04/05/2018		Parent						
AD2018-04-11	(E) (1)	Dimension Check of TGB Ho	usings that have	Complied - N/A Not applicable by	_	ber,		One-Time
		logged 7500 TSN		no further action required. M. Mi	chaetis Era QC		.01 FH	
•		3T6522A05147	TFA2574				08/06/2019	
AD2018-04-11	(E) (2)	Dimension Check of TGB Ho	usings that have	Complied - N/A Not applicable by	· ·	ber,		One-Time
		logged 7800 TSN		no further action required. M. Mi	chaelis Era QC		.01 FH	
		3T6522A05147	TFA2574				08/06/2019	
AD2018-04-11	(E) (3)	Do not install any TGB Centr	——————————————————————————————————————	Complied - N/A Not applicable by	•	ber,		One-Time
		inspection passed per BT139	-2/4	no further action required. M. Mi	cnaeus Era QC		.01 FH	
		3T6522A05147	TFA2574				08/06/2019	

End Of Report



HELICOPTERS

3T6522A00246

NEW ASSEMBLY INSPECTION HISTORY RECORD

THE CONTENTS OF THIS DOCUMENT FORM THE OFFICAL INSPECTION

KEEP CLEAN AND MAKE ALL ENTRIES IN BLACK INK

	UNIT INFORMATION							
DESCRIPTION	TAIL ROTOR GEAR BOX							
PART NUMBER	3T6522A00246							
SERIAL NUMBER	BAX7340							
	WEIGHT OF COMPLETE ASSY							
	= .32.10 Kg							

THIS CERTIFIES THAT THE UNIT IDENTIFIED ABOVE, EXCEPT AS OTHERWISE SPECIFIED IN THE REMARKS, HAS BEEN MANUFACTURED AND INSPECTED IN ACCORDANCE WITH WESTLAND TRANSMISSION'S QUALITY PROCEDURES AND LOCAL DEPARTMENTAL INSTRUCTIONS								
REMARKS: P.O: 65048098	:							
SIGNATURE UNAME WILL ROW	Swell	FINAL STAMP W 161	DATE 22/07/19					



BAX 7340

HELICOPIERS

3T6522A00246

NEW ASSEMBLY INSPECTION HISTORY RECORD

PART NUMBER .	DESCRIPTION	CLASS	SERIAL NUMBER	CONCESSIONS	CAT.
3T6522A05341 (Alt. 3T6522A05339)	OUTPUT HOUSING	S	TFA 252	W 118	
3T6522A05147 (Alt: 3T6522A05146)	CENTRE HOUSING	S	TFA 2574		
3T6522A05234	INPUT HOUSING	S	BAX 3476		
3T6521V00153	BALL BEARING	S	19195		
3T6522V00354	BALL BEARING	S	19132		
3T6522V00452	ROLLER BEARING	S	19108		
3T6522V00151	ROLLER BEARING	S	18169		
3T6521A07353	FLANGED COUPLING	V	NA		
3T6521A07354	FLANGED COUPLING	V	HCA 4065		
3T6522A05558 (Alt: 3T6522A05557)	INPUT PINION	V	HCA 4027		
3T6522A05659	OUTPUT GEAR	V	HCA 3246		

ADD N/A AS PER DETAIL PART KITTED TO THE SERIAL NUMBER COLUMN

*

*



SERIAL NUMBER:

BAX 7340

3T6522A00246

NEW ASSEMBLY INSPECTION HISTORY RECORD

SERIAL NUMBERS REQUIRED FOR LOG CARD PURPOSES									
PART NUMBER	DESCRIPTION	CLASS	SERIAL NUMBER	CONCESSIONS	CAT.				
3G634OV00651	OIL TEMPERATURE SENSOR	S ·	05399						
3G634OV01751	LOW OIL LEVEL SENSOR	S	4708						
3G6521V00131	MAGNETIC CHIP DETECTOR	-	N/A (SEE DETAIL PARTS BELOW)						
3G6521V00451	MAGNETIC PROBE	S	5412						
3G6521V00251	CHIP DETECTOR VALVE	S	5534						
COMPONENTS CL	INSPECTION STAMP	W* 166							

	LEONARDO HELICOPTERS
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RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue 010: 2018-07-05

NOTES

LOG CARD

Section 1

NOTICE:THIS FORM, DULY CODATED, MUST FOLLOW THE ASSY.

ATA Chapter	***************************************

DESCRIPTION (1)	P/N (2) 3T6510A00444	S/N (3) TBF 8713	MANUFACTURER NAME (4) AgustaWestland, Yeovil.	ASSEMBLY/MANU ACTURING DATE (5) OCTOBER 2007 084	RETIREMENT LIFE / TIME LIMITS (6) 5000 OH
BEARING SUPPORT ASSEMBLY	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)
AGGENIDET	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE / TIME LIMITS (11)

084

card 3 of 3

					AS	SEMBLY HISTO	RICAL RECORD)				
	INSTALLATION					REMOVAL						
		A/C	AS				A/C		ASSY			
	R MARKS	TOTAL FLIGHT HOURS (15)	TOTAL HOURS (16)	TIME SINCE OH (17)	ORGANIZATION,		TOTAL FLIGHT HOURS (20)	ACTUAL TOTAL HOURS (21)	TOTAL HOURS WITH PENALTY	TIME SINCE OH (23)		ORCANIZATION,
DATE (12)		FOTAL LANDINGS (15)	TOTAL LANDINGS (16)	LANDINGS SINCE OH (17)	STAMP AND SIGNATURE (18)	DATE (13)	TOTAL LANDINGS (20)	ACTUAL TOTAL LANDINGS (21)	FACTOR (22)	LANDINGS SINCE OH (23)	REASON FOR REMOVAL (24)	STAMP AND SIGNATURE (25)
	S/N (14)	TOTAL LIFTS/CYCLES (15)	TOTAL LIFTS/CYCLES (16)	LIFTS/CYCLES SINCE OH (17)	,		TOTAL LIFTS/CYCLES (20)	ACTUAL TOTAL LIFTS/CYCLES (21)	LANDINGS WITH PENALTY FACTOR (22)	LIFTS/CYCLES SINCE OH (23)		
	811TA	1223.4	3036:34	NEW								
1023 22	41269				Era WGA2901							
20000	11-26				1,09/10 10 0							<u> </u>
												
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NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

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				COMPONE	NTS INSTALLED	ON ASSY					
ASSY P/N (26) 3T6510A00444				ASSY S/N (27)			7)	TBF 8713			
	COMPONENT DATA	······································		INSTALI	LATION				REMOVAL	-	·
			ASSY		COMPONENT		ASSY		COMPO	NENT	
	P/N (29)	MANUFACTURING DATE (31)	TOTAL HOURS (33)	TOTAL HOURS (34)	TIME SINCE OH (35)	DATE (36)	TOTAL HOURS (38)	TOTAL HOURS (39)	TOTAL HOURS WITH PENALTY	TIME SINCE OH (41)	DATE (42)
DESCRIPTION (28)			TOTAL LANDINGS (33)	TOTAL LANDINGS (34)	LANDINGS SINCE OH (35)	STAMP AND	TOTAL LANDINGS (38)	TOTAL LANDINGS (39)	FACTOR (40)	LANDINGS SINCE OH (41)	STAMP AND
	S/N (30)	RETIRMENT LIFE / TIME LIMITS (32)	TOTAL LIFTS/CYCLES (33)	TOTAL LIFTS/CYCLES (34)	LIFTS/CYCLES SINCE OH (35)	SIGNATURE (37)	TOTAL LIFTS/CYCLES (38)	TOTAL LIFTS/CYCLES (39)	TOTAL LANDINGS WITH PENALTY FACTOR (40)	LIFTS/CYCLES SINCE OH (41)	SIGNATURE (43)
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NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

