

FORM 2782C (F) (11-77)

Part I
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Engine Model 250C20B

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TRANSFER RECORD

Page No.

Gearbox Serial Number CAG38940

Engine Model 250-C20B

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Part I
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Gearbox Serial Number CAG - 38940

Engine Model 250-C20B

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Gearbox Serial Number CAG - 38940

Engine Model 250-C20B

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MODIFICATION RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG 38940Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
10-15-90	CEB 1141	MODIFY BEARING JOURNALS	<i>[Signature]</i>	TECNOTURBINAS DGAC 23 MEXICO
	CEB 1166	ADDSCANENGE PORTS H.C.T.	<i>[Signature]</i>	
	CEB 1201	INSPECT BEARING SEPARATOR	<i>[Signature]</i>	
	DIL 177	MAGNAFLUX INSP. OF N2 GEARS	<i>[Signature]</i>	
	CEB 1218	LOCTITE GEARSHAFT IN OIL PUMP	<i>[Signature]</i>	
9/25/96	CEB1001 Rev2	NIA Per Gearbox SIN	REN#467700 13tromassa	REN#HEER617E 1010#9680797
	CEB1010 Rev1	NIA Per Gearbox SIN		
	CEB1013 Rev3	NIA Per Gearbox SIN		
	CEB1014 Rev1	NIA Per Gearbox SIN		
	CEB1039	NIA Per GIB COVER PID		
	CEB1046 Rev2	Condirming Compliance		
	CEBA1049 Rev2	NIA Per Gearbox SIN		
9/25/96	CEB1053 Rev3	Condirming Compliance	REN#467700 13tromassa	REN#HEER617E 1010#9680797

MODIFICATION RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG 38940Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
9/25/96	CEB 1087	NIA R2 Gearbox SN	RIC# 2467700 Bromass	RS# HEER617E WIO# 9686797
	CEB1098 R204	Confirm Compliance		
	CEB1105 R204	NIA R2 Gearbox SN		
	CEB1118 R201	NIA R2 Gearbox SN		
	CEB1122 R204	Confirm Compliance		
	CEB1135 R201	Confirm Compliance		
	CEB1141 R202	Confirm R20 Only		
	CEBA1147 R207	Loose & Hsq. Through Bolt Retention of Idle Gears.		
	CEB1150 R207	Confirm Compliance		
	CEB1154 R206	NIA R2 C20B Models		
	CEB1165 R202	Removal of Spare New Drive Gear		
	CEB1166 R202	Confirm R20 Only		
9/25/96	CEB1168 R203	NIA R2 R203 (Chgs. PN)	RIC# 2467700 Bromass	RS# HEER617E WIO# 9686797

MODIFICATION RECORD

GEARBOX ASSEMBLY

Gearbox Serial Number CAG-38940Engine Model 2SD-CAB3

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
9/25/86	CEB 1177 Rev 1	Confirm Compliance	RICHARD 467700 B. THOMAS	RS# HEER 6176 WJ# 9650797
	CEB 1199 Rev 1	Confirm Compliance		
	CEB 1301 Rev 1	Confirmed New Only		
	CEB A1226 Rev 3	Through Bolt Retention of Idler Gears		
	CEB 1241 Rev 1	Confirm Compliance		
	CEB 1274 Rev 2	Installation of 3+4 Roller Bearings		
	CEB 1288 Rev 1	Confirm Compliance		
	CEB 1298	Turbine Pressure, or Fitting, ADA Seal		
	CEB 1307	Inspection of oil tube PIN 6076925A For Proper Engagement.		
9/25/86	CEB A1340 Rev 1	N/A For Pinion Gear Set	RICHARD 467700 B. THOMAS	RS# HEER 6176 WJ# 9680797
2-16-98	CEB 1228	New Accessory drive system inst	Clint Brady 245023 P434330871	RS# HEER 6176 P434330871
7-15-98	CEB A-1211 R3	N/A Purchasing pin	2-26-98 P434330871	RS# HEER 6176 P434330871

Engine Model 250C20B

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MODIFICATION RECORD

Part III
Page No.

FORM 2783C-1 (4-79)

Gearbox Serial Number CAG -38940 , Engine Model 250-C20B

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INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

FORM 2784C-1(4-79)

Gearbox Serial Number CAG - 38940

Engine Model 250- C20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
7-31-87	NEW	1756.21	Complied with 1750 Hour HMI. Complied with CEB's 1199, 1218, 1226 and 1228. Reinstalled on Engine S/N CAE835274 and Test Accepted. Details on file under work order PR1104.	<i>R. Berrin</i>	AVIALL-Phoenix, AZ
7-31-87					AVIALL-Phoenix, AZ
30/08/88	NEW	2435:26	SE RESELLO Y ASEGURO EN LA CAJA DE ENGRANES UNOS DE LOS INSERTOS QUE LO SUJETAN EL COMPRESOR.	<i>[Signature]</i>	TURBITEC
					D.G.A.C. 105
20-X-89	new	3220.19	se efectuó limpieza al exterior de indicación del torque	<i>[Signature]</i>	TECNOTURBINAS IGAC 83 MEXICO

INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

2784C(11-77)

Gearbox Serial Number CAG 38940

Engine Model 250-C208

Date	Gearbox Time		Remarks	Signature	
	Since OH	Total			
10-15-90	0. 0	3554	OVERHAULED	<i>[Signature]</i>	TECNOTURBINAS DGAC 83 MEXICO
10-3-96	—	5478:05	Repaired due to Metal in oil	RIC# 2467700 1310M8556	RIS# HEER617E W/O# 9680797

MAINTENANCE RELEASE

PETROLEUM HELICOPTERS, INC. Regional Airport, Lafayette, Louisiana Certificate No. HEER617E
The aircraft, airframe, aircraft engine, propeller, or appliance identified above was repaired and inspected in accordance with current regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this agency under Work Order No. 9680797

Signed *[Signature]*

(Authorized Signature For Station)

for Date 10-3-96

2-18-98	GEAR INSP 2582:25	6136:25	Repaired gearbox due to aft shim lock unit condition	RE 2450713	RS HEER617E PHI WO 9781088
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MAINTENANCE RELEASE

PETROLEUM HELICOPTERS, INC. Regional Airport, Lafayette, Louisiana Certificate No. HEER617E
The aircraft, airframe, aircraft engine, propeller, or appliance identified above was repaired and inspected in accordance with current regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this agency under Work Order No. 9781088

Signed *[Signature]*

(Authorized Signature For Station)

for Date 2-26-98

2784C (11-77)

Engine Model 250-C20B

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Part I
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Gearbox Serial Number CAG-

Engine Model 250

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Gearbox Serial Number _____ Engine Model _____

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MODIFICATION RECORD

GEARBOX ASSEMBLY

Part III
Page No. _____

FORM 2783 C (BACK)

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