Se	cti	on	3
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	ACTIVITY HISTORY									
ASSY P	/N (44)		3T6510A00444		ASSY S/N (45)	TBF 87	13			
DATE (46)	TOTAL LA	HOURS (47) ANDINGS (47) S/CYCLES (47)	TASKS (48)	-	ACTIVITI	ES (49)	ORGANIZATION (50)	STAMP AND SIGNATURE (51)		
16.09.2017	3036:34		EXCESSIVE PLAY: PO 4801807450	REPAIR: WORK NUMBER 400331287			Leonardo Helicopters, Yeovil 21.01.19	W 084		
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NOTICE: THIS FORM, DULY UPDATED, MUST FOLLOW THE ASSY.

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AIRWORTHINESS DIRECTIVES AND BULLETINS COMPLIANCE											
ASSY P/N (52)	ASSY P/N (52) 3T6510A00444					ASSY S/N (53) TBF 8713					
AIRWORTHINESS DIRECTIVES AND MANDATORY BULLETINS				OPTIONAL BULLETINS							
AIRWORTHINESS DIRECTIV	VE/ MANDATORY BULLETIN ER (54)	ASSY TOTAL HOURS (57)			OPTIONAL BULLETIN NUMBER (59)		ASSY TOTAL HOURS (57)				
ISSUE / REVISION (55)	DATE OF COMPLIANCE (56)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	ORGANIZATION (58)	STAMP AND SIGNATURE (59)	ISSU	JE / REVISION (55)	DA' COMPLI	TE OF ANCE (56)	ASSY TOTAL LANDINGS (57) ASSY TOTAL LIFTS/CYCLES (57)	ORGANIZATION (58)	STAMP AND SIGNATURE (59)
								<u></u>			

1. Approving Competent Authority / Country CAA / UNITED KINGDOM 2.			RISED RELEASE CEF EASA FORM 1	RTIFICATE	3. Form Tracking Number: 6967885			
4. Approved Org	anisation Name and A	Address				5. Work Order/	Contract/Invoice	
,,		Leonardo Helicopters), Lys	ander Road, Yeovil, BA20	2YB, United Kir	ngdom.	Sales Order: Ref: WT4000	4801807450 0165-14.E12.1439	
6. Item	6. Item 7. Description 8. Part No			9. Quantity 10. Serial No.		11. Status/Work		
	Bearing Support Assembly		3T6510A00444	1	TBF8713		Repaired	
New paTotal HThe wo	ours: 3036:34	AW139 IETP Issue 33 and AgustaW SA Form 1, S/No: 250107-1, T00390 1 and described herein has been ac 6C.	3, T003910, T004064, and T00408	3.	espect to that wor	k, the items are ap	proved for return to service	
□ арр	roved design data and	ied above were manufactured in condition for safe operation specified in Block 12	Certifies that described in	14a. ⊠ Part-145.A.50 Release to Service ⊠ Other regulation specified in block 12 Certifies that unless otherwise specified in Block 12 the work identified in Block 11 and described in Block 12 was accomplished in accordance with Part-145 and in respect to that work the items are considered ready for release to service.				
13b. Authorised Signature Approval/Authorisation Number		ation Number 14b. Authoris	14b. Authorised Signature W 14c. Certifit 677		Certificate/Approva			
13d. Name 13e. Date (dd/mmm/), wv)		(V) 14d. Name: C.Tanswell			UK.145.01374 4e. Date (dd/mmm/yyyy): 30 Jan 2019			

EASA Form 1 - MF/145 Issue 2

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

- 1 This certificate does not automatically constitute authority to install the item(s).
- Where the user/installer works in accordance with the regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.
- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.



Leonardo S.p.a
Sede legale: Piazza Monte Grappa, 4 - 00195 Roma Capitale Sociale 62.543.861.738,00 i.v.
Registro imprese c/o la CCIAA di Roma, Codice Fiscale, n 00401990585
Partita Ive: P.II.: IT 00881841001



Logistic Centre Prod. Support
Scarico merce via Cascina Nuo 100
21029 VERGIATE (VA)

CSR: 22/61069

PACKING LIST - BOLLA CONSEGNA N. 0076116141 / 25.05.2022 CLIENTE / CUSTOMER SPEDITO A / SHIPPED TO AgustaWestland Philadelphia Corporation **ERA HELICOPTERS LLC **** GR- 338448-2022 51271220C 12+327126692176095 Shipping - Houma 105 TOWER RD 3050 RED LION RD PHILADELPHIA PA 19114-0002 HOUMA LA 70363-5479 USA UNITED STATES OF AMERICA CAUSALE TRASPORTO / TERMS OF DELIVERY CLIENTE / CUSTOMER MEZZO DI SPEDIZIONE / METHOD OF SHIPMENT INCOTERMS DATA UM/ DATE GI PAG. / PAGE 50001670 EXW - Ex Works or Ex MAINTENANCE PROGRAM(Service Plans) 1/ 1 Warehouse COMM. / ORDER ITEM PART NUMBER U.M. QUANTITY PARTITA / BATCH SERIAL SCAD. / EXP N.S.N. / ANNOTATIONS REF. PO245-136547-2022 DATE 21.02.2022 0501202123/ 20 3T6510A00444 1,000 000020 C₁ HOUSING ASSY, BEARING SUPPORT 0005740450 31.12.9999 1,000 EASA+FAA - 6967885 TBF8713 Certificate of Conformance. Each product, parts br appliances quoted in this packing list have been verified by the organisation for proper picking, handling, storage, packaging and for dorrect embodiment of any applicable service bulletin and or dirworthiness directive, before their delivery. Each ARC received by facility is maintained on file pursuant to our record retention procedures. When original ARC is not supplied, the organisation certifies each attached ARC is a true copy. REPAIRED CONFEZIONE / PACKING PESO LORDO / GROSS WEIGHT PESO NETTO / NET WEIGHT DIMENSIONI / DIMENSIONS **CARTON** 4,000 KG 2,062 KG 40x40x40 CM

PRIORITA'/PRIORITY 01 AOG

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

- 1 This certificate does not automatically constitute authority to install the item(s).
- Where the user/installer works in accordance with the regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.
- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

DIRECTION GENERALE DE L'AVIATION CIVILE FRANCE 4. Organisation Name and Address: Nom et Adresse de l'Organisme: AUTHORISED RELEASE CERTIFICATE Certificat Libératoire Autorisé EASA FORM 1 Formulaire 1 de l'EASA							Porm Tracking Number N° de repère du Formulaire 250107-1 Work Order / Contract / Invoice Bon de commande/Contrat/Facture	
	•	2 - Rouvignies 59309	VALENCIENNES Cedex -	France			4801156099	
6. Item / Item	7. Description / E	Description	8. Part No. / Nº de plèce	9. Qty / Qté	10. Serial No. / Nº série	11. Status / Work / Etat / Travaux		
1	Roulement / B	searing	3T6510V00255 /	27	S/N 16144 THRU S/N 16170		New / Nouveau	
13a. Certifies that the it Certifie que les é i approved desig données de c □ non-approved	ems identified abov léments Identifiés gn data and are in a onception approud design data specifi	e were manufactured in conf cl-dessus ont été tabriqué a condition for safe operation vées et sont en état de fond	s conformément aux : ctionner en toute sécurité	Certifies that was accomprelease to s Certifie queen case 12	art 145.A.50 Release to Service pprobation pour remise en service t unless otherwise specified in block 12, the state of the service are service to the service of the se	Autrone work identifier respect to that	work the items are considered ready for	
Chola. SKF Sc-03			ément/d'autorisation 21G.0052	14b. Authorised Signature			Certificate/Approval Ref. No N du Certificat/Agrément	
13d. Name / Nom 13e. Date (dd mmmm yyyy) / Date (jj mmmm aaaa) Christelle Pala 27 SEPT 2016			14d. Name / Nom			d mmm yyyy) / Date (jj. mmm aaaa)		
This certificate does not a	automatically constitu	esponsabilités de l'utilisateur ue authority to install the item(s l'autorisation d'installer l'(es,	s).			I		

Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1 it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Quand l'utilisateur/installateur travaille selon les réglementations d'une autorité de navigabilité différente de l'autorité de navigabilité mentionnée dans la case 1, il est essentiel que l'utilisateur/installateur s'assure que son autorité de navigabilité accepte les items libérés par l'autorité de navigabilité mentionnée dans la case 1.

Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

Les Indications portées en cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas le dossier d'entretien de l'aéronef doit contenir une certification d'installationdélivrée conformément aux règlements nationaux par l'utilisateur/installateuravant que l'aéronefpuisse voier.

1. Approving Competent Authority / Country ENAC / ITALY AUTHORISED RELEASE CERTIFICATE EASA FORM 1						3. Form Tracking Number. T003903		
	ganisation Name and A	ddress s, Piazza Monte Grap	opa 4, 00195 Rome, I	taly.		5. Work Ord	ler/Contract/Invoice	
6. Item	7. Description		8. Part No	9. Quantit	ty 10. Serial No		11. Status/Work	
1 2	1	RING SPHERICAL NAME PLATE				I/A NEW NEW		
12.Remarks:			NON	E				
☑ no	oproved design data and on-approved design date	W 13c. Approval/Auth	ation Cel	tifies that unless othe cribed in Block 12 wa	rwise specified in Blocks accomplished in acco	k 12 the work id ordance with a e to source.	ation specified in block 13 lentified in Block 11 and art-145 and in respect to that	
13d. Name 13e. Date 18 SEP 2018 14d. Name 14e. Date (d/m/y)								

EASA Form 1 - 21 Issue 2

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

- 1 This certificate does not automatically constitute authority to install the item(s).
- Where the user/installer works in accordance with the regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.
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AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

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- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1. Approving Competent Authority / Country AUTHORISED RELEASE CERTIFICATE ENAC / ITALY EASA FORM 1							3. Form Tracking Number. T003910		
	anisation Name and A	ddress Piazza Monte Grappa	4, 00195 Rome, l	Italy.			5. Work Order	r/Contract/Invoice	
6. Item	7. Description		8. Part No		9. Quantity	10. Serial No	11. Status/Work		
1		WASHER 3G6320			ONE	N	NEW		
☑ app	proved design data ar	ied above were manufactured and are in condition for safe ope a specified in Block 12	_	Certifies that described in	n Block 12 was ac	e specified in Block	12 the work ider	ion specified in block 13 ntified in Block 11 and 145 and in respect to that	
13b. Authorised S	Signature		thorisation Number 21G.0007		sed Signature		ertificate/Approv	ral Ref Number	
13d. Name	J WARD	13e. Date	SEP 2018	14d. Name		14e. [Pate (d/m/y)		

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

- This certificate does not automatically constitute authority to install the item(s).
- Where the user/installer works in accordance with the regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.
- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

EASA Form 1 (reverse side)

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

NOTE:

- This certificate does not automatically constitute authority to install the item(s).
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- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

Country	Competent Authority /	2.	THORISED RE EASA	LEASE CER A FORM 1	RTIFICATE		3. Form Tracking Number. T004064			
4. Approved O	rganisation Name and		Work Order/Contract/Invoice							
Leonardo	SpA, Helicopte	rs, Piazza Monte G	rappa 4, 00195 R	ome, Italy.				64699550		
6. Item	7. Description		8. Part No)	9. Quantity	10. Serial No		11. Status/Work		
1		LOCKNUT	зте	6510V00453	ONE	M651	600/18/029	NEW		
			•							
13a. Certifi	ies that the items identi	fied above were manufacture	ed in conformity to:	14a. 🗀 Fax	t-145.A.50 Releas	se to Service	Other regulation	n specified in block 13		
☑ ;	approved design data a	nd are in condition for safe o	peration	Certifies that	unless otherwise	specified in Block	12 the work identi	fied in Block 11 and 45 and in respect to th		
□ n	on-approved design da	ta specified in Block 12		work the iten	ns are considered	ready for release	to service	45 and in respect to th		
13b. Authorised	Λ		Authorisation Number T.21G.0007	14b. Authoris	ed Signature	14c. (Certificate/Approval	Ref Number		
13d. Name		13e. Date	 	14d. Name		14e. I	Date (d/m/y)			
	M.RANDALL	30	3 JAN 2019							

EASA Form 1 – 21 Issue 2

EASA Form 1 (reverse side)

AUTHORISED RELEASE CERTIFICATE - EASA FORM 1

USER/INSTALLER RESPONSIBILITIES

NOTE:

- 1 This certificate does not automatically constitute authority to install the item(s).
- Where the user/installer works in accordance with the regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.
- 3 Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

EASA Form 1 (reverse side)

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Approving Com Country ENAC / ITALY		2.	HORISED REL EASA	EASE CE	RTIFICATE		3. Form Tracking Number. T004088			
	nisation Name and A	ddress s, Piazza Monte Gra	ppa 4, 00195 Rc	ome, Italy.			5. Work Order	r/Contract/Invoice		
6. Item	7. Description		8. Part No		9. Quantity	10. Serial No		11. Status/Work		
1		BUSH	3T6510	0A07553	ONE	N	'A	NEW		
				NONE						
☑ app	roved design data an -approved design data	ed above were manufactured d are in condition for safe ope a specified in Block 12	eration	Certifies that described in work the ite	Block 12 was act	e specified in Block complished in acco d ready for release	12 the work ide rdance with Part to service.	tion specified in block 13 Intified in Block 11 and In 145 and in respect to that		
13b. Authorised S	ignature W Mdall 689	9 іт.	thorisation Number 21G.0007				Certificate:(Approv	val Ref Number		
13d. Name M.	RANDALL	13e. Date 29 •	JAN 2019	14d. Name		14e. [Date (d/m/y)			

EASA Form 1 – 21 Issue 2

EASA Form 1 (reverse side)

AUTHORISED RELEASE CERTIFICATE ~ EASA FORM 1

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TRANSMISSION CoE

3T6510A00444

INSPECTION HISTORY RECORD REPAIR & OVERHAUL SERIAL N° TBF 8713 PAGE 1 OF 8 ISSUE 14

A STORE

THE CONTENTS OF THIS DOCUMENT FORM THE OFFICIAL INSPECTION RECORD.

KEEP CLEAN AND MAKE ALL ENTRIES IN BLACK INK

			OLLAN AND	- 1417	CE ALL LIVINGEO IN BLACK II								
				UNIT	INFORMATION								
DESCRIPTIO	N: AW139 BEA	RIN	IG SUPPOR	IPPORT ASSEMBLY									
PART NUMBI	ER: 3T6510A004	144											
			RI	EPAII	RINFORMATION								
C.I.D. Nº	400331287				HOURS FLOWN (TOTAL)		3036:34						
					HOURS FLOWN SINCE OVE	RHAUL	NA						
PROD	64699550				LANDINGS (TOTAL)		NIA						
ORDER Nº					LANDINGS SINCE OVERHA	UL	NIA						
	OVERHAUL	REPAIR	T/	ASSEMBLE TO:	ISSUE:	<u>-1 </u>							
CATEGORY			<u> I</u>	_1	AW139 IETP	3	33						
CUSTOMER:	ITALY				PART 145 AUTHORITY: NOTE: IF CIRCLED 'DUAL RELEASE' THE AU CUSTOMER								
REASON FOR	R RETURN:	×CE	SSIVE PLA	1 or	U BOLT (BASE) BEARING								
	CO	N	TAIN	IS	VITAL PAR	RTS							
1					ADDEDIA ODITEDIA								

CRITICAL INSPECTION CRITERIA

F.O.D.

(FOREIGN OBJECT DEBRIS)

THE IMPORTANCE OF REGULAR CHECKS FOR FOREIGN OBJECTS DURING BUILD, ESPECIALLY AT CLOSURE, IS CRITICAL TO THE INTEGRITY OF THIS ASSEMBLY

DETAILED PARTS

CHECK PARTS FOR FREEDOM OF DAMAGE, BURRS ETC. PRIOR TO ASSEMBLY

THIS IS TO CERTIFY THAT THE UNIT IDE		
REMARKS, HAS BEEN MANUFACTURED		
PROCEDURES AND LO	OCAL DEPARTMENTAL INSTRUC	CTIONS.
ALL ACTIVITY CARRIED OUT ON THIS		
REQUIREMENTS (SE	E ABOVE FOR SPECIFIC AUTHO	RITY).
REMARKS		
SIGNATURE N. Walteinsen	FINAL STAMP	DATE
The state of the s	w	, ,
NAME NEIL WATKINSON	042	15/01/19
TOTAL TOTAL TOTAL		



TRANSMISSION CoE

3T6510A00444

PAGE 5 OF 8 ISSUE 14

INSPECTION HISTORY RECORD REPAIR & OVERHAUL SERIAL Nº TBF 8713

	VITAL AND ID NOTE: <u>STATUS</u> AND <u>GRADE</u> AI			A <i>GE 4</i> .		
PART NUMBER	DESCRIPTION	GRADE	SERIAL NUMBER	CONCESSIONS	CATEGORY	STATUS
3T6510A05759	FWD SPLINED SHAFT	CR	TBF6069			APB
3T6510V00255	SPHERICAL BEARING	Н	16162			NEW
3T6510V00453	SHURLOCK NUT	Н	M651600/18/020)		NEW
3T6510A07236	BEARING SUPPORT BRACKET	CR	NEB8414			APB
3T6510A07437	AFT SPLINED SHAFT	CR	TBF 5212			APB
-						
						. ,
	SERIAL NUMBERS	REQUIRED FOR	R LOG CARDS		1	
						
				<u>. </u>		_
СОМРО	NENTS CLEAN AND FREE FROM DAMAG	 iE	DATE	11/01/19	INSPECTION STAMP	

PART NUMBER: 37

3T6510A00444

S/No:

TBF 8713

DESCRIPTION:

BEARING SUPPORT ASSEMBLY

NOTIFICATION No: 400331287

FINAL REPORT FOR RECEIPT

WESTLAND TRANSMISSIONS - SURVEY INSPECTION SHEET SURVEY ISSUE : 021 Unit: Desc: Bearing Support Housing Assembly Part: Number: 3T6510A004 42/443/ 444	S = SERVICEABLE R= REPAIRABLE M = DEFICIENT	BEARING SUPPORT HOUSING ASSEMBLY WBS No. WT40000165-14.E12.1439 NOTIFICATION No. 400331287 UNIT SERIAL No. TBF8713 F.W.O.64699550	
OF Sect. Part No. Description AP Page/Figure ER	S R M ST REQ SERIAL NO.	Remarks	
3T6510A0044 DELIVERABLE PAR	RT NUMBER		
	MODULE REFEREN	ICE	
Customer: WALL	3	Immediate Discard Items For Survey Bearings For Survey	

SURVEY ISSUE: 021 S = SERVICEABLE WBS No. WT40000165-14.E12.1439 R= REPAIRABLE NOTIFICATION No. 400331287 Unii: Desc: Bearing Support Housing Assembly M = DEFICIENT UNIT SERIAL No. TBF8713		SUPPORT HOUSING ASSEMBLY	READING					TION SHEET	ONS - SURVEY INSPECT	WESTLAND TRANSMISSION
F.W.O.64699550 Part Number: 3T6510A00 442/443 /444		WT40000165-14.E12.1439 TION No. 400331287 IAL No. TBF8713	WBS No. NOTIFICA UNIT SER			IRABLI	R= REPA			Unit: Desc: Bearing St
S 3act. Part No. Description AP Page/Figure ER s R M S REQ SERIAL NO. Remarks	Form 1 Required	Remarks		SERIAL NO.		E SCRAP	\$ R		Description AP F	99 3act. Part No.
Fault Codes We were multiple fault description apply within a angle line item (e.g. of 3) silled and of y? Tornston) issert only the model improvement of charges to maintenance applies and the fault of the policy does maintenance applies and the fault of the policy does maintenance applies and the fault of the policy does maintenance applies and the fault of the policy does maintenance applies and the fault of the policy deficitive demands of the policy does maintenance policy and the fault of the policy deficitive demands of the policy does maintenance policy and the fault of the policy deficitive demands of the policy does maintenance policy and the fault of the policy deficitive demands of the policy does not be policy of the policy does not be policy of the policy does not be policy does not be policy of the policy does not be policy for the policy for the failure of the component was probably not a cause factor in the ensure of the failure of the seal of the policy for the failure of the failure o		This data will be used to highlight the primary defective items in support of ongoing Product Improvement programmes. Mark 'Y' if the failure of this component is suspected of being a causal factor in the ansing which led to the unscheduled removal of the unit now being repaired. Example: If failure of a seal led to a loss of lubricant, and that caused the failure of the unit, then mark 'Y' against the seal Mark 'N' if the failure of this component was probably not a causal factor in the ensing, even if the failure occurred at that time. Example: If loss of lubricant led to bearing wear, but the bearing was probably serviceable prior to the loss of lubricant, then mark 'N' against the bearing Mark '-' if the failure of this component may or may not	ED ATED INELLING	Code Description 24 BURRED 25 CHIPPED 26 CRACKED 27 DEBONDE 28 DELAMINA 29 ERODED 30 FALSE BR 31 FATIGUE 32 MICRO PI 33 NICKED 34 SCUFFED 35 SEIZED 36 SHEARED	ent or ch	provement KDOWN L DAMA	Level ption ION DED EBREAM DED LUENTIAL LIMITS BILITY LEVEL LIMITS BILITY LIMITS BILIT	Component I Code Descri 1 CORROS 2 WORN 3 FRETTEI 4 DAMAGE 5 SURFAC 6 SCOREC 7 DISTORT 8 CONSEC 9 OUT OF 10 TRACEA 11 LIFE EXF 12 BRINELL 13 SPALLIN 14 PITTED 15 DISCOLC 16 DENTED 17 PERISHE 18 SPLIT 19 BENT 20 MISSING 21 SCRAP A 22 BROKEN	insert only the most test cost to repair) code Code Description BAP SEIZED ACC SHOCK LOADED SVV VIBRATION SAL INDICATION OF FAULT BCH MODIFICATION ONLY	Wiere multiple fault descriptors apply 3 'pitted' and ofly 1 'corrosion') is 'maintenance significant' (I.e greate the content of the content

WESTLAND TRANSMISSIONS - SURVEY INSPECTION SHEET BEARING SUPPORT HOUSING ASSEMBLY SURVEY ISSUE: 021 S = SERVICEABLE WBS No. WT40000165-14.E12.1439 R= REPAIRABLE NOTIFICATION No. 400331287 Unit: Desc: **Bearing Support Housing Assembly UNIT SERIAL No. TBF8713** M = DEFICIENT F.W.O.64699550 Part: Number: 3T6510A00442/443/444 orm 1 Required g QTY AP Page/Figure ER Part No. Description SERIAL NO. Remarks **ORIGINAL SURVEY SECTION** IMMEDIATE DISCARD 3 ITEMS FOR SURVEY BEARINGS FOR SURVEY HOURS SINCE NEW: 3036:34 HOURS SINCE RECON: DATE 20-05.18

SURVEY ISSUE: 021

S = SERVICEABLE

R= REPAIRABLE

NOTIFICATION No. 400331287

Bearing Support Housing Assembly

M = DEFICIENT

UNIT SERIAL No. TBF8713

BEARING SUPPORT HOUSING ASSEMBLY

WBS No. WT40000165-14.E12.1439

F.W.O.64699550

Par: Number:

Unit Desc:

3T6510A00442/443/444

Repair Bott	SoS	Sect.	Part No.	Description	AP Page/Figure	QTYP ER	8	R	м	QTY QEC	SERIAL NO.	Remarks	Form 1 Required
	PRV		NAS1352C06H14	SCREW		1				/		NOT REQUIRED ON 444 STD. IF RECEIVED, BAG AS LOOSE DETAIL FOR RETURN TO CUSTOMER.	N
	NP	2	MA4017-34	RETAINING RING		1						Part of Shurlok Locknut assy, if Scrap call 3T6510V00453 assy	N
			*** END ***										

	5 5	S = SERVICEABLE R= REPAIRABLE	BEARING SUPPORT HOUSING ASSEMBLY WBS No. WT40000165-14.E12.1439 NOTIFICATION No. 400331287 UNIT SERIAL No. TBF8713 F.W.O.64699550	
Repair Bow Rect	Part No. Description	AP Page/Figure ER s R M S REQ S	SERIAL NO. Remarks	Form 1 Required
O	RIGINAL SURVEY SECTION			
2	IMMEDIATE DISCARD	1		
3	ITEMS FOR SURVEY			
4	BEARINGS FOR SURVEY		HOURS SINCE NEW: 3036 34	
			HOURS SINCE RECON: N/A	
			W.I.D STAMP: DATE 20.08.18	

SURVEY ISSUE: 021

S = SERVICEABLE

R= REPAIRABLE

Unit Desc:

Bearing Support Housing Assembly

M = DEFICIENT

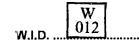
BEARING SUPPORT HOUSING ASSEMBLY WBS No. WT40000165-14.E12.1439 NOTIFICATION No. 400331287 **UNIT SERIAL No. TBF8713**

F.W.O.64699550

Part: Number:

3T6510A00442/443/444

			,											_
Repair Bow	3ect.	Part No.	Description	AP Page/Figure	QTYP e ER	8	R	м	SCRAP	QTY REQ	SERIAL NO.	Remarks		Form 1 Required
PF	v 3	3 G6340V00151	ACCELEROMETER		1					/		NOT REQUIRED ON 444 STD. IF RECEIVED, BAG AS LOOSE DETAIL FOR RETURN TO CUSTOMER.		Y
PR	у 3	3G6320A10051	WASHER		1			İ					20	Y
PR	у з	3T6510A05759	SPLINED SHAFT - FWD		1		1				TBF 6069	MOTE FOR ME. IF USING STRIPPRE-CADIAYOUT IT HAS BULLED PLANNED BIGGORRE 012. LET LOT AL SAD PLAN OF		Y
	3	***********	******	*******	***					•	-	1,		
PF	v 3	3T6510A07437	SPLINED SHAFT ASSY - AFT	,	1	/	1			/	18F5212	CAD STEIR, CID. DUGS SENCE IS STEEL DIAMETER IAW KED MAYSURE 1376 6500 MODE. RE.CAD & CIT NEW BOSH 376510 A.7755'S MOTE: F STRIPRE-CAD IS REQUIRED. THE BUSH WILL BE REMOVED, SURVEYED AND RE-FITTED AT 2ND TICKET STAGE.	0	W 12
	3	***********	** COMPRISING **	********	***							7		
N	3	3T6510A07 4 57	SPLINED SHAFT - AFT		****	/						NOTE: CALL REWORK AGAINST 7437 ASSEMBLY.		Y
PR	v 3	3T6510A07553	BUSH		1									Y
	3	********	******* END ******	*******	***							1/		
ft PR	v 3	3T6510A07236	HOUSING SUB ASSY, BEARING SUPPORT		1		Ì				NE68414	PAINT STAIR REMOVE A REPLACE 3 DA SPORTIENE BARRIS. (1) PAINT TO LATES		01
	3	************	** COMPRISING **	******	***				ľ					
PR	v 3	343031	INSERT		1					/				Y
NI	3	3T6510A07256	HOUSING, BEARING SUPPORT		1									Y
NI	3	3T6510V00353	BEARING, SPHERICAL		***		,					NOTE: KITTED AS PART OF 7236 REWORK LAYOUT, IF REPLACED		Y
PR	у 3	MS14103-4	BEARING, SPHERICAL		3							NOTE: KITTED AS PART OF 7236 REWORK LAYOUT, IF REPLACED		N
PR	v 3	3T6510V01251	NAME PLATE		1							NOTE: KITTED AS PART OF REWORK LAYOUT, IF REPLACED		Y



SURVEY ISSUE: 021

S = SERVICEABLE

R= REPAIRABLE M = DEFICIENT WBS No. WT40000165-14.E12.1439

BEARING SUPPORT HOUSING ASSEMBLY

NOTIFICATION No. 400331287 UNIT SERIAL No. TBF8713

F.W.O.64699550

Unit Desc:

Bearing Support Housing Assembly

Part Number:

3T6510A00442/443/444

Pepair BoM	SoS		Part No.		AP Page/Figure	QTYP ER	5 i	R M	13	QTY REQ	SERIAL NO.	Remarks	Form 1 Required
		3	***************	******* END *******	******	***							

W 012

SURVEY ISSUE: 021

S = SERVICEABLE

R= REPAIRABLE

Unit Desc:

Bearing Support Housing Assembly

M = DEFICIENT

BEARING SUPPORT HOUSING ASSEMBLY WBS No. WT40000165-14.E12.1439 NOTIFICATION No. 400331287 UNIT SERIAL No. TBF8713 F.W.O.64699550

Part Number:

3T6510A00442/443/444

Ę	Τ-	1	1	1	т	Г	Γ				<u>. </u>				
Repair Boy	S S S	ı. Part No.	Description	AP Page/Figure	QTYP ER		R	м	SCRAP	QTY REQ	SERIAL NO.	Remarks			Form 1 Required
N	P 3	3T6510A07332	BRACKET ASSY, MTG- BRG SUPPORT		1							THIS PART HAS NOW BEEN SUPERSEDED BY 3T6510A07335, AND IS TO BE HARRED AT LIVES RETURN (APPLICABLE TO 442 STD ONLY).			Y
N	Р 3	3T6510A07334	BRACKET ASSY, MTG- BRG SUPPORT		1							THIS PART HAS NOW BEEN SUPERSEDED BY 3T6510A07336, AND PART CHROCES AT LIVE BETURN (APPLICABLE TO 443 STD ONLY).			Y
	3	***************	BOTH OF THE ** ABOVE ASSY'S ** COMPRISING	*******	***										
N	P 3	3T6510A07355	BRACKET, MOUNTING BEARING SUPPORT		****	,									Y
PF	₹V 3	3T6510A07752	BUSH, FLANGED		6	/									Y
	3	*************	******* END *******	******	***							Part Stup a Re-Part To Danis of 012			
PF	₹∨ 3	3T6510A07335	BRACKET ASSY, MTG- BRG SUPPORT		1	/	İ			/	All	Part Simp & RE-PAINT To DAMOS OF 012			Y
	3	**********	** COMPRISING **	******	***					•	/				
N	Р 3	3T6510A07356	BRACKET, MOUNTING BEARING SUPPORT		****										Y
PF	₹∨ 3	3T6510A07752	BUSH, FLANGED		6									Ī	Y
	3	***********	******* END *******	*****	***						:				
PF	₹ 3	3T6510V00453	SHURLOCK NUT		1				1	1	M505980		(~)	;	Y
	3	*************	** COMPRISING **	*******	***										
N	Р 2	MA4017-34	RETAINING RING		1	/		í				Part of Shurlok Locknut assy, if Scrap call 3T6510V00453 assy			N
	3	*************	******* END *******	*******	***										
		END													

	· ·	S = SERVICEABLE R= REPAIRABLE	BEARING SUPPORT HOUSING ASSEMBLY WBS No. WT40000165-14.E12.1439 NOTIFICATION No. 400331287 UNIT SERIAL No. TBF8713 F.W.O.64699550	
Sos ject.	Part No. Description	AP Page/Figure ER s R M S REQ SERIAL NO.	Remarks	Form 1 Required
	ORIGINAL SURVEY SECTION 2 IMMEDIATE DISCARD			
[3 ITEMS FOR SURVEY 4 BEARINGS FOR SURVEY		HOURS SINCE NEW: 3036:34	
			HOURS SINCE RECON: N/A	
			W.LD STAMP: W DATE 20.05.18	

Bearing Support Housing Assembly

SURVEY ISSUE: 021

S = SERVICEABLE

WBS No. WT40000165-14.E12.1439

BEARING SUPPORT HOUSING ASSEMBLY

R= REPAIRABLE M = DEFICIENT

NOTIFICATION No. 400331287

UNIT SERIAL No. TBF8713 F.W.O.64699550

Unit Desc: Part Number:

3T6510A00442/443/444

Secan Boll	SoS	£ect.	Part No.	Description	AP Page/Figure	QTYP ER	s 1	R A	SCRAP	QTY		SERIAL NO.	Remarks	Parent & Darmippe	רסווון ו מבאפוופה
	PRV	4	3T6510V00255	SPHERICAL - FLANGED BEARING		1				1	15	132	NO OVERHADIL PROCESS CHRISTED S MARABLE FORS A KERT REP. TO FARE THAT FOR SACE EVEN COLLEGE TO SERVE	9	′
		4													
			*** END ***												

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S	$\boldsymbol{\alpha}$	∕^†	1	\sim	n	1
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NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY PLEASE SEND THIS FORM UPDATED.

Chapter	n°	
Part n°		

DESCRIPTION (1)	P/N (2) 3T6510A00144	S/N (3) WRA 0291	MANUFACTURER NAME (4) AgustaWestland, Yeovil	ASSEMBLY DATE (5) FEBRUARY 2014	RETIREMENT LIFE (6)
TAIL DRIVE SHAFT ASSY.	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

NOTES (12)

RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue: Third 2013-04-05

MINOR RECORDABLE CONCESSION APPLICABLE: 400000031238

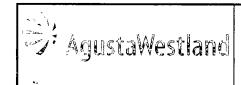
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			INS	TALLATI	ON						F	REMOVAL		
		A/C		AS	SSY		STAMP AND		A/C TOTAL TIME (22)	ASSY			ORGANIZATION	STAMP AND
DATE (13)	R. MARKS (14)	N/C (15)	TOTAL TIME (16)	TOTAL TIME (17)	TIME SINCE OH (18)	ORGANIZATION (19)	SIGNATURE (20)	DATE (21)		TOTAL TIME (23)	TIME SINCE OH (24)	REASON OF REMOVAL (25)	(26)	SIGNATURE (27)
2-11-15	NSITA	41269	2479.0	00.00	NEW	ERA	U069290L							
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NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.	Chapter nº
	Part n°

,		LIMITE	ED LIFE COM	//PONENTS	SINSTALLE	ED ON ASS	ïΥ					
	COMPONENT DATA				INST	ALLATION		REMOVAL				
DESCRIPTION (28)	P/N (29)	S/N (30)	RETIREMENT LIFE (31)	ASSY TOTAL TIME (32)	COMP. TOTAL TIME (33)	COMP. TIME SINCE OH (34)	STAMP AND SIGNATURE (35)	ASSY TOTAL TIME (36)	COMP. TOTAL TIME (37)	COMP. TIME SINCE OH (38)	STAMP AND SIGNATURE (39)	
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Section 3

NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

Chapter	n°	•••••	•••••	•••••	•••••
Part n*					

	ACTIVITY RECORD								
DATE (40)	ASSY TOTAL TIME (41)	TASK (42)	ACTIVITY (43)	DATE (44)	ORGANIZATION (45)	STAMP AND SIGNATURE (46)			
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	Agusta W estland
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NOTICE. WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

Chapter n°	••••••
Part nº	

DIRECTIVES COMPLIANCE								
MANDATORY DIRECTIVES					OPTIO	NAL DIRECTIV	'ES	
ISSUE (48)	DATE OF COMPLIANCE (49)	ORGANIZATION (50)	STAMP SIGNATURE (51)	DIRECTIVE NUMBER (47)	ISSUE (48)	DATE OF COMPLIANCE (49)	ORGANIZATION (50)	STAMP SIGNATURE (51)
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AQ 12-04 F01 Rev. 05 del 25/03/2013

Pag. 4 di 4

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CAA/UK AUTHORISED RELEASE CERTIFICATE EASA FORM 1						3. Form Tracking Number 6439973	
. Organis	sation Name and Address				and the sale of	318	5. Work Order/Contract/Invoice
A	gustaWestland Ltd, Ly	vsander Road, Yeovi	, BA20 2YB, England, United	d Kingdom			4800712570/000010
. Item	7. Description	8. Part No	Schooling of the section of		9. Quantity	10. Serial No	11. Status/Work
1	SHAFT ASSY N.1 - FLOV	V FOR 3T6510A00	144°RA SWAD REST PHYS.CA. NT		4.000	WRA0291 WRA0292 WRA0293 WRA0282	NEW
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Custome	ar Reference:			Yes/ No	400118	5, 540	116072
13a. Cer	tifies that the items identifie	ed above were manufactu	ured in conformity to:	14a. Par	t-145.A.50 Release to	Service	Other regulation specified in block 12
	approved design data and a		peration	in block 12		ence with part 14	vork identified anock 11 and described 5 and respect to that work the
13b. Aut	thorised Signature	13c. Approval/Au UK.21G.20	thorisation Number	14b. Autho	rised Signature	14c. Ce UK.14	45.00277
13d. Na	me S	13e. Date (dd/mm	nm/yy)	1/4d. Name		14e. Da	ate(dd/mmm/yy)

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NOTICE: WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

Chapter n°	
Part n*	

DESCRIPTION (1)	P/N (2) 3T6510A00241	S/N (3) TCA 8733		ASSEMBLY DATE (5) DECEMBER 2010	RETIREMENT LIFE (6)
TAIL DRIVE SHAFT ASSY.	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

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RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue: Second 2006-08-22 Change 12 2011-09-22

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Chapter	n°	
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LIMITED LIFE COMPONENTS INSTALLED ON ASSY												
	COMPONENT DATA	-			INSTALLATION				REMOVAL			
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Chapter	nº	 •••••	
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				DIRECTIVES	COMPLIANCE						
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1. Approving Competent Authority / 3. Form Tracking Number. 2. Country **AUTHORISED RELEASE CERTIFICATE** 80425691 Civil Aviation Authority **EASA FORM 1** UNITED KINGDOM 4. Approved Organisation Name and Address 5. Work Order/Contract/Invoice AgustaWestland Limited, Lysander Road, Yeovil, BA20 2YB, Somerset, England, United Kingdom 4800467278/01 Ref: 6 Item 7. Description 8. Part No. 9. Quantity 10. Serial/Number 11. Status/Work 3T6510A00144 No1 Shaft Assembly ONE WRA 0106 NEW 2. No2 Shaft Assembly 3T6510A00241 ONE TCA 8733 NEW 3. Bearing Support Hsg Assembly 3T6510A00443 ONE NRA 4025 NEW Flexible Coupling 3T6510V00152 THREE 3616,3633,3636. NEW Damper Assembly No1 Shaft 3T6510A00533 ONE N/A NEW 6. Damper Assembly No2 Shaft 3T6510A00633 ONE NIA NEW Anti-Flail Assembly 3T6510A00737 ONE N/A NEW 12. Remarks The following MIR has been raised in accordance with TSD 3G6500A00113KIT20 Revision 3 Kit Shaft No1, No2 and Joints issued with Manufacturing Inspection Report MIR 80425691 See continuation sheet for details. Certifies that the items identified above were manufactured in conformity to: Other regulation specified in 145.A.50 Release to Service approved design data and are in condition for safe operation Certifies that unless otherwise specified in Block 12 the work identified in Block 11 and described in Block 12 was accomplished in accordance with Part-145 and in respect to that non-approved design data specified in Block 12 work the items are considered ready to release to ser 13b Authorised Signature 13c. Approval/Authorisation Number 14b. Authorised Signature 14c. Certificate/Ap coval Ref Number UK.21G.2032 UK.145.00277 689 13d Name 13e. Date 14d. Nap 14e. Date (d/m/y) M.RANDALL 24th October 2012 EASA Form 1 - 21 Issue 2



JUN 1 7 2013

RECEIVING INSP

BRISTOW 012157

SAgustaWestland

INSPECTION HISTORY RECORD

Centre of Excellence for Transmission and Mechanical Parts.

REPAIR & OVERHAUL

SERIAL Nº ...TCA8733......

THE CONTENTS OF THIS DOCUMENT FORM THE OFFICIAL INSPECTION RECORD.

KEEP CLEAN AND MAKE ALL ENTRIES IN BLACK INK

UNIT INFORMATION										
Description : A	W139 Number	2 Tai	I Rotor Drive	Si	naft Assembly					
Part number : 3	T6510A00241	-	•			23/10/				
			REP	AlF	R INFORMATION W	4.35				
C.I.D. N°	I.D. N°				Hours flown (Total)	990:00				
Prod Order Nº	1 · 1 · 1				Hours flown since Recondition	N/A				
Category	Category Overhaul Repair to: This Unit must be constantly manufactured and inspected in accordance with the <u>latest</u> issue of the AW139 IETP and the <u>latest</u> issue of Repair Manual 139G6500M00 (as required).									
Customer : A/W	I		-							
Reason for Ret				G	3 20000155281. W 111					

CONTAINS VITAL PARTS

CRITICAL INSPECTION CRITERIA

F.O.D.

(FOREIGN OBJECT DEBRIS)

The importance of regular checks for foreign objects during build, especially at closure, is critical to the integrity of this assembly

DETAILED PARTS

Check parts for freedom of damage, burrs etc. prior to assembly

This is to certify that the unit identified above, except otherwise specified in the remarks, has been manufactured / inspected in accordance with Company quality procedures and local departmental instructions.							
REMARKS: Refer to the Father Product this unit. CHECK BALANCE CAR ABI39 -N°2- BAL-TS-3 TOLERANCES. RESULTS ATTACHE WITH SHAFT. ASSESSED SER	Record Issue of AW139 I.E.T.P at Final Stamp:	20					
Signature Saul	Final Stamp W 111	Date 4/10/12	Record Issue of 139G6500M001 at Final Stamp:	В			



Page 4 of 7 Issue 2

Centre of Excellence for Transmission and Mechanical Parts.

REPAIR & OVERHAUL

SERIAL Nº ...TCA8733......

	Vital and Identifia	able Parl	s		-	
Part Number	Description	Grade	Serial Number	Concessions	Cat- egory	Status
3T6510A00254	SHAFT No.2 (ALT TO255 STD)	V	TCA8733			APB
3T6510A00255	SHAFT No.2 (ALT TO254 STD)	٧	NLA		W 111	RES
3T6510A05354	FLANGED COUPLING	V	TBX6279			APB
3T6510A05354	FLANGED COUPLING	V	TBX6285			APB
:						
	Serial Numbers Require	d for Log (ards		· · · · · · · · · · · · · · · · · · ·	
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	COMPONENTS CLEAN AND FREE FROM DAMAG	E		Inspection Stamp		W 11

	CONT	INUATION SHEET TO EASA FO	RM 1			
	E/	ASA Form 1 Tracking Number	80425691	Continuation Sheet Number of 2 of 2	Sheets 2	
Continuation of Box No	12					
	W139 H	(IT- KIT SHAFT No1,No2 & J(DINTS Part Num	nber 3G6500A00113KIT	6 Comprising:	

ITEM 2. 3T6510A00241 No2 Shaft Assembly Serial number TCA 8733 *** Log card is applicable to this Assy *** This Shaft was originally released on EASA Form One number 80128929

ITEM 3. 3T6510A00443 Bearing Support Assembly Serial number NRA 4025 *** Log card is applicable to this Assy ***

ITEM 4. 3T6510V00152 Flexible Coupling Assy's Serial numbers 3616, 3633, 3636. *** Log cards are applicable to these Assy's***

Signature of Certifying Staff

Name: M.RANDALL

JUN 17 2013





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Chapter n°	حی
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Part n°

DESCRIPTION (1)	P/N (2) 3T6510A00339	S/N (3) TCA 9112	MANUFACTURER NAME (4) AugustaWestland, Yeovii	ASSEMBLY DATE (5) FEBRUARY 2011	RETIREMENT LIFE (6)
TAIL DRIVE SHAFT ASSY.	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
	P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

NOTES (12)

RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue: Second 2006-08-22 Change 9 2010-02-19

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	ASSEMBLY HISTORICAL RECORD													
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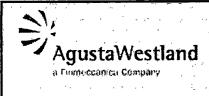


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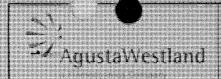


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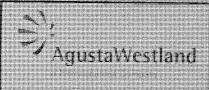
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RETIREMENT LIVES IN ACCORDANCE WITH AMPLICHAPTER 04 INNIA: Second, 2006-08-22 Change 9, 2010-02-19.



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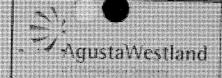
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Sezione 2

LIMITED LIFE COMPONENTS INSTALLED ON ASSY

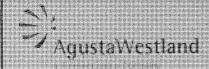
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Sezione 3

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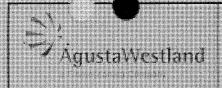


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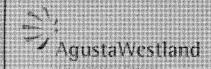
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RETIREMENT LIVES IN ACCORDANCE WITH AMPI CHAPTER 04 Issue: Second, 2005-08-22 Change 5, 2010-02-19



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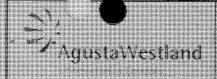


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NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY. PLEASE SEND THIS FORM UPDATED

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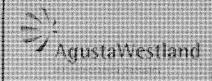




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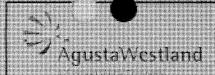


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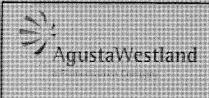
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RETIREMENT LIVES IN ACCORDANCE WITH AMPLICHANTER 04 Issue: Second, 2006-05-22 Change 9, 2010-02-19.



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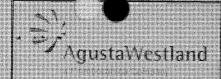


Sezione 2

NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM LIPORTED.

#### LIMITED LIFE COMPONENTS INSTALLED ON ASSY

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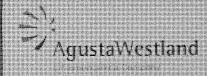


Sezione 3

NOTICE. WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

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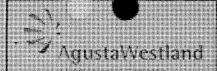


Sezione 4

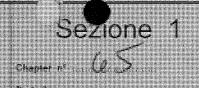
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NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP HACILITY, PLEASE SEND THIS FORM UPDATED.

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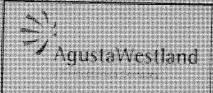
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RETIREMENT LIVES IN ACCORDANCE WITH AMPLICHAPTER 04 Issue. Second. 2006-08-22 Change 9: 2010-02-19.



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Sezione 2

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Sezione 3

NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

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Sezione 4

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NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY. PLEASE SEND THIS FORM UPDATED

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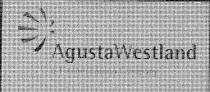
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P/N (7)	5/N (5)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETREMENT LIFE (11)
P)N (7)	5(N (8)	MANUFACTURER NAME (B)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
P/N (7)	SIN (6)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
P/N (7)	S/N (5)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
P/N (7)	S/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)
PN (7)	5/N (8)	MANUFACTURER NAME (9)	DATE OF CHANGE (10)	RETIREMENT LIFE (11)

RETIREMENT LIVES IN ACCORDANCE WITH AMPLICHAPTER 04 Issue. Second. 2006-05-22 Change 9: 2010-02-19.

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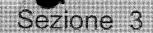
NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED.

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#### LIMITED LIFE COMPONENTS INSTALLED ON ASSY

			I BIKG ALLEDON KGSY	
	COMPONENT DATA			
			INSTALLATION	REMOVAL
DESCRIPTION (26)		RETIREMENT	COMP. COMP. TIME STAMP AND	ASSY COMP DOMP TIME STAMPAND
	) 294(29) SA	Y (30) REPENDING TOTAL TO	ME TOTALTIME SINCE OH BIGNATURE	TOTAL TIME TOTAL TIME SINCE OF SIGNATURE
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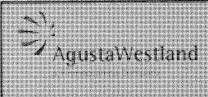




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		ACTIVITY RECORD		
DATE (40) ASSY TOTAL TIME	TASK (42)			STANGANO.
(A),		ACTIVITY (	43) DATE (44	ORGANIZATION (45) STAMP AND SIGNATURE (46)



#### LOG CARD NOTICE WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY: PLEASE SEND THIS FORM UPDATED

Sezione 4

DREGINASTROMELENIÈ OPTIONAL DIRECTIVES MANDATORY DIRECTIVES DAYE OF COMPLIANCE (49) ETALLE. 3.504TL== COMPLIANCE iliki je jari 150)